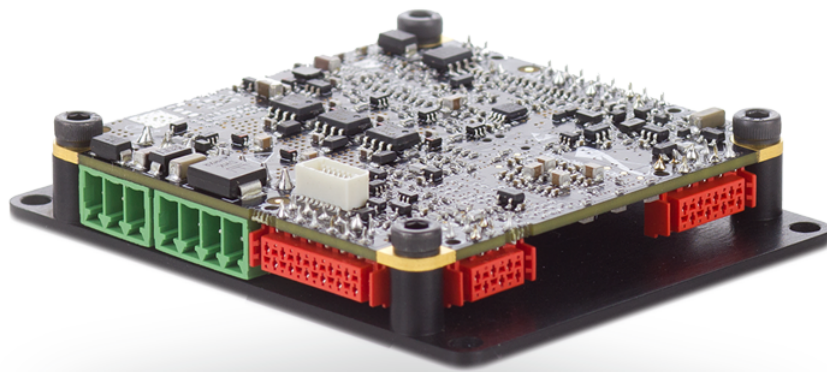


NIX Product Manual



Edition 05/29/2017

For the most up to date information visit the online manual.



INGENIA-CAT S.L.
8-14 MARIE CURIE, ADVANCED INDUSTRY PARK
08042 BARCELONA

INGENIA
passion for motion

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2 General Information

2.1 Manual revision history

Revision	Release Date	Changes	PDF
v1	December 2015	Preliminary draft.	--
v2	February 2016	Manual public release.	Download ¹
v3	April 2016	Added EtherCAT information. Structure improvements.	Download ²
v4	November 2016	Minor improvements.	Download ³
v5	February 2017	Aesthetics and structure improvements. Wiring information improved.	Download ⁴
v6	May 2017	Improved PDF export format.	Download

For the most up to date information use the online [Product Manual](#)⁵. The PDF manual is generated only after major changes.

Please refer to product [hardware revisions](#) (see page 14) page for information on previous hardware revisions and changes.

2.2 Disclaimers and limitations of liability

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¹ http://doc.ingeniamc.com/download/attachments/47416112/Product%20Manual-v2-20160226_1532.pdf?api=v2&modificationDate=1456830015602&version=1

² http://doc.ingeniamc.com/download/attachments/47416112/Product%20Manual-v3-20160413_1222.pdf?api=v2&modificationDate=1460550143946&version=1

³ http://doc.ingeniamc.com/download/attachments/47416112/Product%20Manual-v4-20161121_0945.pdf?api=v2&modificationDate=1479721667371&version=1

⁴ <http://doc.ingeniamc.com/download/attachments/47416112/Nix%20Servo%20Drive%20Product%20Manual%20v5.pdf?api=v2&modificationDate=1488568265282&version=1>

⁵ <http://doc.ingeniamc.com/display/NIX>

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2.3 Contact

INGENIA-CAT S.L.
8-14 Marie Curie
Advanced Industry Park
08042 Barcelona
Spain

Telephone: +34 932 917 682

E-mail: hello@ingeniamc.com⁶

Web site: www.ingeniamc.com⁷

⁶ <mailto:HELLO@INGENIAMC.COM>

⁷ <http://www.ingeniamc.com>

3 Safety Information

3.1 About this manual

Read carefully this chapter to raise your awareness of potential risks and hazards when working with the Nix Servo Drive.

To ensure maximum safety in operating the Nix Servo Drive, it is essential to follow the procedures included in this guide. This information is provided to protect users and their working area when using the Nix Servo Drive, as well as other hardware that may be connected to it. Please read this chapter carefully before starting the installation process. Please also make sure all system components are properly grounded.

3.2 Warnings

The following statements should be considered to avoid serious injury to those individuals performing the procedures and/or damage to the equipment:

- To prevent the formation of electric arcs, as well as dangers to personnel and electrical contacts, never connect/disconnect the Nix Servo Drive while the power supply is on.
- Disconnect the Nix Servo Drive from all power sources before proceeding with any possible wiring change.
- After turning off the power and disconnecting the equipment power source, wait at least 10 seconds before touching any parts of the controller that are electrically charged or hot.

3.3 Precautions

The following statements should be considered to avoid serious injury to those individuals performing the procedures and/or damage to the equipment:

- The Nix Servo Drive components temperature may exceed 100 °C during operation.
- Some components become electrically charged during and after operation. Expect voltages > 100 V that could be lethal.
- The power supply connected to this controller should comply with the parameters specified in this document.
- When connecting the Nix Servo Drive to an approved power source, do so through a line that is separate from any possible dangerous voltages, using the necessary insulation in accordance with safety standards.
- High-performance motion control equipment can move rapidly with very high forces. Unexpected motion may occur especially during product commissioning. Keep clear of any operational machinery and never touch them while they are working.
- Do not make any connections to any internal circuitry. Only connections to designated connectors are allowed.
- All service and maintenance must be performed by qualified personnel.
- Before turning on the Nix Servo Drive, check that all safety precautions have been followed, as well as the installation procedures.

4 Product Description

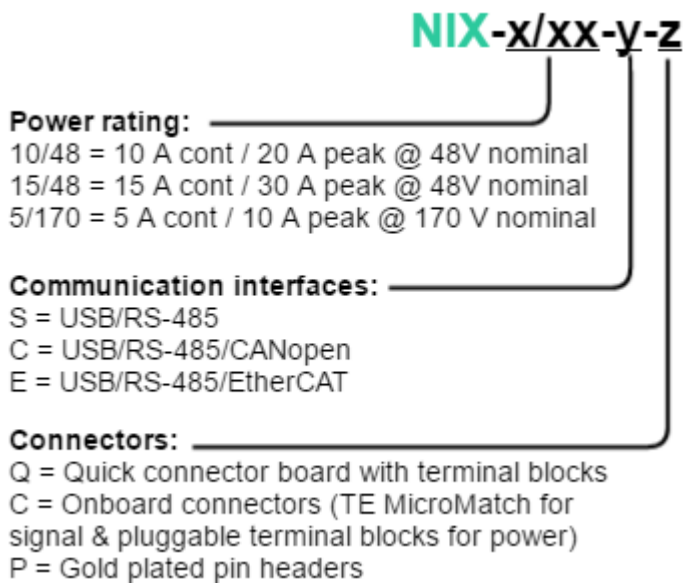
The Nix Digital Servo Drive is an ultra-compact solution providing top performance, advanced networking and built in safety, as well as a fully featured motion controller. The NIX can control multiple motor types and supports almost any feedback sensor including absolute serial encoders.

Its incredibly compact design includes multiple communication ports, enabling thus a wide choice of interfacing methods. Its extended voltage operating range allows its use in several applications, the small form factor, 100°C operation temperature and conduction cooling plate makes it a valid OEM for critical-size applications.

The Nix Digital Servo Drive has been designed with efficiency in mind. It incorporates cutting-edge MOSFET technology as well as optimized control algorithms to provide the perfect trade-off between EMI and efficiency. Nix Digital

Nix Servo Drive is provided with several general purpose inputs and outputs designed for 5 V TTL logic but tolerant up to 24 V and fully rugged. By using these inputs and outputs it is possible to implement alarm signals, connect digital sensors, activate external devices (LEDs, actuators, solenoids, etc.). Some of the digital and analog inputs can also be used as command / target sources.


4.1 Nix part numbering



Ordering part number	Status	Image
NIX-10/48-S-Q	ACTIVE	
NIX-10/48-C-Q	ACTIVE	
NIX-5/170-S-Q	ACTIVE	
NIX-5/170-C-Q	ACTIVE	
NIX-10/48-S-C	ACTIVE	
NIX-10/48-C-C	ACTIVE	
NIX-5/170-S-C	ACTIVE	
NIX-5/170-C-C	ACTIVE	
NIX-10/48-E-C	ACTIVE	
NIX-5/170-E-C	ACTIVE	
NIX-10/48-S-P	ACTIVE	
NIX-10/48-C-P	ACTIVE	
NIX-5/170-S-P	ACTIVE	
NIX-5/170-C-P	ACTIVE	
NIX-15/48-S-P	ENGINEERING	
NIX-15/48-C-P	ENGINEERING	

4.2 Specifications

Electrical and power specifications			
Part number →	NIX-10/48-x-x	NIX-15/48-x-x	NIX-5/170-x-x
Power supply voltage	10 V _{DC} to 48 V _{DC}		10 V _{DC} to 170 V _{DC}
Transient peak voltage	65 V		200 V
Logic supply voltage	10 V _{DC} to 48 V _{DC} <div style="border: 1px solid #ccc; padding: 5px; margin-top: 10px;"> <p>i If logic supply is not connected, the board is powered from power supply with a bypass diode.</p> </div> <div style="border: 2px solid #f00; padding: 5px; margin-top: 10px;"> <p>! NIX-10/48 and NIX-15/48 double supply For double supplying the NIX-10/48 and NIX-15/48, logic supply voltage must be higher than or equal to power supply voltage.</p> </div>		10 V _{DC} to 48 V _{DC} <div style="border: 1px solid #ccc; padding: 5px; margin-top: 10px;"> <p>i Two different supplies are needed for this version. Note that logic supply voltage < power supply voltage. Do not connect them together at voltages > 48 V.</p> </div>
Logic supply power	5 W (considering I/O and feedback supplies)		
Internal DC bus capacitance	88 μF		13 μF
Minimum motor inductance	200 μH		
Nominal phase continuous current	10 A _{RMS}	15 A _{RMS}	5 A _{RMS}
Maximum phase peak current	20 A _{RMS} (5 s)	30 A _{RMS} (5 s)	10 A _{RMS} (5 s)

Current sense range	± 29 A	-	± 19 A
Current sense resolution	56.65 mA/count	-	37.39 mA/count
Shunt braking transistor	Shunt braking transistor on board. 16 A maximum current.		Shunt braking transistor on board. 5 A maximum current.
Cold plate	High heat transfer black anodized aluminum		
Power connectors	Pluggable terminal block 3.5 mm pitch / Pin header 3.5 mm pitch		
Standby power consumption	1.5 W (max)		
Efficiency	>97% at the rated power and current		
Motion control specifications			
Supported motor types	<ul style="list-style-type: none"> • Rotary brushless (trapezoidal and sinusoidal) • Linear brushless (trapezoidal and sinusoidal) • DC brushed • Rotary voice coil • Linear voice coil 		
Power stage PWM frequency	20 kHz (default) 80 kHz (alternative PWM frequency, configurable ⁸)		
	<p> The default value of the PWM frequency has changed from 40 kHz to 20 kHz to reduce electro-magnetic interferences (EMI).</p>		
Current sensing	On phases A, B and C using 4 terminal shunt resistors. Accuracy is ± 1% full scale. 10 bit ADC resolution.		

⁸ <http://doc.ingeniamc.com/display/EMCL/0x2020+-+Enable+alternative+frequency+PWM>

<p>Sensors for commutation (brushless motors)</p>	<ul style="list-style-type: none"> • Digital Halls (Trapezoidal) • Analog Halls (Sinusoidal / Trapezoidal) • Quad. Incremental encoder (Sinusoidal / Trapezoidal) • PWM encoder (Sinusoidal / Trapezoidal) • Analog potentiometer (Sinusoidal / Trapezoidal) • Sin-Cos encoder (Sinusoidal / Trapezoidal) • Absolute encoder SSI (Sinusoidal / Trapezoidal)
<p>Sensors supported for servo loops</p>	<ul style="list-style-type: none"> • Digital Halls • Analog Halls • Quad. Incremental encoder • PWM encoder • Analog potentiometer • Sin-Cos encoder • Absolute encoder • DC tachometer
<p>Supported target sources</p>	<ul style="list-style-type: none"> • Network communication – USB • Network communication – CANopen • Network communication – RS485/RS422 • Network communication – EtherCAT • Standalone (execution from internal EEPROM memory) • Analog input (± 10 V or 0 V to 5 V) • Step and Direction (Pulse and direction) • PWM command • Encoder follower / Electronic Gearing
<p>Inputs/outputs and protections</p>	
<p>Inputs and outputs</p>	<ul style="list-style-type: none"> • 2 x non isolated single ended digital inputs. GPI1, GPI2 (5 V TTL logic, 24 V tolerant). • 2 x non isolated high speed differential digital inputs. HS_GPI1, HS_GPI2 (5 V logic, 24 V tolerant). • 1 x (± 10 V) differential analog input (12 bits). AN_IN2. (24 V tolerant). • 1 x 0 V... 5 V single ended analog input (12 bits). AN_IN1. (24 V tolerant). • 2 x Open open drain digital outputs with a weak pull-up to 5 V. (24 V tolerant and 1 A short-circuit and over-current rugged). • 1 x 5 V output supply for powering external circuitry (up to 200 mA).

Protections	<ul style="list-style-type: none"> • User configurable: <ul style="list-style-type: none"> • Bus over-voltage • Bus under-voltage • Over-temperature • Under-temperature • Over-current • Overload (I^2t) • Short-circuit protections: <ul style="list-style-type: none"> • Phase-DC bus • Phase-phase • Phase-GND • Mechanical limits for homing functions. • Hall sequence/combination error. • ESD protections in all inputs, outputs, feedbacks and communications. • EMI protections (noise filters) in all inputs, outputs and feedbacks. • Inverse polarity supply protection (bidirectional). • High power transient voltage suppressor for short braking (600 W peak TVS diode). • Encoder broken wire detector (for differential quadrature encoders only).
Motor brake	Motor brake output through GPO1 or GPO2. Up to 24 V and 1 A.
Communications	
USB	µUSB (2.0) connector. The board can be supplied from USB for configuration purposes but will not power the motor.
Serial	RS485 full-duplex (compatible with RS422), non-isolated. 120 Ω termination on the RX line (v 1.1.0) and on the TX line (v 1.2.0).
CANopen	Available. Non-isolated. Includes jumper to enable 120 Ω termination. CiA-301, CiA-305 and CiA-402 compliant.
EtherCAT	Available.
Environmental and mechanical specifications	
Ambient air temperature	<ul style="list-style-type: none"> • -40 °C to +50 °C full current (Operating). If the Nix is mounted on a heatsink plate the range can be extended up to 85°C heatsink temperature. • +50 °C to +100 °C current derating (operating) • -40 °C to +125 °C (storage)
Maximum humidity	5% - 85% (non-condensing)
Dimensions	75 x 60 x 14 mm

Weight (exc. mating connectors)	86 g
--	------

4.3 Hardware revisions

Hardware revision*	Description and changes
1.0.0 November 2015	First product demo.
1.1.0 January 2016	<p>First product release. Changes from previous version:</p> <ul style="list-style-type: none"> • DC bus transient voltage suppressor changed to improve MOSFET protection against overvoltage • Logic supply TVS placed before the polarity inversion protection diode to protect against potential negative surges • EtherCAT board is powered from V_LOGIC instead of DC bus. • Logo and silkscreen improvements. • Signalling LEDs flipped to improve better visibility. • CAN termination resistor jumper placed in right angle. • Added a ± 10 V option for the 0 ~ 5 V analog input (optional). • Power supply and shunt connector changed to 4 position terminal, including LOGIC_SUP pin. • Motor connector changed to 3 position terminal, eliminating PE pin. • Modification on component footprints to improve manufacturing reliability.
1.2.0 January 2017	<p>Changes from previous version:</p> <ul style="list-style-type: none"> • Logic supply TVS changed for better surge tolerance. • Measuring range of single ended analog input has been improved. • Default PWM frequency has been changed to 20 kHz. • Modification of MOSFET driver for minimizing EMI. • NIX-5/170 power supply TVS changed for power losses reduction. • Termination resistor added on TX line of RS485. • Modification of connectors footprints to improve manufacturing reliability. • Jumper for CAN port enabling is now provided with Nix.

 Identifying the hardware revision

Hardware revision is screen printed on the board.

4.4 Power and current ratings

Nix is capable of providing the nominal current from -25°C to 50°C ambient air temperature without the need of any additional heatsink or forced cooling system. From 50°C to 100°C of ambient temperature a current

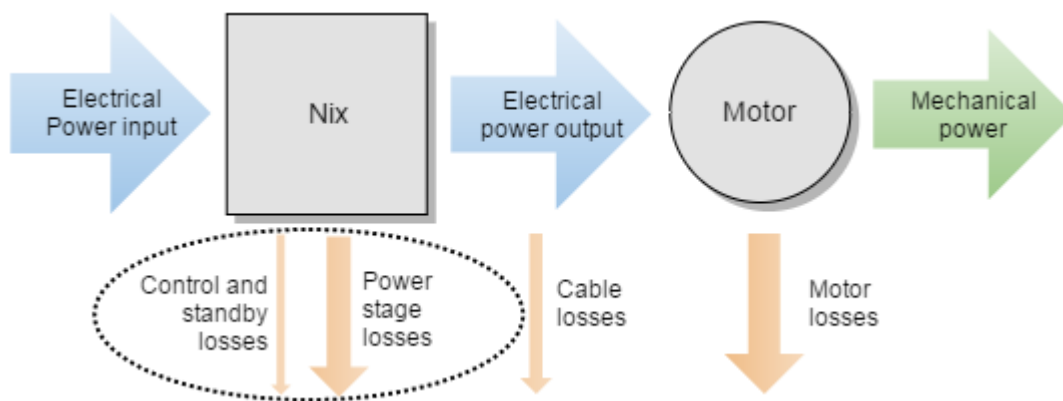
derating is needed. If the Nix is mounted on a heatsink plate the range before derating can be extended up to 85°C.

Excessive power losses lead to over temperature that will be detected and cause a the drive to turn off. The system temperature is available in [E-Core registers](#)⁹ and is measured near the power stage. The temperature parameter that can be accessed from USB 2.0, CAN or RS485 serial interface does not indicate the air temperature. Above 105°C the Nix automatically turns off the power stage and stay in fault state avoiding any damage to the drive. A Fault LED will be activated and cannot be reseted unless temperature decreases.

✔ Drive safety is always ensured by its protections. However, power losses and temperature limit the allowable motor current.

⚠ Some parts of the Nix exceed 105°C when operating, especially at high load levels. **Do not touch the Nix when operating** and wait at least 5 minutes after turn off to allow a safe cool down.

Following figure shows the basic power flow and losses in a servo drive system.



4.4.1 Power losses calculation (heat dissipation)

Operation of the Nix causes power losses that should be transferred to the surrounding environment as heat. Heat dissipation depends on various parameters. Principally:

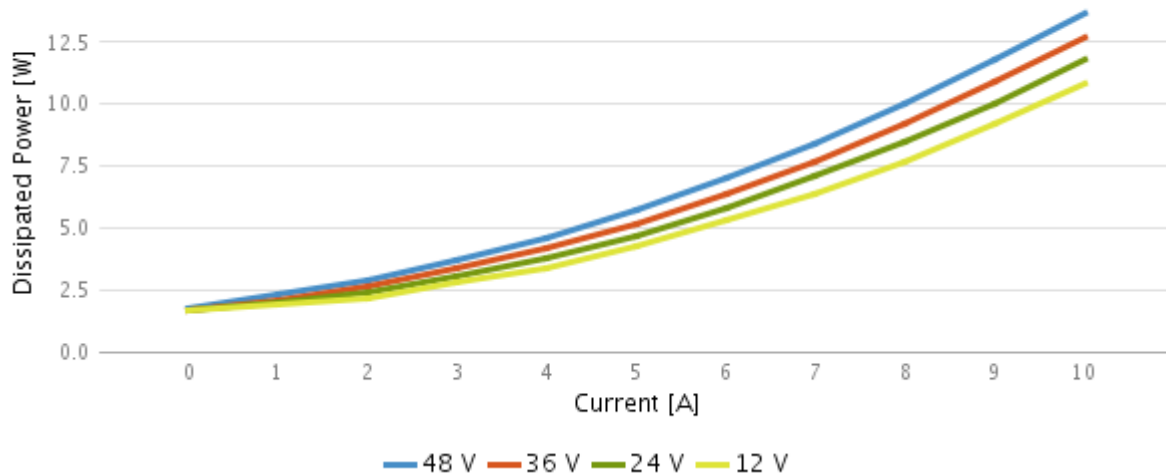
- **Motor RMS current:** positive correlation.
- **DC bus voltage:** positive correlation.
- **NIX product number:** 170 V variant NIX-5/170 has different power transistors compared to the 48 V variants. The 170 V variant have greater power losses for a given motor current. Different charts are provided for each variant, see below.

Other less relevant parameters affect also the power loss but are not considered in the graphs:

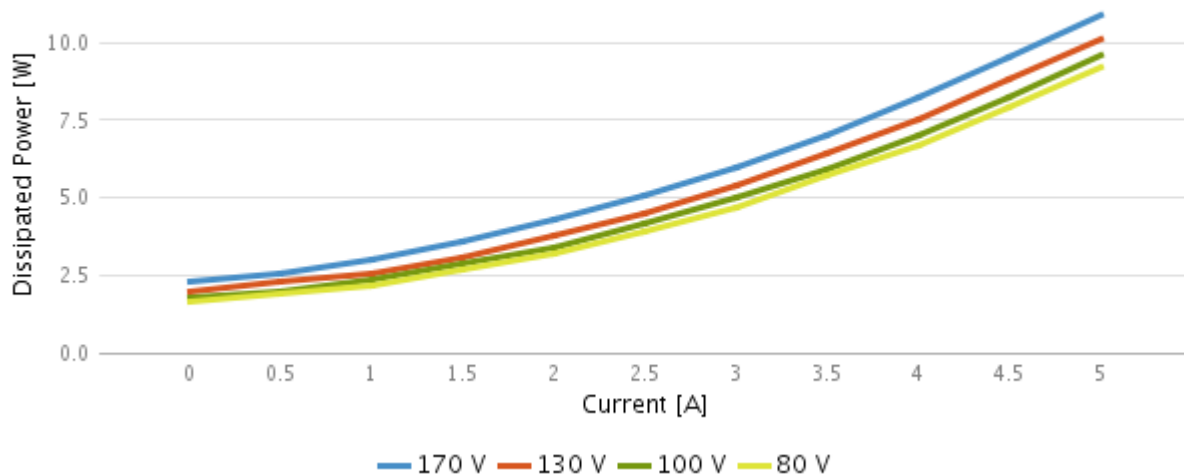
- Air temperature, higher power semiconductor temperatures reduce their efficiency.
- Motor speed. Faster motor speeds result in higher overall power loss since the input current is greater. This increases conduction losses on the reverse polarity protection circuitry.

⁹ <http://doc.ingeniamc.com/display/EMCL/0x20C2+-+Drive+temperature>

Power dissipation versus motor current at different voltages for NIX-X/48 variants



Power dissipation versus motor current at different voltages for NIX-5/170



4.4.2 Current ratings

Power losses cause the drive to increase its temperature according to:

$$T_P \approx T_A + P_{LOSS} \cdot Z_{\theta PA}$$

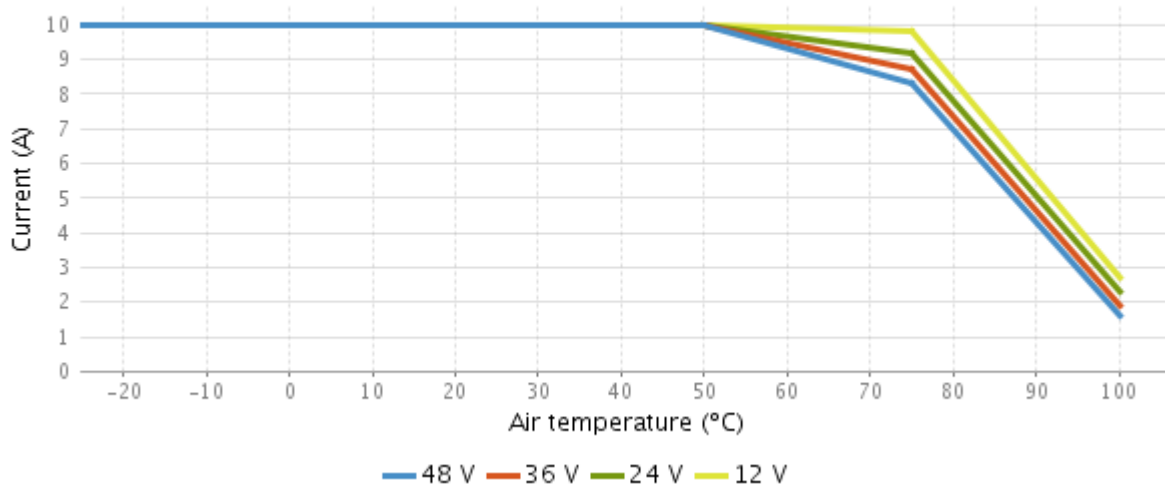
Power losses have a positive correlation with the motor RMS current. For this reason, when the ambient temperature rises, the output current must be limited to avoid an excessive drive temperature ($T_P < 110^\circ\text{C}$). The threshold temperature where the current derating should start depends on the DC bus voltage and the Nix part number.

The thermal impedance typical value is shown above, however its exact value will vary according to:

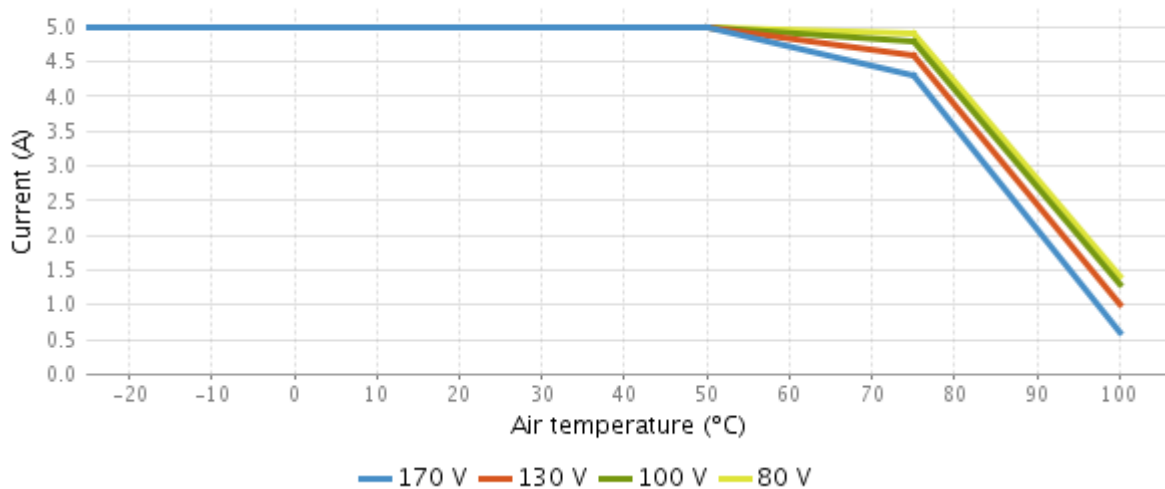
- Air flow around the drive.
- Position (vertical allows natural convection).

Parameter	Value	Units	Notes
Maximum power stage temperature	110	°C	Measured on the power stage (not the heatsink) and accessible via register
Thermal resistance from power stage to air	3.8	K/W	Without additional heatsink. Natural convection and radiation cooling.
Maximum power dissipation without heatsink	16	W	At T _A 50°C
Thermal resistance from power stage to heatsink	6.4	K/W	
Temperature stabilization time	600	s	

Maximum current ratings without additional heatsink for NIX-X/48 variant.



Maximum current ratings without additional heatsink for NIX-5/170



! Current derating

The current derating graph is only indicative and is based on thermal tests performed in a climatic room where there was enough room for natural air convection. Each application may reach different ratings depending on the installation, ventilation or housing. Current derating is only a recommendation and is not performed automatically by the drive.

4.4.3 Dynamic application (non-constant current)

The Nix has a great thermal inertia that allows storing heat during short power pulses (exceeding nominal current) without overpassing the maximum temperature. This allows achieving high peak current ratings without need of additional heatsink.

For most systems where the cycle time is shorter than 3τ (thermal time constant) the equivalent current can be calculated as the quadratic mean of the current during the full cycle. The load cycle can be simplified as different constant currents during some times:

$$I_{eq} = \sqrt{\frac{t_1 \cdot I_1^2 + t_2 \cdot I_2^2 + \dots + t_n \cdot I_n^2}{t_1 + t_2 + \dots + t_n}}$$

$$T = t_1 + t_2 + \dots + t_n$$

Where:

T is the full cycle period.

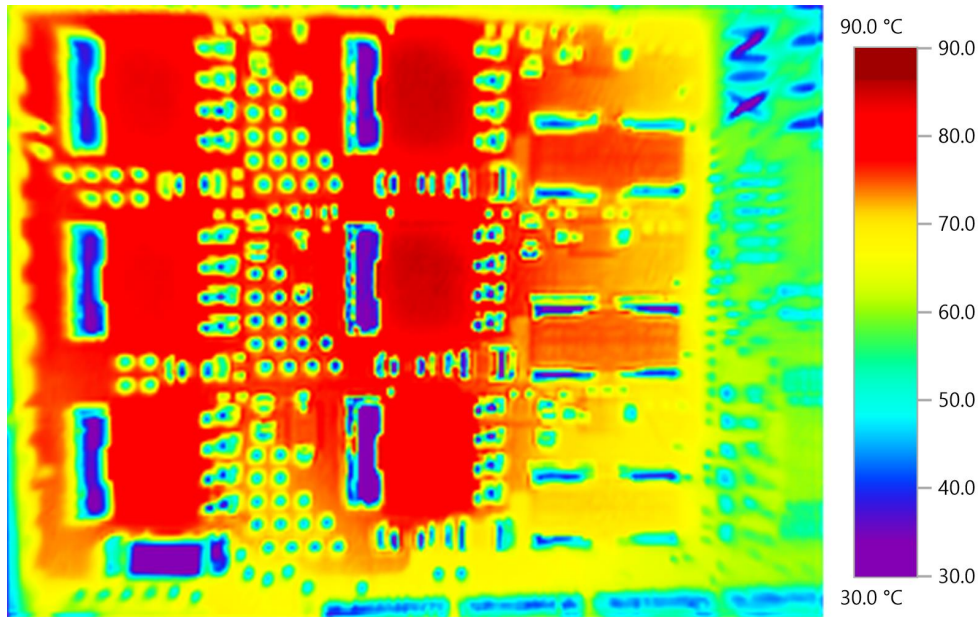
I₁ is the current during t_1

I₂ is the current during t_2

I_n is the current during t_n

4.4.4 System temperature

Next thermal image shows an example of the heat distribution in a NIX-10/48-y-z. This test has been performed without cold plate at maximum load and air temperature in a 3 phase application.



i The drive is getting hot even at 0 current!

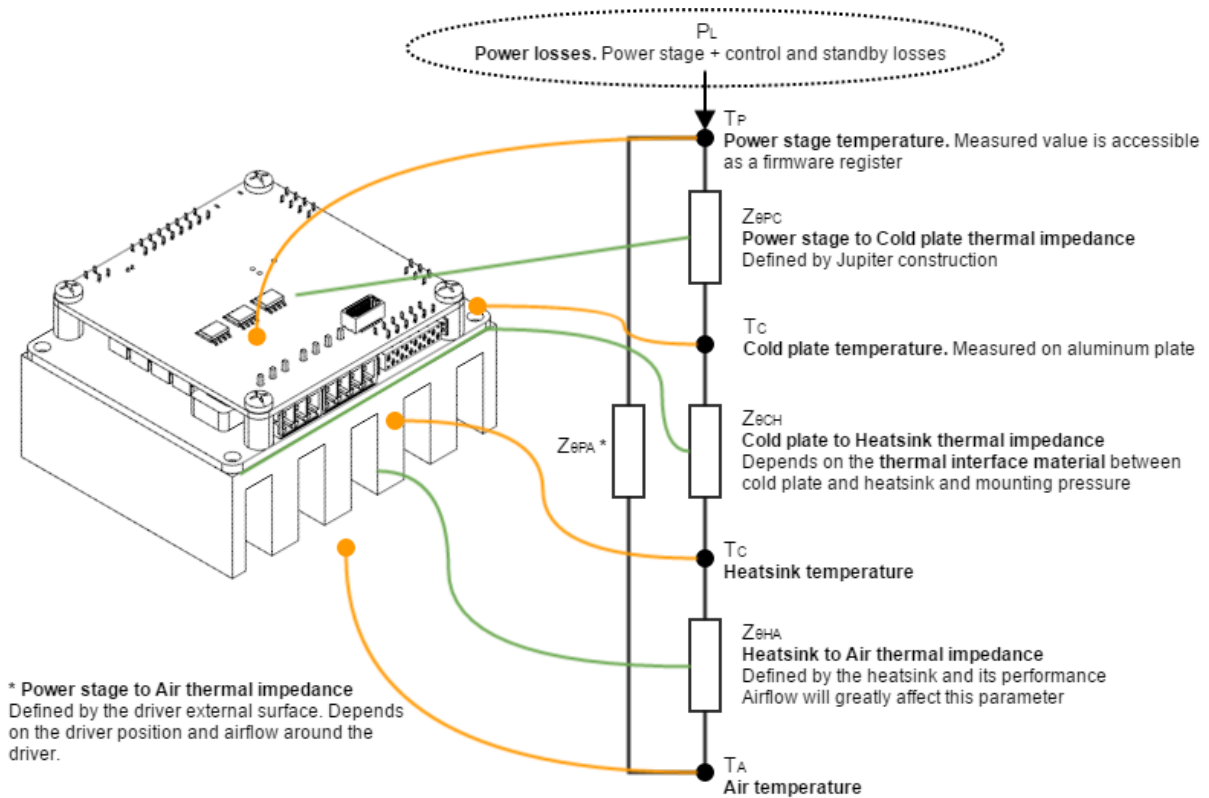
This is normal. Nix power stage includes high power MOSFET transistors which have parasitic capacitances. Switching them fast means charging and discharging those capacitors thousands of times per second which results in power losses and temperature increase even at 0 current!

Recommendation: when motor is off, exit motor enable mode which will switch off the power stage.

4.4.5 Improving heat dissipation with a heatsink

A heatsink may be needed to extend the current range at high temperatures. When using high efficiency heatsinks or in enclosed spaces the equation can be simplified as follows.

$$T_P \approx T_A + P_{LOSS} \cdot (Z_{\theta PC} + Z_{\theta CH} + Z_{\theta HA})$$

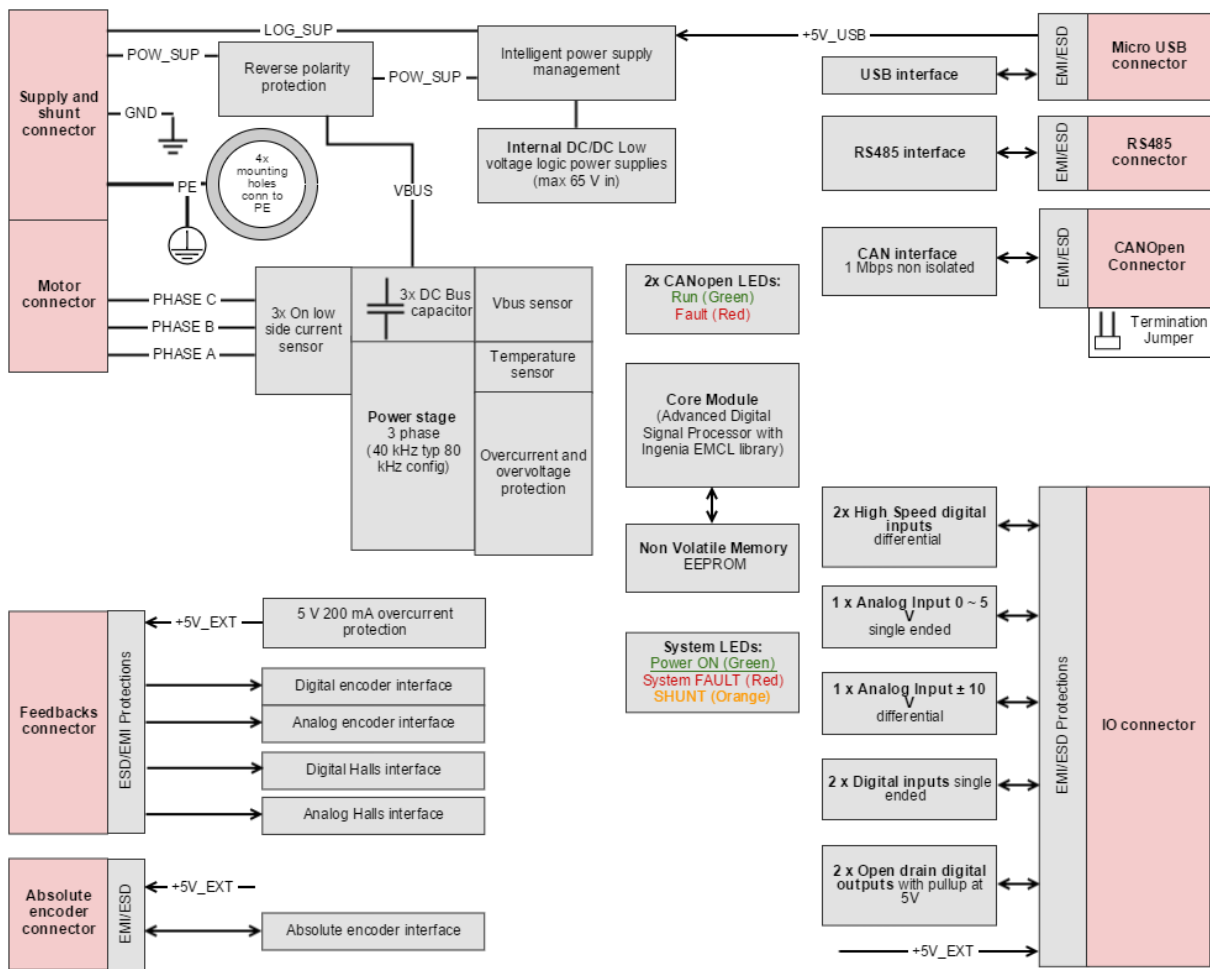


✓ Assembly recommendations for best heat dissipation

- Always allow natural air convection by ensuring ≥ 10 mm air space around the drive.
- Place the Nix in vertical position.
- Use a good thermal interface material to improve the heat dissipation when using heatsink.
- If housed, use a good thermal conductivity material such as black anodized aluminum. Placing the drive in a small plastic package will definitively reduce its temperature range.
- Temperature range can be increased by providing forced cooling with a fan or by placing a thermal gap pad on top of the board. Always ensure electrical isolation between live parts and the heatsink.

4.5 Architecture

Following figure shows a simplified hardware architecture of the Nix. Links provide direct access to relevant pages.

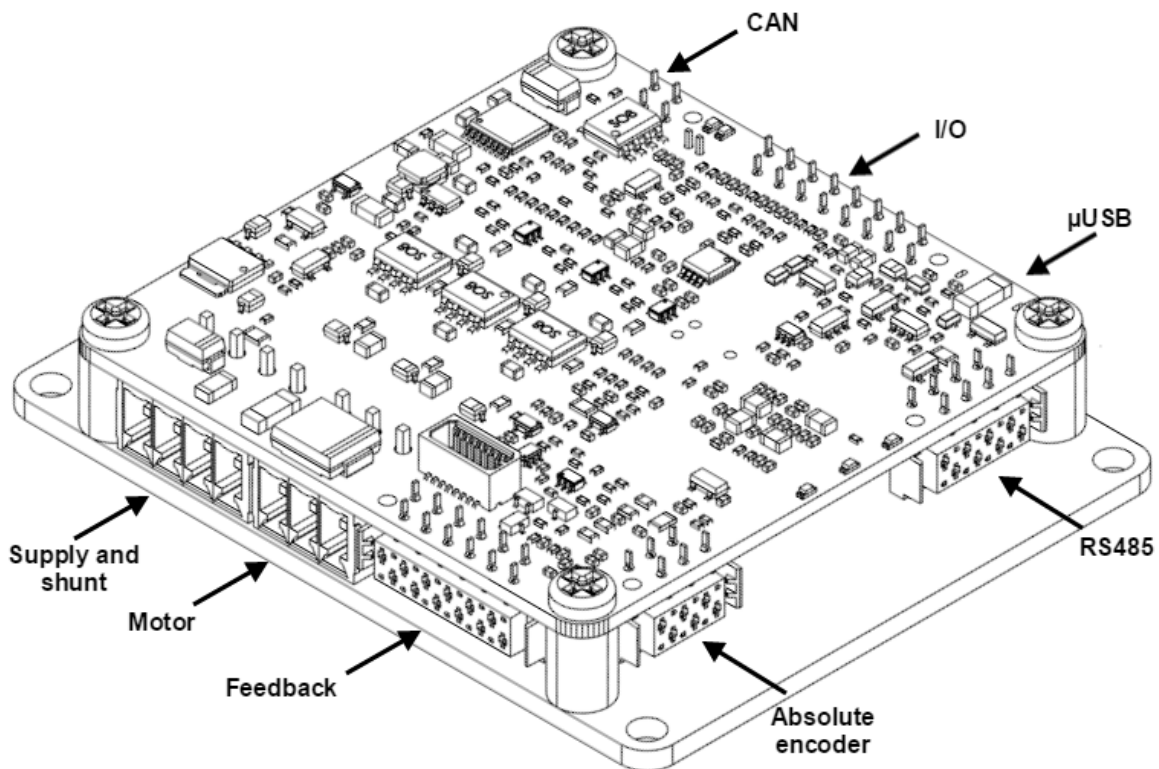


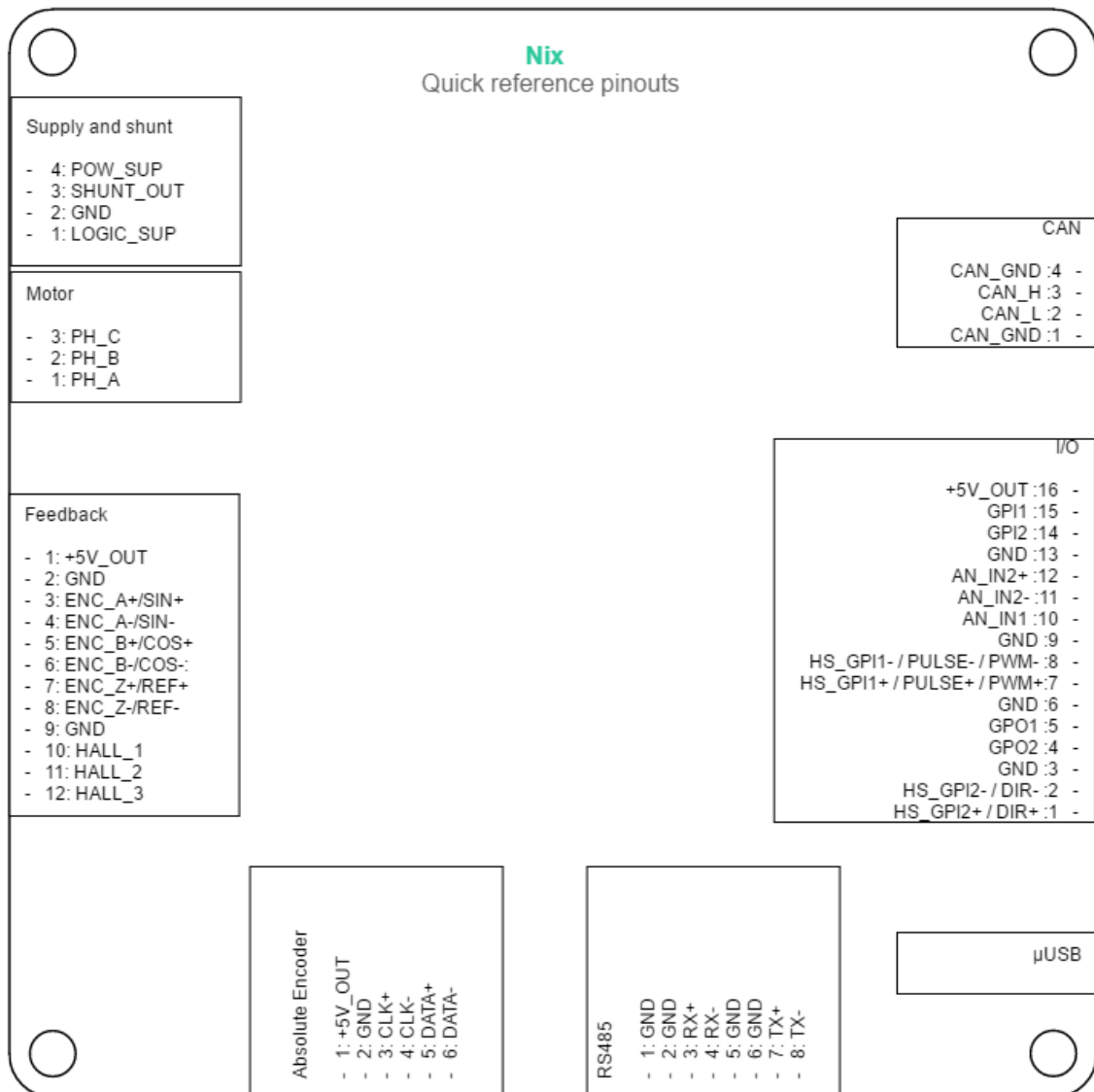
5 Connectors Guide

This chapter details the Nix Servo Drive connectors and pinout. Four Nix variants are detailed:

- [Nix with onboard connectors \(NIX-x/xx-y-C\)](#) (see page 22).
- [Nix with gold plated pin headers \(NIX-x/xx-y-P\)](#). (see page 49)
- [Nix with Quick Connector Board \(NIX-x/xx-y-Q\)](#) (see page 56).
- [Nix with EtherCAT interface \(NIX-x/xx-E-z\)](#). (see page 59)

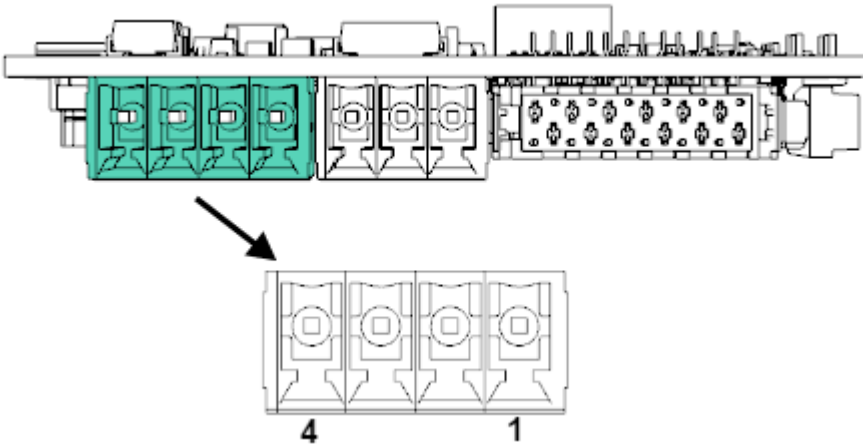
5.1 Connectors position and pinout of Nix with onboard connectors (NIX-x/xx-y-C)





5.1.1 Supply and shunt connector

P1 Connector



4 position 3.5 mm pitch pluggable terminal block. [FCI 20020110-C041A01LF](#)¹⁰

Pin	Signal	Function
1	LOGIC_SUP	Logic supply input (only for NIX-5/170-y-z (see page 10))
2	GND	Ground connection
3	SHUNT_OUT	Shunt braking transistor output
4	POW_SUP	Power supply input

Mating

Description	Pluggable terminal block, 4 positions 3.5 mm pitch
Part number	FCI 20020004-C041B01LF ¹¹
Distributor codes	Digi-Key 20020004-C041B01LF-ND ¹² Mouser 649-220004-C041B01LF ¹³

¹⁰ <http://portal.fciconnect.com/Comergent/fci/drawing/20020110.pdf>

¹¹ <http://portal.fciconnect.com/Comergent/fci/drawing/20020004.pdf>

¹² <http://www.digikey.es/product-search/en?keywords=20020004-C041B01LF>

¹³ <http://www.mouser.es/ProductDetail/FCI/20020004-C041B01LF/?qs=%2fha2pyFaduj6OT7hHukggWx1nEz5hqt2hdwgORFgQAERJ%2fce5thYM6pwY586ZoUX>

Notes

- See [Power supply](#) (see page 69) for power wiring information
- For details on shunt operation see [Motor and shunt braking resistor](#) (see page 74)
- Dimension the wiring according to the application current ratings. Higher section is always preferred to minimize resistance and wire self-heating. Recommended wire section is 0.5 mm² ~ 1.5 mm²

i Previous versions compatibility

Supply and shunt connector has changed from version 1.0.0B of the Nix Servo Drive. Version 1.0.0B connector was a 3 position pluggable terminal block with the following pinout.

Pin	Name	Description
1	GND	Ground connection
2	SHUNT_OUT	Shunt braking transistor output
3	POW_SUP	Power supply input

For Nix version 1.0.0B, the the Supply and shunt mating connector is the Motor mating connector (3 position).

For further information see [Hardware revisions](#) (see page 14).

5.1.2 Motor connector

P2 Connector

3 position 3.5 mm pitch pluggable terminal block. [FCI 20020110-C031A01LF](http://portal.fciconnect.com/Comergent/en/US/adirect/fci;jsessionid=C5BF74F9FDEC8F7869B315453DFC8C33?cmd=catProductDetail&entryPoint=adirect&messageType=catProductDetail&showAddButton=true&productID=20020110C031A01LF)¹⁴

Pin	Signal	Function
1	PH_A	Motor phase A (Positive for DC and voice coils)
2	PH_B	Motor phase B (Negative for DC and voice coils)

¹⁴ <http://portal.fciconnect.com/Comergent/en/US/adirect/fci;jsessionid=C5BF74F9FDEC8F7869B315453DFC8C33?cmd=catProductDetail&entryPoint=adirect&messageType=catProductDetail&showAddButton=true&productID=20020110C031A01LF>

3	PH_C	Motor phase C (Do not connect for DC and voice coils)
---	------	---

Mating	
Description	Pluggable terminal block, 3 positions 3.5 mm pitch
Part number	FCI 20020004-C031B01LF ¹⁵
Distributor codes	Farnell 1788432 ¹⁶ Digi-Key 20020004-C031B01LF-ND ¹⁷ Mouser 649-220004-C031B01LF ¹⁸
Notes	
<ul style="list-style-type: none"> • Dimension the wiring according to the application current ratings. Higher section is always preferred to minimize resistance and wire self-heating. Recommended wire section is 0.5 mm² ~ 1.5 mm² • For wiring information, see motor and shunt braking resistor (see page 74) wiring section. 	

i Previous versions compatibility

Motor connector has changed from version 1.0.0B of the Nix Servo Drive. Version 1.0.0B connector was a 4 position pluggable terminal block with the following pinout.

Pin	Name	Description
1	PH_A	Motor phase A connection (Positive for DC and voice coils)
2	PH_B	Motor phase B connection (Negative for DC and voice coils)
3	PH_C	Motor phase C connection (Do not connected in DC motors and voice coils)
4	PE	Protective Earth connection

For Nix version 1.0.0B, the the Motor mating connector is the Supply and shunt mating connector (4 position).

For further information see [Hardware revisions](#) (see page 14).

¹⁵ <http://www.fci.com/en/search/by-pn-new.html>

¹⁶ <http://es.farnell.com/fci/20020004-c031b01lf/terminal-block-pluggable-3-position/dp/1788432>

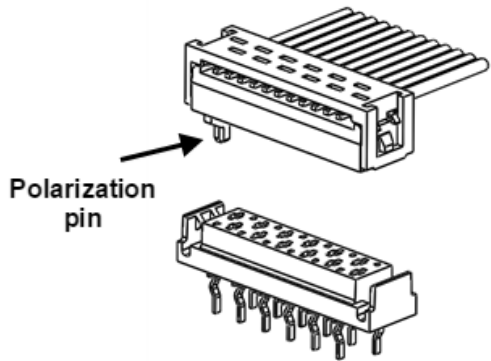
¹⁷ <http://www.digikey.es/products/en?keywords=20020004-C031B01LF%20>


¹⁸ <http://www.mouser.es/ProductDetail/FCI/20020004-C031B01LF/?qs=%2fha2pyFaduj6OT7hHukggWEn4nTZpVgg59eSW4TtnmAkWQQIKCQnLd7xVDVAiZL7>

5.1.3 Micro-Match connectors mating

Most Nix Servo Drive signal connections are based in TE Micro-Match connectors. Two different wiring options can be used **ribbon cable** and **multi-core crimped cable**.

Ribbon cable

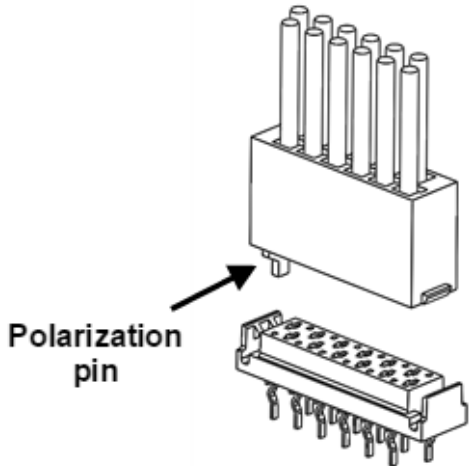

Ribbon cable mating	
Description	TE Micro-Match Male-on-Wire 1.27 mm pitch
Image	 <p>The diagram illustrates the mating process between a ribbon cable and a TE Micro-Match connector. The top part shows the connector housing with a ribbon cable inserted into its top. The bottom part shows the connector housing with pins protruding from the bottom. An arrow labeled 'Polarization pin' points to a specific pin on the bottom housing, indicating its orientation for correct mating.</p>
Cable	
Use 0.5 mm ² (24 AWG) flat cable.	

 **Easy wiring**

Ribbon cable is the easiest and lowest cost option.

Multi-core crimped cable

Multi-core crimped cable mating	
Description	TE Micro-Match housing connector 1.27 mm pitch

<p>Image</p>	 <p>Polarization pin</p>
<p>Crimp terminals</p>	
<p>Description</p>	<p>Crimp terminal, male, 20-24 AWG</p>
<p>Image</p>	
<p>Part number</p>	<p>TE Connectivity 1-338097-1¹⁹</p>

¹⁹ <http://www.te.com/usa-en/product-1-338097-1.html>

Distributor codes	Farnell 1291807 ²⁰ Digi-Key A99491CT-ND ²¹ Mouser 571-1-338097-1 ²²
Cable	
Use 0.2 ~ 0.5 mm ² (20 ~24 AWG) flexible wires.	



Clean wiring

Crimped single cables makes wiring cleaner and is a preferred option for volume applications.



Mechanical fixation for non-connected pins

Main mechanical subjection is provided by the fastening of male and female electrical pins. In order to increase mechanical subjection in applications where not all the pins are connected, it is important to put **crimp terminals also in the pins without cable.**

²⁰ <http://es.farnell.com/te-connectivity-amp/1-338097-1/contacto-macho-24-20awg/dp/1291807?ost=1291807>

²¹ http://www.digikey.es/product-search/en?Keywords=A99491CT-ND&WT.z_header=search_go

²² <http://www.mouser.com/ProductDetail/TE-Connectivity/1-338097-1/?qs=%2fha2pyFaduiA7MVMGX1qmLOMag%2fOqvqx0cN%2fGPbiEvVBdoEDyAq0%2fw%3d%3d>

5.1.4 Feedback connector

P3 Connector

Right-angled 12 pin 1.27 mm pitch [TE Micro-Match 1-338070-2](http://www.te.com/usa-en/product-1-338070-2)²³ connector.

Pin	Signal	Function
1	+5V_OUT	+5V 200mA max supply for feedbacks (shared with absolute encoder and I/O connectors)
2	GND	Ground connection
3	ENC_A+ / SIN+	Single ended digital encoder: A input Differential digital encoder: A+ input Sin-Cos encoder: Sin+ input

²³ <http://www.te.com/usa-en/product-1-338070-2.html>

4	ENC_A- / SIN-	Differential Encoder: A- input Sin-Cos encoder: Sin- input
5	ENC_B+ / COS+	Single ended digital encoder: B input Differential digital encoder: B+ input Sin-Cos encoder: Cos+ input
6	ENC_B- / COS-	Differential Encoder: B- input Sin-Cos encoder: Cos- input
7	ENC_Z+ / REF+	Single ended digital encoder: Index input Differential digital encoder: Index+ input Sin-Cos encoder: Reference+ input
8	ENC_Z- / REF-	Differential Encoder: Index- input Sin-Cos encoder: Reference- input
9	GND	Ground connection
10	HALL_1	Hall sensor input 1 (analog and digital)
11	HALL_2	Hall sensor input 2 (analog and digital)
12	HALL_3	Hall sensor input 3 (analog and digital)

Notes

- Polarization hole on PCB indicates pin 1 and ensures correct cable position.
- See [Feedback connections](#) (see page 80) for further information about different feedbacks wiring.
- Nix connectors include locking latches that provide audible click during mating and ensure assembly robustness

 **I/O Starter Kit and Cable Kit**

Feedback connector pinout is shared with [Jupiter](#)²⁴, [Hydra](#)²⁵, [Pluto](#)²⁶ and [Neptune](#)²⁷ servo drives, which allows using the [IO starter kit](#)²⁸ and [Pluto Cable Kit](#)²⁹.

Ribbon cable mating

Description	TE Micro-Match Male-on-Wire 1.27 mm pitch 12 position
Part number	TE Conectivity 8-215083-2 ³⁰
Distributor codes	Farnell 149093 ³¹ Digi-Key A99460CT-ND ³² Mouser 571-8-215083-2 ³³
Cable	
Part number	3M 3302/16 300SF ³⁴

²⁴ <http://doc.ingeniamc.com/display/JUP/Jupiter+Documentation+Home>

²⁵ <http://doc.ingeniamc.com/display/CHA/Hydra+Documentation+Home>

²⁶ <http://doc.ingeniamc.com/display/PLU/Pluto+Documentation+Home>

²⁷ <http://doc.ingeniamc.com/display/NEP/Neptune+Documentation+Home>

²⁸ <http://doc.ingeniamc.com/display/i02102/IO+Starter+Kit+Documentation+Home>

²⁹ <http://doc.ingeniamc.com/display/PLU/Cable+Kit+Manual>

³⁰ <http://www.te.com/catalog/pn/en/8-215083-2>

³¹ <http://es.farnell.com/te-connectivity-amp/8-215083-2/connector-male-12way/dp/149093?ost=149093>

³² http://www.digikey.es/product-search/en?Keywords=A99460CT-ND&WT.z_header=search_go

³³ <http://www.mouser.com/ProductDetail/TE-Connectivity/8-215083-2/?qs=%2fha2pyFadugdxFatZceTp11WohXcBUKedSwBmHMht%2fbds%2fkm6wHkQ%3d%3d>

³⁴ <http://www.farnell.com/datasheets/31586.pdf>

Distributor codes	Farnell 1369751 ³⁵ Digi-Key MC16M-300-ND ³⁶ Mouser 517-C3302/16SF ³⁷
Notes	
<ul style="list-style-type: none"> For further information see Pluto cable Kit - Feedbacks³⁸. 	

Multi-core crimped cable mating	
Description	TE Micro-Match housing connector 1.27 mm pitch 12 position
Part number	TE Connectivity 1-338095-2 ³⁹
Distributor codes	Digi-Key A99497-ND ⁴⁰ Mouser 571-1-338095-2 ⁴¹
Cable	
Use 0.2 ~ 0.5 mm ² (20 ~24 AWG) flexible wires.	

³⁵ <http://es.farnell.com/3m/3302-16/flat-cable-16cond-100ft-28awg/dp/1369751?ost=1369751>
³⁶ http://www.digikey.es/product-search/en?Keywords=MC16M-300-ND&WT.z_header=search_go
³⁷ <http://www.mouser.com/ProductDetail/3M/C3302-16SF/?qs=%2fha2pyFaduitR4m%252bYTEc4gsrCrYxZMoGNm4kPq22S5%252bKVAPsWFuruw%3d%3d>
³⁸ <http://doc.ingeniamc.com/display/PLU/Feedbacks+cable>
³⁹ <http://www.te.com/catalog/pn/en/1-338095-2>
⁴⁰ http://www.digikey.es/product-search/en?Keywords=A99497-ND&WT.z_header=search_go
⁴¹ <http://www.mouser.com/ProductDetail/TE-Connectivity/1-338095-2/?qs=%2fha2pyFaduiA7MVMGX1qmJfBprCLOcdyqr17G6nXntRisMNU6iPG5w%3d%3d>

5.1.5 Absolute encoder connector

P4 Connector

Right-angled 6 pin [TE Micro-Match 338070-6](http://www.te.com/usa-en/product-338070-6)⁴² connector.

Pin	Signal	Function
1	+5V_OUT	+5V 200mA max supply for absolute encoder (shared with feedback and I/O connector)
2	GND	Ground connection
3	CLK+	Absolute encoder CLK positive signal output
4	CLK-	Absolute encoder CLK negative signal output
5	+	Absolute encoder A output
6	-	Absolute encoder B output

⁴²<http://www.te.com/usa-en/product-338070-6.html>

4	CLK-	Absolute encoder CLK negative signal output
5	DATA+	Absolute encoder DATA positive signal input
6	DATA-	Absolute encoder DATA negative signal input
Notes		
<ul style="list-style-type: none"> • Polarization hole on PCB indicates pin 1 and ensures correct mating connector position. • See Feedback connections (see page 80) for further information about the absolute encoder wiring. • Nix connectors include locking latches that provide audible click during mating and ensure assembly robustness 		

Ribbon cable mating	
Description	TE Micro-Match Male-on-Wire 1.27 mm pitch 6 position
Part number	TE Connectivity 215083-6 ⁴³
Distributor codes	Digi-Key A99463CT-ND ⁴⁴ Mouser 571-7-215083-6 ⁴⁵
Cable	
Part number	3M HF365/06SF ⁴⁶
Distributor codes	Farnell 1859550 ⁴⁷ Digi-Key MD06R-100-ND ⁴⁸ Mouser 517-HF365/06SF ⁴⁹

⁴³ <http://www.te.com/usa-en/product-7-215083-6.html>

⁴⁴ <http://www.digikey.es/product-detail/en/te-connectivity-amp-connectors/7-215083-6/A99463CT-ND/1955765>

⁴⁵ <http://www.mouser.es/ProductDetail/TE-Connectivity/7-215083-6/?qs=sGAEpiMZZMs%252bGHln7q6pm8SOCK6aAoLgUcRJraAdOcY%3d>

⁴⁶ <http://multimedia.3m.com/mws/media/6679450/3mtm-round-conductor-flat-cable-hf365-series-ts2334.pdf>

⁴⁷ <http://es.farnell.com/3m/hf365-06sf/flat-cable-6-conductor-100ft-28awg/dp/1859550?ost=1859550>

⁴⁸ <http://www.digikey.es/product-detail/en/HF365%2F06SF/MD06R-100-ND/2416322>

⁴⁹ <http://www.mouser.es/ProductDetail/3M-Electronic-Solutions-Division/HF365-06SF-100/?qs=sGAEpiMZZMsJiFh04Lj2rqx9Agetbz5ZZA%252bY0mYfHac%3d>

Multi-core crimped cable mating	
Description	TE Micro-Match housing connector 1.27 mm pitch 16 position
Part number	TE Connectivity 338095-6 ⁵⁰
Distributor codes	Digi-Key A99415-ND ⁵¹ Mouser 571-338095-8 ⁵²
Cable	
Use 0.2 ~ 0.5 mm ² (20 ~24 AWG) flexible cable.	

⁵⁰ <http://www.te.com/catalog/pn/en/338095-6>

⁵¹ <http://www.digikey.es/product-detail/en/338095-8/A99415-ND/1955642>

⁵² <http://www.mouser.com/ProductDetail/TE-Connectivity/338095-6/?qs=%http://www.mouser.es/ProductDetail/TE-Connectivity-AMP/338095-8/?qs=sGAEpiMZZMs%252bGHln7q6pm8d3VoXkhVqcl2RYfpGQkhA%3d%3d%3d>

5.1.6 I/O connector

P5 Connector

Right-angled 16 pin 1.27 mm pitch [TE Micro-Match 1-338070-6](http://www.te.com/catalog/pn/en/1-338070-6)⁵³ connector.

Pin	Signal	Function
1	HS_GPI2+ / DIR+	High speed digital differential input 2+ Command source: Direction+ input
2	HS_GPI2- / DIR-	High speed digital differential input 2- Command source: Direction- input


⁵³ <http://www.te.com/catalog/pn/en/1-338070-6>

3	GND	Ground
4	GPO2	Digital output 2 (open collector with weak pull-up to 5 V)
5	GPO1	Digital output 1 (open collector with weak pull-up to 5 V)
6	GND	Ground
7	HS_GPI1+ / PULSE+ / PWM+	High speed digital differential input 1+ Command source: Pulse+ input Feedback: PWM+ input
8	HS_GPI1- / PULSE- / PWM-	High speed digital differential input 1- Command source: Pulse- input Feedback: PWM- input
9	GND	Ground
10	AN_IN1	Single ended analog input 1
11	AN_IN2-	Differential analog inverting input 2 Single ended analog input 2 ground

12	AN_IN2+	Differential analog non inverting input 2 Single ended analog input 2
13	GND	Ground
14	GPI2	General purpose single ended digital input 2 (Could be torque off input on request)
15	GPI1	General purpose single ended digital input
16	+5V_OUT	+5V 200mA max output (shared with feedback and absolute encoder connector)

Notes

- Polarization hole on PCB indicates pin 1 and ensures correct cable position.
- See [I/O connections](#) (see page 96) for further information about different I/O wiring.
- Nix connectors include locking latches that provide audible click during mating and ensure assembly robustness

 **I/O Starter Kit and Cable Kit**

I/O connector pinout is shared with [Jupiter](#)⁵⁴, [Hydra](#)⁵⁵, [Pluto](#)⁵⁶ and [Neptune](#)⁵⁷ servo drives, which allows using the [IO starter kit](#)⁵⁸ and [Pluto Cable Kit](#)⁵⁹.

Ribbon cable mating

Description	TE Micro-Match Male-on-Wire 1.27 mm pitch 12 position
Part number	TE Conectivity 8-215083-2 ⁶⁰

⁵⁴ <http://doc.ingeniamc.com/display/JUP/Jupiter+Documentation+Home>

⁵⁵ <http://doc.ingeniamc.com/display/CHA/Hydra+Documentation+Home>

⁵⁶ <http://doc.ingeniamc.com/display/PLU/Pluto+Documentation+Home>

⁵⁷ <http://doc.ingeniamc.com/display/NEP/Neptune+Documentation+Home>

⁵⁸ <http://doc.ingeniamc.com/display/i02102/IO+Starter+Kit+Documentation+Home>

⁵⁹ <http://doc.ingeniamc.com/display/PLU/Cable+Kit+Manual>

⁶⁰ <http://www.te.com/catalog/pn/en/8-215083-2>

Distributor codes	Farnell 149093 ⁶¹ Digi-Key A99460CT-ND ⁶² Mouser 571-8-215083-2 ⁶³
Cable	
Part number	3M 3302/16 300SF ⁶⁴
Distributor codes	Farnell 1369751 ⁶⁵ Digi-Key MC16M-300-ND ⁶⁶ Mouser 517-C3302/16SF ⁶⁷
Notes	
<ul style="list-style-type: none"> For further information see Pluto cable Kit - General purpose I/O⁶⁸. 	

Multi-core crimped cable mating	
Description	TE Micro-Match housing connector 1.27 mm pitch 12 position
Part number	TE Connectivity 1-338095-2 ⁶⁹
Distributor codes	Digi-Key A99497-ND ⁷⁰ Mouser 571-1-338095-2 ⁷¹

⁶¹ <http://es.farnell.com/te-connectivity-amp/8-215083-2/connector-male-12way/dp/149093?ost=149093>

⁶² http://www.digikey.es/product-search/en?Keywords=A99460CT-ND&WT.z_header=search_go

⁶³ <http://www.mouser.com/ProductDetail/TE-Connectivity/8-215083-2/?qs=%2fha2pyFadugdxFatZceTp11WohXcBUKedSwBmHMht%2fbds%2fkm6wHkQ%3d%3d>

⁶⁴ <http://www.farnell.com/datasheets/31586.pdf>

⁶⁵ <http://es.farnell.com/3m/3302-16/flat-cable-16cond-100ft-28awg/dp/1369751?ost=1369751>

⁶⁶ http://www.digikey.es/product-search/en?Keywords=MC16M-300-ND&WT.z_header=search_go

⁶⁷ <http://www.mouser.com/ProductDetail/3M/C3302-16SF/?qs=%2fha2pyFaduitR4m%252bYTEc4gsrCrYxZMoGNm4kPq22S5%252bKVAPsWFuruw%3d%3d>

⁶⁸ <http://doc.ingeniamc.com/pages/viewpage.action?pageId=21987649>

⁶⁹ <http://www.te.com/catalog/pn/en/1-338095-2>

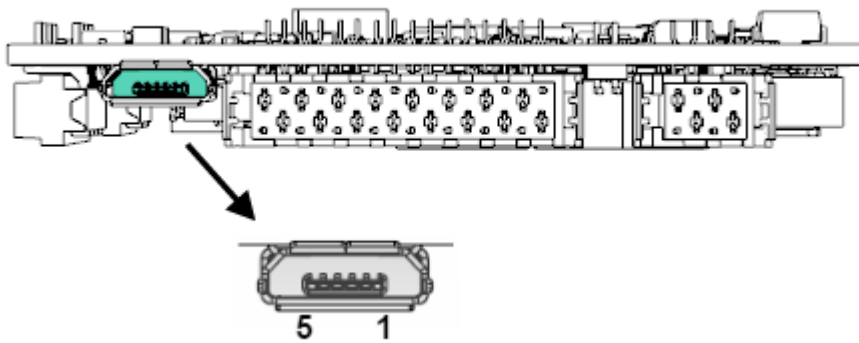
⁷⁰ http://www.digikey.es/product-search/en?Keywords=A99497-ND&WT.z_header=search_go

⁷¹ <http://www.mouser.com/ProductDetail/TE-Connectivity/1-338095-2/?qs=%2fha2pyFaduiA7MVMGX1qmJfBprCLOcdyqrl7G6nXntRisMNU6iPG5w%3d%3d>

Cable
Use 0.2 ~ 0.5 mm ² (20 ~24 AWG) flexible wires.

5.1.7 USB connector

P6 Connector



5 pin horizontal micro-USB connector [Amphenol FCI 10118193](http://portal.fciconnect.com/Comergent/fci/drawing/10118193.pdf)⁷²

Pin	Signal	Function
1	USB_SUPPLY	USB +5 V supply input. Used to power logic circuits when no external power supply is available.
2	USB_D-	USB Data- line

⁷²<http://portal.fciconnect.com/Comergent/fci/drawing/10118193.pdf>

3	USB_D+	USB Data+ line
4	NC	Not connected
5	GND	Ground
SHIELD	NC	Connector metallic shield, NOT CONNECTED.

Notes

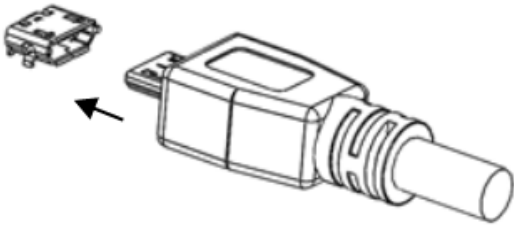
- Micro-USB connection allows easy access to the drive configuration using [Motion Lab](http://ingeniamc.com/software#motionlab)⁷³ or downloading [latest firmware revision](#)⁷⁴.
- Shorter USB cables are preferred whenever possible for minimal EMI.
- Avoid applying excessive mechanical stress to the USB connector.
- Please see [Communications \(see page 122\)](#) page for further information

Mating

Description	USB Shielded I/O Cable Assembly, USB A-to-Micro-USB B, 1.50m Length, Black, Lead-Free
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⁷³ <http://ingeniamc.com/software#motionlab>

⁷⁴ <http://doc.ingeniamc.com/display/I071QUICKSTART/Update+Drive+Firmware>

Image	
Part number	Molex 68784-0002 ⁷⁵
Distributor codes	Farnell 1617586 ⁷⁶ Digi-Key WM17146-ND ⁷⁷ Mouser 538-68784-0002 ⁷⁸

⁷⁵ http://www.molex.com/molex/products/datasheet.jsp?part=active/0687840002_CABLE_ASSEMBLIES.xml

⁷⁶ <http://es.farnell.com/molex/68784-0002/cable-ass-usb-a-to-micro-usb-b/dp/1617586>

⁷⁷ http://www.digikey.es/product-search/en?Keywords=WM17146-ND&WT.z_header=search_go

⁷⁸ <http://www.mouser.es/ProductDetail/Molex/51110-1056/?qs=%2fha2pyFaduiMjkwvWmWuOZy0mFhuCLeDSv3wJ9%2f1J325nRN%2fRFKKgQ%3d%3dhttp://www.mouser.es/ProductDetail/Molex/68784-0002/?qs=%2fha2pyFadujzmc7Hrcjf2BglrT%2fRSoijj4vkovWYfZ89xZu3tLJQg%3d%3d>

5.1.8 CAN connector

P7 Connector

Right-angled 4 pin TE Micro-Match 338070-4⁷⁹ connector.

Pin	Signal	Function
1	CAN_GND	CAN ground (isolated from Nix power GND)
2	CAN_L	CAN bus line dominant low

⁷⁹ <http://www.te.com/catalog/pn/en/338070-4>

3	CAN_H	CAN bus line dominant high
4	CAN_GND	CAN ground (isolated from Nix power GND)
Notes		
<ul style="list-style-type: none"> • Polarization hole on PCB indicates pin 1 and ensures correct mating connector position. • See Communications (see page 122) for further information about CAN wiring. • Nix connectors include locking latches that provide audible click during mating and ensure assembly robustness 		

Ribbon cable mating	
Description	TE Micro-Match Male-on-Wire 1.27 mm pitch 4 position
Part number	TE Connectivity 215083-4 ⁸⁰
Distributor codes	Farnell 2399655 ⁸¹ Digi-Key A107032TR-ND ⁸² Mouser 571-215083-4 ⁸³
Cable	
Part number	3M HF365/04SF ⁸⁴
Distributor codes	Farnell 2396432 ⁸⁵ Digi-Key MD04R-100-ND ⁸⁶ Mouser 517-HF365/04SF ⁸⁷

⁸⁰ <http://www.te.com/catalog/pn/en/215083-4>

⁸¹ <http://es.farnell.com/te-connectivity-amp/215083-4/connector-plug-4pos-2row/dp/2399655>

⁸² <http://www.digikey.es/product-detail/en/215083-4/A107032TR-ND/1860445>

⁸³ <http://www.mouser.com/ProductDetail/TE-Connectivity/215083-4/?qs=%2fha2pyFaduJlZlRYOAz60fQBIsPYLD0f9DdeFb7mj%2f91i1tUTaufTQ%3d%3d>

⁸⁴ <http://multimedia.3m.com/mws/media/6679450/3mtm-round-conductor-flat-cable-hf365-series-ts2334.pdf>

⁸⁵ <http://es.farnell.com/3m/hf365-04sf/cable-ribbon-4cond-28awg-100ft/dp/2396432?ost=2396432>

⁸⁶ <http://www.digikey.es/product-search/en?x=0&y=0&lang=en&site=es&KeyWords=MD04R-100-ND>

⁸⁷ <http://www.mouser.com/ProductDetail/3M/HF365-04SF-100/?qs=%2fha2pyFaduhqkVgZfFmzc9PxewF2UZ%2fFgM%252bEOzFGEaRIFIF2nLALdA%3d%3d>

Notes

i Wire impedance

Typical flat ribbon cables with 1.27 mm pitch spacing have 90 Ω to 150 Ω differential impedance. For best CAN bus performance at high baud rates, the ribbon cable impedance should be ~120 Ω.



Cleverly wiring CAN buses from standard DB9 connectors

The Nix CAN pinout allows an easy connection to the standard DB9 connector using a 4 way 1.27 pitch flat ribbon cable.

Use a DB9 to ribbon connector like: H7MXH-0906M-ND or AMPHENOL L117DEFRA09S-ND.

Corresponding pinouts:

Nix Micro-Match	DB9 standard to ribbon cable
1 (CAN_GND)	6 (CAN_GND)
2 (CAN_L)	2 (CAN_L)
3 (CAN_H)	7 (CAN_H)
4 (CAN_GND)	3 (CAN_GND)

Multi-core crimped cable mating

Description	TE Micro-Match housing connector 1.27 mm pitch 16 position
Part number	TE Connectivity 338095-4 ⁸⁸

⁸⁸ <http://www.te.com/catalog/pn/en/338095-4>

Distributor codes	Farnell 2420421 ⁸⁹ Mouser 571-338095-4 ⁹⁰
Cable	
Use 0.2 ~ 0.5 mm ² (20 ~24 AWG) twisted pair with 120 Ω differential impedance.	

5.1.9 RS485 interface connector

P8 Connector

Right-angled 8 pin TE Micro-Match 338070-8⁹¹ connector.

Pin	Signal	Function
1	GND	Common (internally connected to drive GND)
2	GND	Common (internally connected to drive GND)
3	RX+	RS485 receive data + (should be connected to master TX+)

⁸⁹ <http://es.farnell.com/te-connectivity-amp/338095-4/connector-housing-plug-4pos-2row/dp/2420421?ost=2420421>

⁹⁰ <http://www.mouser.com/ProductDetail/TE-Connectivity/338095-4/?qs=%2fha2pyFaduivqf6ZuEPrGu%2fseb3pquBpZ9RzWdOdQEUMgU%2fLX8ix3A%3d%3d>

⁹¹ <http://www.te.com/usa-en/product-338070-8.html>

4	RX-	RS485 receive data - (should be connected to master TX-)
5	GND	Common (internally connected to drive GND)
6	GND	Common (internally connected to drive GND)
7	TX+	RS485 transmit data + (should be connected to master RX+)
8	TX-	RS485 transmit data - (should be connected to master RX-)

Notes

- Polarization hole on PCB indicates pin 1 and ensures correct mating connector position.
- See [Communications](#) (see page 122) for further information about RS485 wiring.
- Nix connectors include locking latches that provide audible click during mating and ensure assembly robustness

Ribbon cable mating

Description	TE Micro-Match Male-on-Wire 1.27 mm pitch 8 position
Part number	TE Connectivity 215083-8 ⁹²
Distributor codes	Farnell 149184 ⁹³ Digi-Key A99462CT-ND ⁹⁴ Mouser 215083-8 ⁹⁵

Cable

Part number	3M HF365/06SF ⁹⁶
Distributor codes	Farnell 1859550 ⁹⁷ Digi-Key MD06R-100-ND ⁹⁸ Mouser 517-HF365/06SF ⁹⁹

⁹² <http://www.te.com/usa-en/product-215083-8.html>

⁹³ <http://es.farnell.com/te-connectivity-amp/8-215083-8/connector-male-18way/dp/149184>

⁹⁴ <http://www.digikey.es/product-detail/en/7-215083-8/A99462CT-ND/1955764>

⁹⁵ <http://www.mouser.es/ProductDetail/TE-Connectivity-AMP/215083-8/?qs=sGAEpiMZZMvIX3nhDDO4AHmlpHKxEGMLJiM8oMQdTog%3d>

⁹⁶ <http://multimedia.3m.com/mws/media/6679450/3mtm-round-conductor-flat-cable-hf365-series-ts2334.pdf>

⁹⁷ <http://es.farnell.com/3m/hf365-06sf/flat-cable-6-conductor-100ft-28awg/dp/1859550?ost=1859550>

⁹⁸ <http://www.digikey.es/product-detail/en/HF365%2F06SF/MD06R-100-ND/2416322>

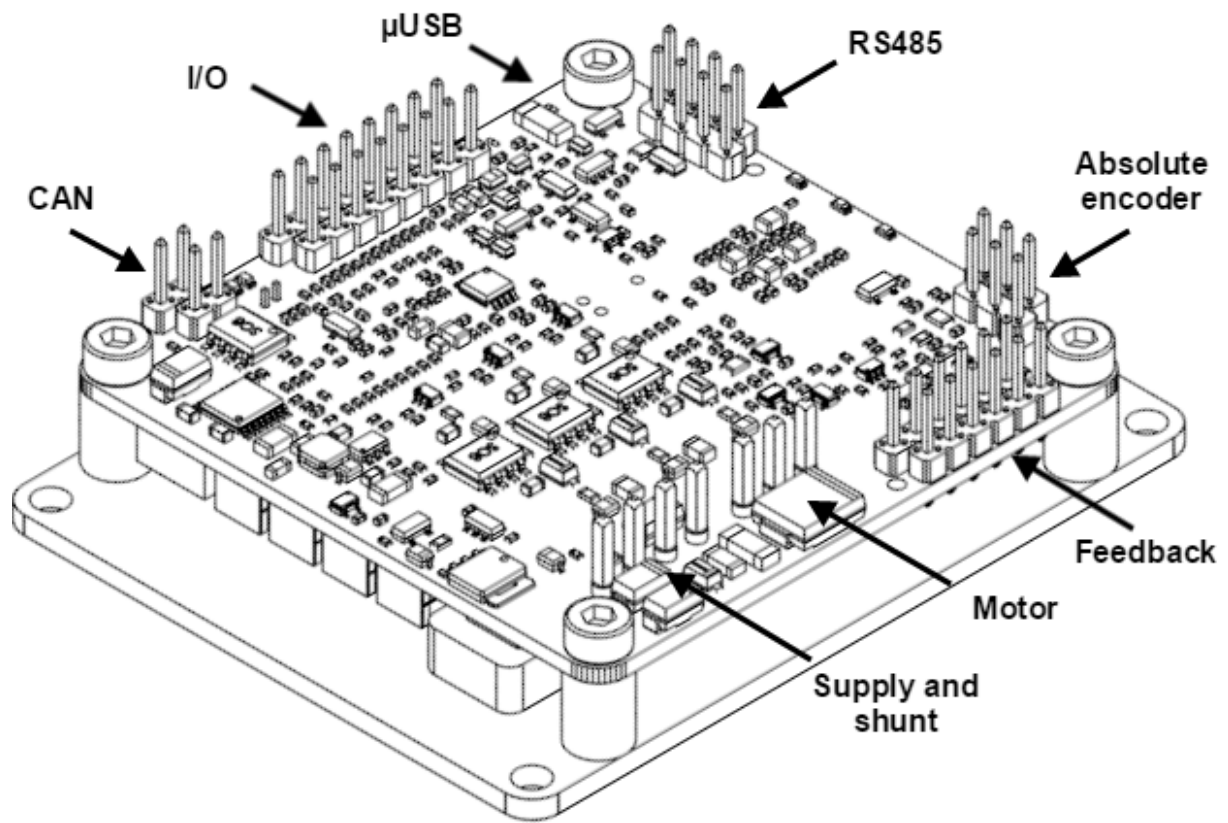
Multi-core crimped cable mating	
Description	TE Micro-Match housing connector 1.27 mm pitch 8 position
Part number	TE Connectivity 338095-8 ¹⁰⁰
Distributor codes	Digi-Key A99415-ND ¹⁰¹ Mouser 571-338095-8 ¹⁰²
Cable	
Use 0.2 ~ 0.5 mm ² (20 ~24 AWG) flexible cable.	

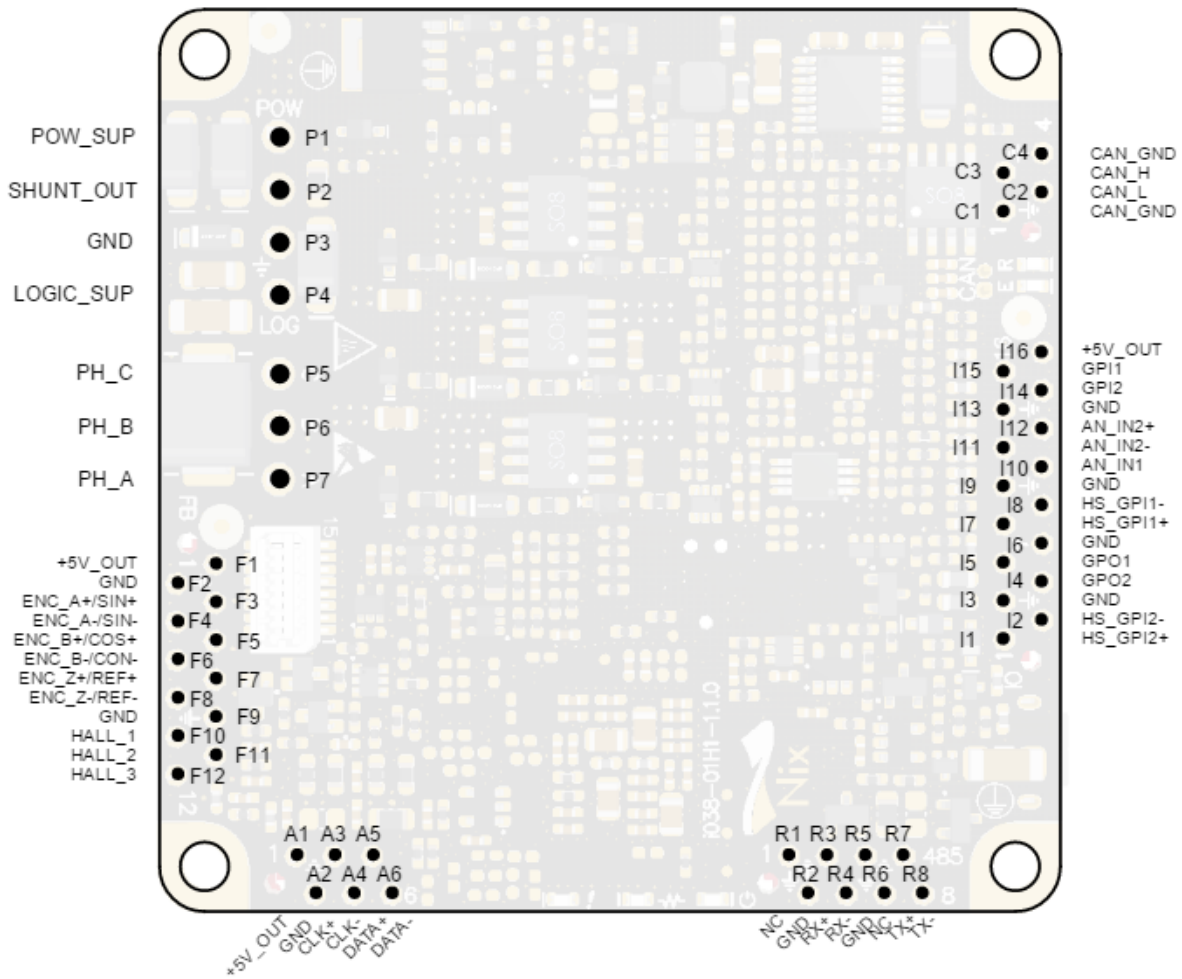
5.2 Connectors position and pinout of Nix with gold plated pin headers (NIX-x/xx-y-P)

¹⁰⁰ <http://www.te.com/usa-en/product-338095-8.html>

¹⁰¹ <http://www.digikey.es/product-detail/en/338095-8/A99415-ND/1955642>

¹⁰² <http://www.mouser.com/ProductDetail/TE-Connectivity/338095-6/?qs=http://www.mouser.es/ProductDetail/TE-Connectivity-AMP/338095-8/?qs=sGAEpiMZZMs%252bGHln7q6pm8d3VoXkhVqcl2RYfpGQkhA%3d%3d%3d>





Top-side pinout

Note that the pinout diagram shows the board from the connector-side.

Pi n	Name	Description
P 1	POW_S UP	Positive power supply input
P 2	SHUNT_ OUT	Shunt braking transistor output

Pi n	Name	Description
R 1	GND	Ground connection
R 2	GND	Ground connection

P 3	GND	Negative power supply input (Ground)
P 4	LOGIC_SUP	Positive logic supply input (only for NIX-5/170-y-z (see page 10))
P 5	PH_C	Motor phase C (Do not connect for DC and voice coils)
P 6	PH_B	Motor phase B (Negative for DC and voice coils)
P 7	PH_A	Motor phase A (Positive for DC and voice coils)
I1	HS_GPI2+ / DIR+	High speed digital differential input 2+ Command source: Direction+ input
I2	HS_GPI2- / DIR-	High speed digital differential input 2- Command source: Direction- input
I3	GND	Ground connection
I4	GPO2	Digital output 2 (open collector with weak pull-up to 5V)
I5	GPO1	Digital output 1 (open collector with weak pull-up to 5V)
I6	GND	Ground connection
I7	HS_GPI1+ / PULSE+ / PWM+	High speed digital differential input 1+ Command source: Pulse+ input Feedback: PWM+ input

R 3	RX+	RS485 receive data + (should be connected to master TX+)
R 4	RX-	RS485 receive data - (should be connected to master TX-)
R 5	GND	Ground connection
R6	GND	Ground connection
R 7	TX+	RS485 transmit data + (should be connected to master RX+)
R 8	TX-	RS485 transmit data - (should be connected to master RX-)
C1	CAN_GND	CAN ground (isolated from Nix power GND)
C2	CAN_L	CAN bus line dominant low
C3	CAN_H	CAN bus line dominant high
C4	CAN_GND	CAN ground (isolated from Nix power GND)
F1	+5V_OUT	+5V 200mA max output (shared with I/O and absolute encoder connectors)
F2	GND	Ground connection
F3	ENC_A+ / SIN+	Single ended digital encoder: A input Differential digital encoder: A+ input Sin-Cos encoder: Sin+ input

I8	HS_GPI1- / PULSE- / PWM-	High speed digital differential input 1- Command source: Pulse- input Feedback: PWM- input
I9	GND	Ground connection
I10	AN_IN1	Single ended analog input 1
I11	AN_IN2-	Differential analog inverting input 2 Single ended analog input 2 ground
I12	AN_IN2+	Differential analog non inverting input 2 Single ended analog input 2
I13	GND	Ground connection
I14	GPI2	General purpose single ended digital input 2 (Could be torque off input on request)
I15	GPI1	General purpose single ended digital input 1
I16	+5V_OUT	+5V 200mA max output (shared with feedback connector and absolute encoder connector)

F4	ENC_ A- / SIN-	Differential Encoder: A- input Sin-Cos encoder: Sin- input
F5	ENC_ B+ / COS+	Single ended digital encoder: B input Differential digital encoder: B+ input Sin-Cos encoder: Cos+ input
F6	ENC_ B- / COS-	Differential Encoder: B- input Sin-Cos encoder: Cos- input
F7	ENC_ Z+ / REF+	Single ended digital encoder: Index input Differential digital encoder: Index + input Sin-Cos encoder: Reference+ input
F8	ENC_ Z- / REF-	Differential Encoder: Index- input Sin-Cos encoder: Reference- input
F9	GND	Ground connection
F10	HALL_1	Hall sensor input 1 (analog and digital)
F11	HALL_2	Hall sensor input 2 (analog and digital)
F12	HAL_L_3	Hall sensor input 3 (analog and digital)

A 1	+5V_OU T	+5V 200mA max output (shared with feedback connector and I/O connector)
A 2	GND	Ground connection
A 3	CLK+	Absolute encoder CLK positive signal output
A 4	CLK-	Absolute encoder CLK negative signal output
A 5	DATA+	Absolute encoder DATA positive signal input
A 6	DATA-	Absolute encoder DATA negative signal input

5.2.1 Integrating the Nix with pin headers on a PCB

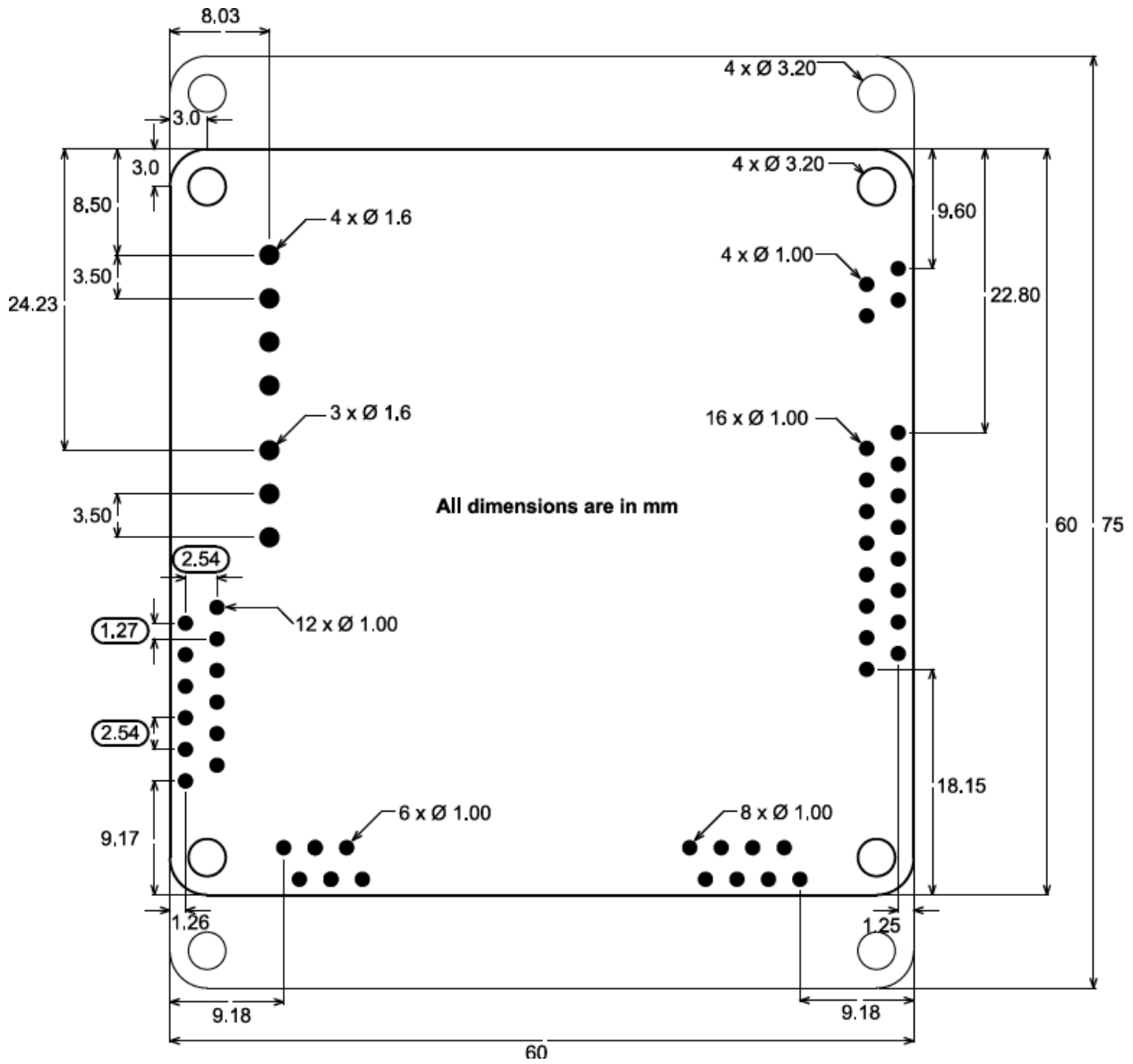
The Nix pin header version is designed to be soldered or plugged on a PCB.

Ingenia connector board

Ingenia provides a [terminal block connector board](#) (see page 56), with open-source PCB design, which can be used as a reference.

Dimensions

The picture below shows the Nix dimensions and holes from the connector header point of view.



Footprint notes

- 3.20 mm diameter holes are mechanical fixing holes

- Pin header pitch: 2.54 mm for signal and 3.5 mm for power pins.
- Recommended pin header trough hole diameter: 0.9 mm (varies depending on the chosen pin receptacle)
- Recommended power pins through hole diameter: 1.6 mm.
- Avoid placing high components under the board. Check mechanical interference with the Nix (for more details see [Dimensions](#) (see page 132)).

 **Routing the PCB**

- The **traces should always be as short as possible** to minimize potential EMI issues.
- Take due care with **signal returns** and GND routing, especially for high speed signals and analog inputs.
- **Do NOT use a general ground plane** as this could cause unwanted ground loops.
- The **width of the traces** should be according to the current carrying capacity. For motor and supply traces use generous thick traces.
- **Spacing of the traces** on external layers is crucial to guarantee safety. Recommended spacing for power and motor lines should exceed 0.4 mm (1.5 mm recommended).
- Keep power and signal traces separated.




Mating connectors

If instead of soldering, a pluggable PCB is needed, following mating connectors are suggested.

Connector	Description	Part number	Image	Distributor code	Quantity
Supply, shunt and motor	Power pin receptacle. Gold plated.	Milli-Max 3044-0-15-15-23-27-0 4-0		Digi-Key ED1198-ND ¹⁰³	7
Feedback	8-way pin receptacle 8.5 mm height 2.5 mm width Gold flash	Sullins PPPC081LFBN-RC		Digi-Key S7041-ND ¹⁰⁴	2

¹⁰³ <http://www.digikey.com/product-detail/en/3044-0-15-15-23-27-04-0/ED1198-ND/436439>

¹⁰⁴ http://www.digikey.es/product-search/en?Keywords=PPPC081LFBN-RC&WT.z_header=search_go

Absolute encoder	3-way pin receptacle 8.5 mm height 2.5 mm width Gold flash	Sullins PPPC031LFBN-RC		Digi-Key S7036-ND ¹⁰⁵	2
I/O	6-way pin receptacle 8.5 mm height 2.5 mm width Gold flash	Sullins PPPC061LFBN-RC		Digi-Key S7039-ND ¹⁰⁶	2
CAN	2-way pin receptacle 8.5 mm height 2.5 mm width Gold flash	Sullins PPPC021LFBN-RC		Digi-Key S7035-ND ¹⁰⁷	2
RS485	4-way pin receptacle 8.5 mm height 2.5 mm width Gold flash	Sullins PPPC041LFBN-RC		Digi-Key S7037-ND ¹⁰⁸	2

5.3 Nix with Quick Connectors Board (NIX-x/xx-y-Q)

The Nix Servo Drive with pin headers can be ordered with the Quick Connector Board:

- **Easy connection** with motor, feedbacks, I/O and communications, **without need of mating connectors.**
- **No extra crimping tools** are needed to start using the Nix Servo Drive (only a [screwdriver](#)¹⁰⁹ to plug the cables).
- The Quick Connector Board has spring type connectors from Phoenix and Weidmuller for **easy and fast prototyping and testing.**
- **Supply and motor cables** can be connected or **directly soldered.**
- Simple user interface with **clear labeling.**

¹⁰⁵ <http://www.digikey.es/product-detail/en/PPPC031LFBN-RC/S7036-ND/810175>

¹⁰⁶ <http://www.digikey.es/product-detail/en/PPPC061LFBN-RC/S7039-ND/810178>

¹⁰⁷ http://www.digikey.es/product-search/en?Keywords=PPPC021LFBN-RC&WT.z_header=search_go

¹⁰⁸ <http://www.digikey.es/products/en?keywords=PPPC041LFBN-RC>

¹⁰⁹ <https://www.phoenixcontact.com/online/portal/us?uri=pxc-oc-itemdetail:pid=1205202&library=usen&tab=1>

- See [Dimensions](#) (see page 132) to check the total size of the assembly.

i Wire gauges

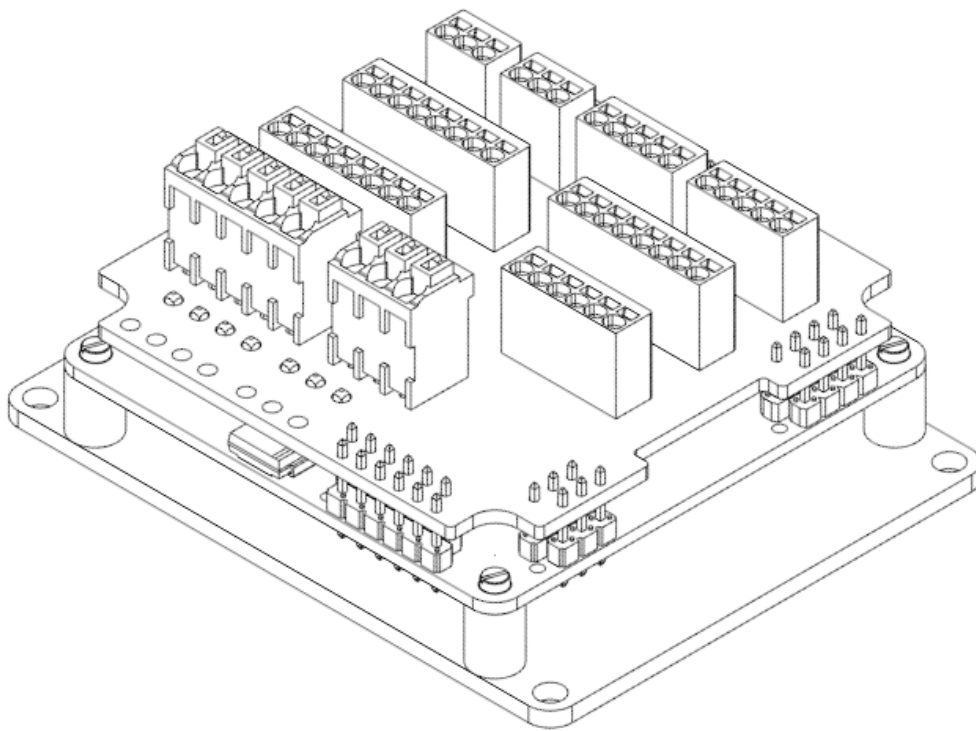
Recommended conductor cross section:

- Power and motor cables: **0.5 mm² ~ 1.5 mm²** (20 ~ 16 AWG).
- Signal wires: **0.2 mm² ~ 0.5 mm²** (26 ~ 20 AWG).

✓ Open-source design

The Quick Connector Board is an open-source design and can be used as reference.

The [3DPDF](#)¹¹⁰, the [STEP](#)¹¹¹ model and the [PCB outputs](#)¹¹² of the Quick connector board are available for download

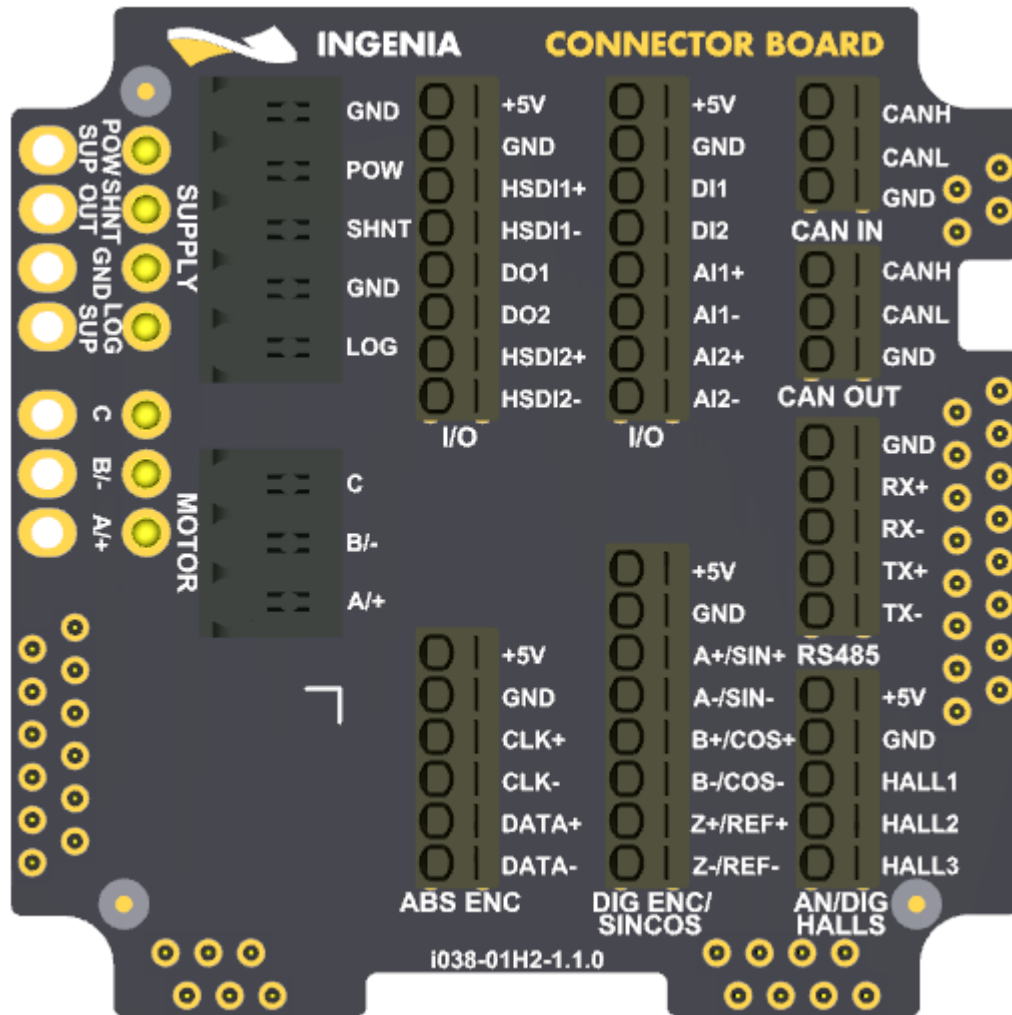


¹¹⁰ http://doc.ingeniamc.com/download/attachments/47416131/i038-01H2_3DPDF%28SOLDERED_SPRING%29.pdf?api=v2&modificationDate=1455543625047&version=1

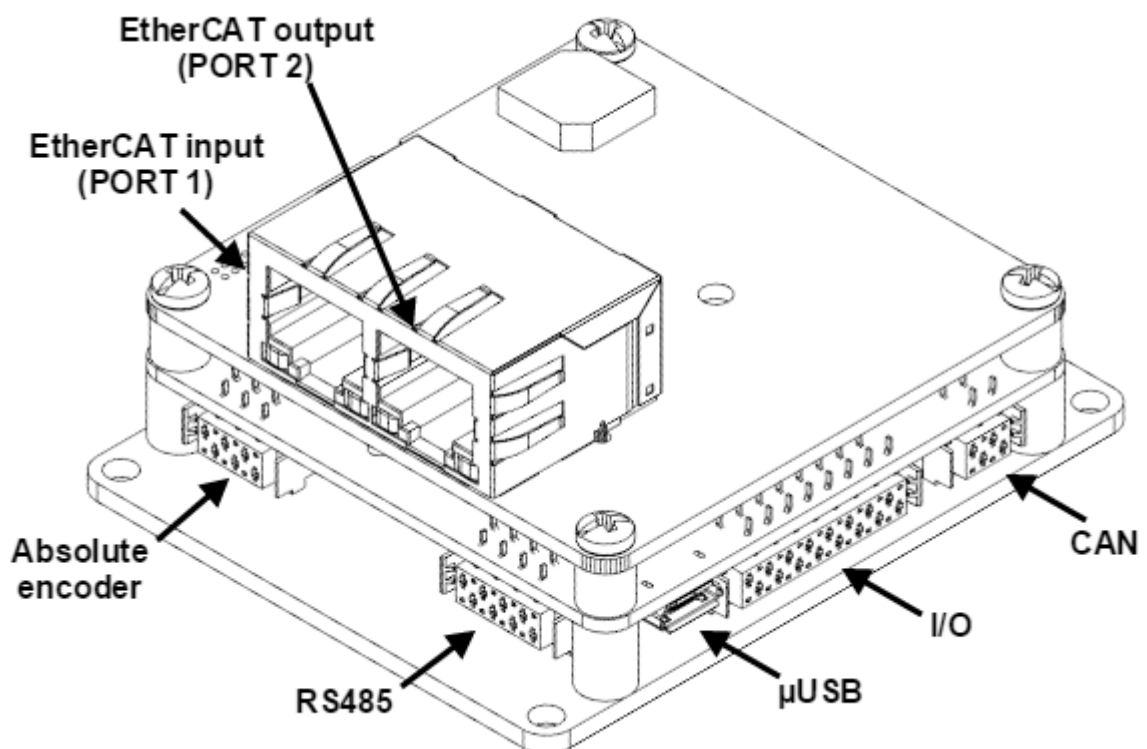
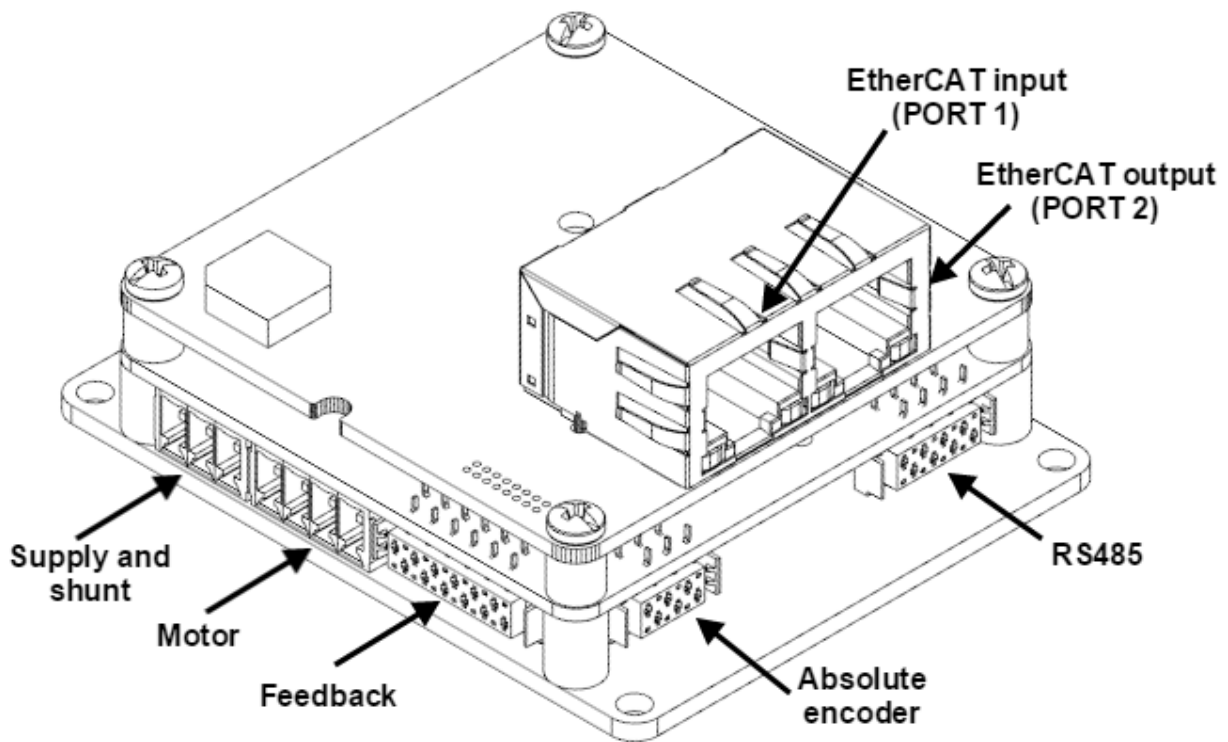
¹¹¹ <http://doc.ingeniamc.com/download/attachments/47416131/ConnectorBoardSTEP.rar?api=v2&modificationDate=1455543738116&version=1>

¹¹² http://doc.ingeniamc.com/download/attachments/47416131/-Nix-Connector-Board_PCB_outputs.zip?api=v2&modificationDate=1455820580961&version=1

As can be seen, the pinout is clearly labeled in the Quick Connector Board:

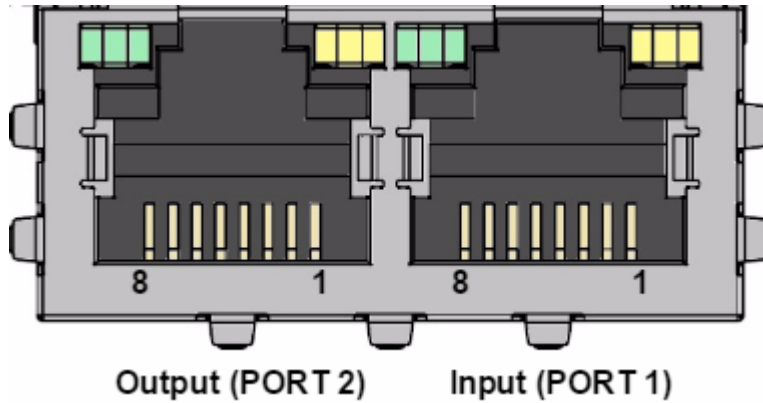


5.4 Connectors position and pinout of Nix with EtherCAT (NIX-x/xx-E-z)



5.4.1 EtherCAT connectors

P9-P10 Connectors



Dual RJ45 connector Magjack [Wurth 7499021125](http://katalog.we-online.de/pbs/datasheet/7499021125.pdf)¹¹³

Pin	Signal	Function
1	TX_D+	Transmit Data+ line
2	TX_D-	Transmit Data- line
3	RX_D+	Receive Data+ line
4	+2V5	2.5 V generated internally
5	+2V5	2.5 V generated internally
6	RX_D-	Receive Data- line
7	NC	Not connected
8	GND_CHASSIS	Connected to the connector chassis

Notes

- Pinout is the same for Input (PORT 1) and output (PORT 2) connectors

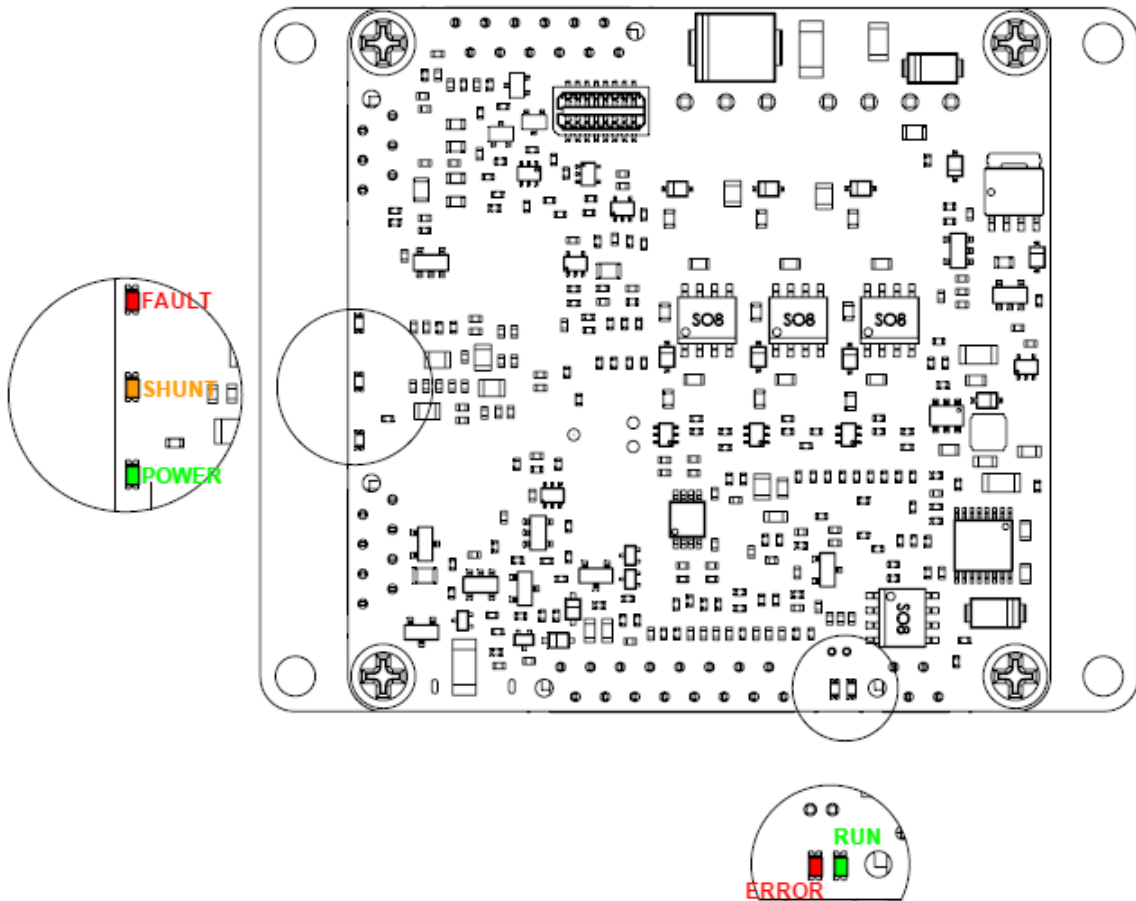
¹¹³ <http://katalog.we-online.de/pbs/datasheet/7499021125.pdf>

6 Signalling LEDs

Nix Servo Drive provides information through 5 signalling LEDs:

- Supply and operation: 3 LEDs next to the RS485 connector.
- CANopen communication: 2 LEDs next to the CAN connector.

Nix with EtherCAT includes 3 more LEDs for the EtherCAT fieldbus status.



6.1 Power and operation signalling LEDs

Three LEDs situated next to the RS485 connector indicate the supply and operation status. Next table shows the meaning of each LED:

LED	Colour	Meaning
POWER	Green	LED is on when internal power supply is working.

FAULT	Red	LED is on when a fault or error ¹¹⁴ has occurred.
SHUNT	Orange	LED is turned on with the shunt braking resistor is activated, indicating that maximum user voltage has been exceeded and power is being dissipated.

6.2 CAN signalling LEDs

Two LEDs besides the CAN connector provide information about the CANopen communication status, according to [CiA 303-3 recommendations](#) ¹¹⁵. The red LED is **ERROR LED** and green one is **RUN LED**.

ERROR LED indicates the status of the CAN physical layer and errors due to missed CAN messages (sync, guard or heartbeat). Next table the meaning of the ERROR LED states:

ERROR LED State*	Concept	Description
Off	No error	Device is in working condition.
Single flash	Warning limit reached	At least one of the error counters of the CAN controller has reached or exceeded the warning level (too many error frames).
Double flash	Error control event	A guard event (NMT-slave or NMT-master) or a heartbeat event (heartbeat consumer) has occurred.
Triple flash	Sync error	The sync message has not been received within the configured communication cycle period time out.
On	Bus off	The CAN controller is bus off.

RUN LED indicates the status of the CANopen network state machine. Next table shows the meaning of the RUN LED states:

RUN LED State*	Concept	Description
Off	Off	The device is switched off
Blinking	Pre-operational	The device is in state PREOPERATIONAL
Single flash	Stopped	The device is in state STOPPED
On	Operational	The device is in state OPERATIONAL

¹¹⁴ <http://doc.ingeniamc.com/display/EMCL/Error+management>

¹¹⁵ <http://www.can-cia.org/>

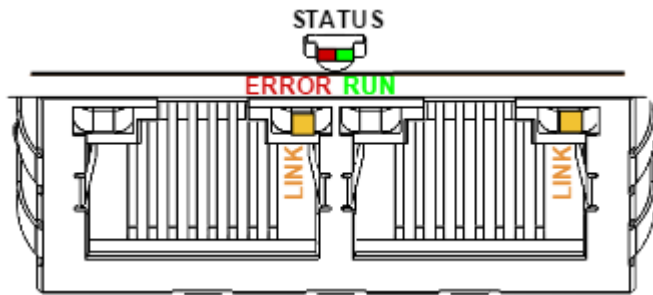
*See a detailed description of the states in the next table:

* Possible LED States	Description
ON	The LED is always on
OFF	The LED is always off
Single flash	One short flash (~200 ms) followed by a long off phase (~1000 ms)
Double flash	Sequence of 2 short flashes (~200 ms), separated by an off phase (~200 ms). The sequence is finished by a long off phase (~1000 ms)
Triple flash	Sequence of 3 short flashes (~200 ms), separated by an off phase (~200 ms). The sequence is finished by a long off phase (~1000 ms)
Blinking	On and off with a frequency of ~2.5 Hz: ON for ~200 ms followed by off for ~200 ms.

Note that the specified timings can vary in up to ±20%.

6.3 EtherCAT signalling LEDs

The Nix Servo Drive with EtherCAT fieldbus includes 3 more LEDs to indicate communication status according to EtherCAT¹¹⁶ specification.



The EtherCAT bicolor green/red LED indicates the EtherCAT state machine status. The green LED is the **RUN LED**, and the red LED is the **ERROR LED**. Next table shows their states meaning:


RUN LED State	EtherCAT slave status	ERROR LED State	EtherCAT slave status
Off	INIT	Off	No error
Blinking	PRE-OPERATIONAL	Blinking	Invalid configuration

¹¹⁶ <https://www.ethercat.org/default.htm>

Single Flash	SAFE-OPERATIONAL		Single flash	Local error
On	OPERATIONAL		Double flash	Watchdog timeout
		On	Application controller failure	

For high severity errors inside the Nix Servo Drive, an special LED state has been developed:

Status	Signalling	RUN LED state	ERROR LED state
Internal error	Interleaved blink	Blinking (Initial status: OFF)	Blinking (Initial status: ON)

 The frequency of the blinking is different than the used for communication and is product dependent.

The other two LEDs are situated in the EtherCAT connector. Each connector has two LEDs, but only the yellow LED is used. The **LINK LED** indicates the state of the EtherCAT physical link activity:

LINK LED	Slave State
Off	Port closed
Flickering	Port opened (activity on port)
On	Port opened (no activity on port)

7 Wiring and Connections

Proper wiring, and **especially grounding and shielding**, are essential for ensuring safe, immune and optimal servo performance of Nix Servo Drive. Next pages show detailed connection recommendation as well as technical details of each interface.

- [Protective earth](#) (see page 66)
- [Power supply](#) (see page 69)
- [Motor and shunt braking resistor](#) (see page 74)
- [Feedback connections](#) (see page 80)
- [I/O connections](#) (see page 96)
- [Command sources](#) (see page 114)
- [Communications](#) (see page 122)

7.1 Protective earth

Connection of Nix Servo Drive and motor housing to Protective Earth (PE) is required for **safety reasons**. Electrical faults can electrically charge the housing of the motor or cabinet, increasing the risk of electrical shocks. A proper connection to PE derives the charge to Earth, activating the installation safety systems (differential protections) and protecting the users.

Moreover, a proper connection to PE prevents many of the noise problems that occur operating a servo drive.

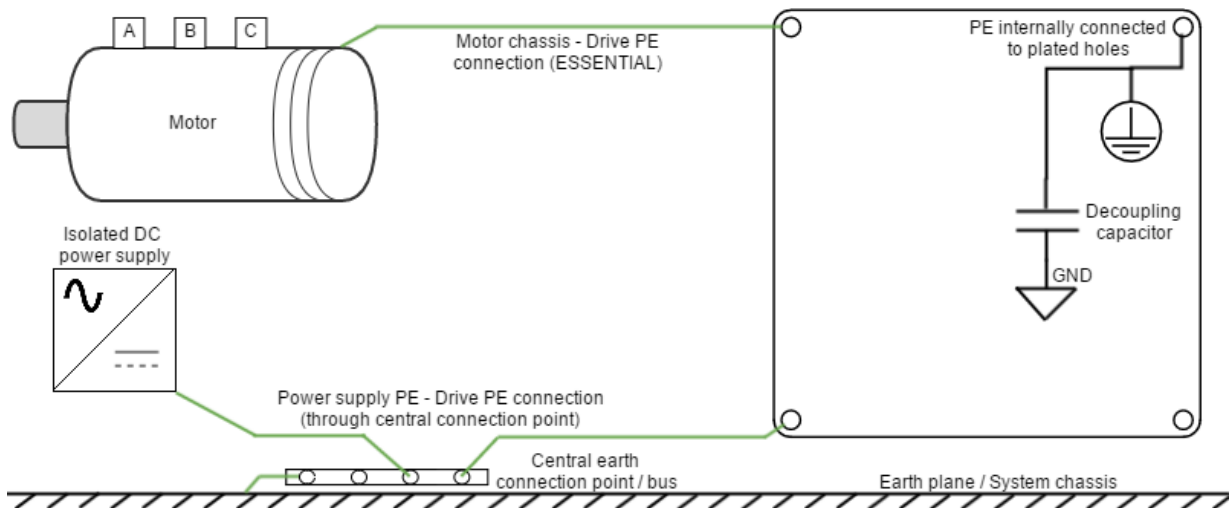
Reducing EMI susceptibility

Connecting the drive PE terminals and cold plate screws to your system Earth and to the motor housing solves many noise and EMI problems. The PE drive terminals are decoupled to power ground through a safety capacitor. This provides a low impedance preferential path for coupled common mode noises that otherwise would be coupled to sensitive electronics like the encoders. A good **grounding of the drive to the earth of the power supply** is also essential for a EMI reduction.

Nix Servo Drive provides the following earth/ground connection points, which are internally connected and decoupled to power ground:

- Plated holes for standoffs.

A diagram of the recommended Earth wiring is shown following.



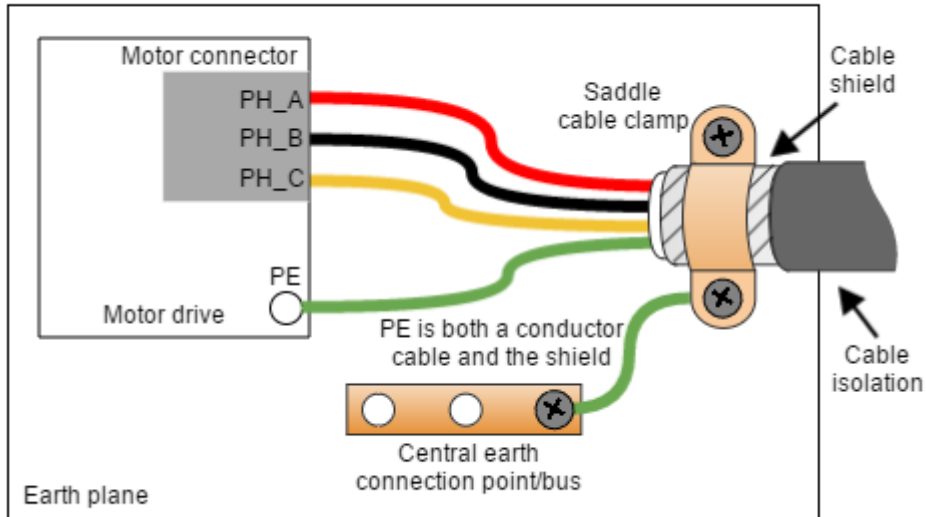
i Earth plane reference

While some systems will not have a "real Earth" connection, use your **machine chassis**, the metallic structure of the device or a good grounding conductive plane as your reference earth.

Some considerations for a proper earth connection are detailed next:

- Switching noise can be coupled to the earth through the housing of the motor. This high-frequency noise creates common mode current loop between drive and motor. Although the motor housing is connected to earth through the system chassis, its electrical connection may have a relatively high impedance and present a big loop. For this reason is essential to reduce the common mode current return path impedance and its loop area.
 - For reducing the return path impedance, **motor frame should be directly wired** to drive PE terminals.
 - PE wiring should be as close as possible to power cables, reducing current loop.
- Power supply is another source of switching noise. The neutral of the grid transformer or the housing of our power supply may also be connected to earth. For reducing noise and EMI, similar considerations should be taken.
 - **Directly wire power supply PE to drive PE.**
 - PE wiring should be as close as possible to power supply cables.
- In order to avoid ground loops, it is a good practice to have a **central earth connection point (or bus)** for all the electronics of the same bench. If multiple drives are supplied from the same power supply or supply PE to drive PE connection is not practical (not enough connection terminals) connect all PE terminals in a central connection bus.
- Whenever possible, **mount the Ingenia drive on a metallic conductive surface** connected to earth. Use **good quality plated screws** that won't oxidize or lose conductivity during the expected lifetime. Note that the PE terminal is internally connected with the Nix Servo Drive standoffs.
- For achieving low impedance connections, use wires that are **short, thick, multistrand cables** or preferably **conductive planes**. PE wire section should be, at least, the same as power supply cables. Always **minimize PE connection length**.

For an even better EMI immunity, **use shielded or armored cables** with isolating jacket, connecting the shield to PE with a cable clamp.



If a simplified wiring is required, the following shielding priority can be applied:

1. Shield the motor cables, which are the main high-frequency noise source.
2. Shield the feedback signals, which are sensitive signals usually coming from the motor housing.
3. Shield I/O signals and communication cables.

The **clamp has to be selected according to the shielded cable diameter, ensuring a good support and connection** between the cable shield and the clamp. Following examples are only suggested for conceptual purpose:

Description	Image	Part number
Cable Clamp, P-Type Silver Fastener 0.625" (15.88 mm)		Keystone Electronics 8107
Cable Clamp, P-Type Silver Fastener 0.187" (4.75 mm)		Keystone Electronics 8100
Cable Clamp, Saddle Type Stainless Steel 20 mm		RS Pro 471-1300

7.2 Power supply

The Nix Servo Drive is supplied from the Supply and shunt connector, and has **separated supply inputs for the logic and the power stage (only required for NIX-5/170-y-z)**. An internal DC/DC converter provides circuits with appropriate voltages as well as a regulated 5 V output voltage to supply feedback sensors and I/O.

The Nix can be powered from USB for configuration purposes without the need of an external power supply. An internal switch automatically chooses the power source prioritizing the external supply. Please note that motor will not be powered from USB and some functionalities could be limited by the USB port current.

USB Powered Nix

When the Nix is powered **from USB, it is not capable of driving a motor**, but communications, feedbacks and IOs are fully functional.

Disconnection recommendations

There are no critical instructions for disconnecting the Nix. Just some recommendations:

- The board could be hot during < 1 min after disconnection.
- Preferably do not disconnect the supply while having a motor in motion.
- If working with Motion Lab with USB connection, preferably disconnect the drive from the application before disconnecting. This prevents COM port corruption.

7.2.1 Power supply requirements

The choice of a power supply is mainly determined by voltage and current ratings of the power supply. Main requirements of the Nix power supply are:




- The **voltage** should be the targeted for the motor. This means up to **48 V** for the **NIX-x/48** and up to **170 V** for the **NIX-5/170**. Make sure that the voltage rating of the power supply does not exceed the voltage rating of the motor, otherwise it could be damaged.
- The **current** should be the one able to provide the phase peak current of the application. This means up to **10 A** for the **NIX-5/xx** and up to **20 A** for the **NIX-10/48**. Make sure that the current rating for the power supply is at least as high as the motor.
- The voltage and current range can be decreased due to the motor requirements.

Although the logic supply accepts a wide voltage range, a power supply of 24 V and 5 W is recommended for the NIX-5/170-y-z.

Further information on how to dimension a power supply for the Ingenia drives can be found [here](#)¹¹⁷.

Following are shown different power supply examples:

¹¹⁷ <http://doc.ingeniamc.com/display/KB/How+to+dimension+a+power+supply+for+an+Ingenia+drive>

Manufa cturer	Part Number	Rated Voltage (V)	Rated Current (A)	Image	Description
CUI Inc.	VSK- S5-24UA -T	24	230 mA		Enclosed linear power supply for all Nix part numbers logic supply.
TDK Lambda	PFE500 F48	48	10.5		Switching closed frame power supply recommended for NIX-5/48, 500 W
TDK Lambda	PFE100 0F48	48	21		Switching closed frame power supply recommended for NIX-10/48, 1000 W

7.2.2 Power supply connection

Nix logic and power supplies are provided through two different pins, LOGIC_SUP and POW_SUP. Therefore, the logic circuitry and the power stage can be powered from different power supplies.

- Nix versions NIX-10/48 and NIX-15/48 support +10 V to +48 V in both inputs. If logic supply is not connected, the logic is powered from power supply with a bypass diode.
- Nix version NIX-5/170 supports +10 V to +48 V in the LOGIC_SUP input, and +10 V to +170 V in the POW_SUP input. In the 170V version the bypass diode from DC bus is not mounted.

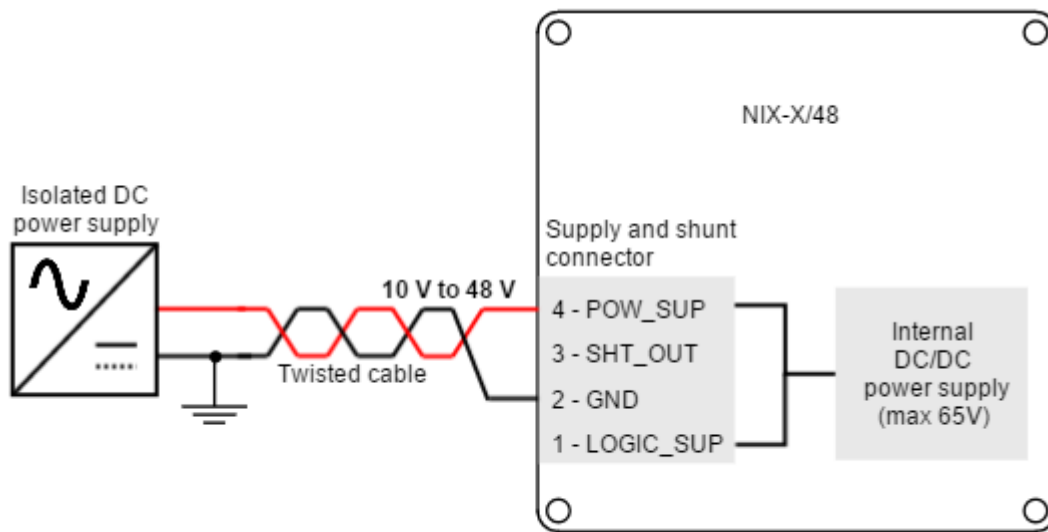
NIX-10/48 and NIX-15/48 double supply

For double supplying the NIX-10/48 and NIX-15/48, **logic supply voltage must be higher than or equal to power supply voltage.**

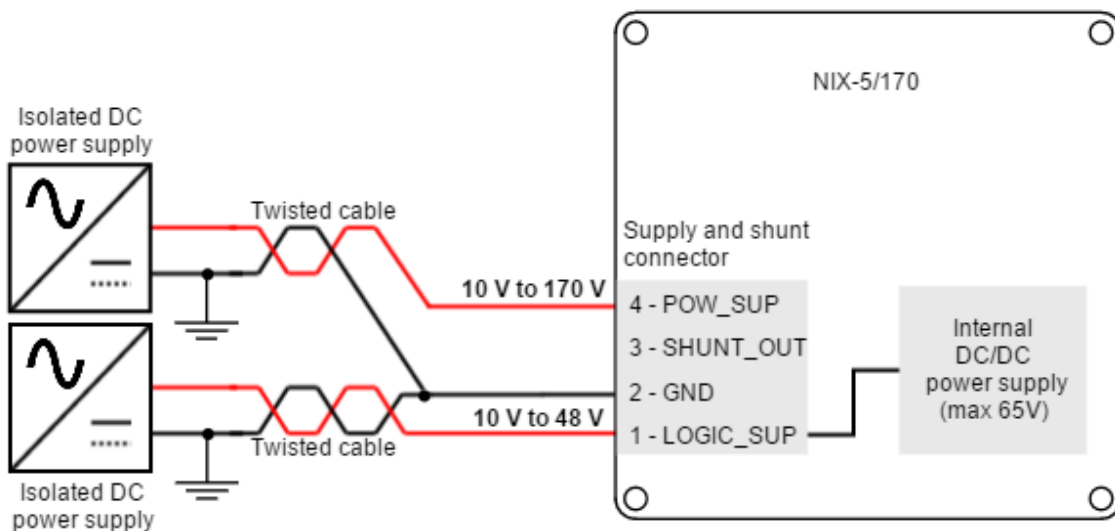
Twisted cables

Twisted power supply cables are preferred to reduce electromagnetic emissions and increase immunity.

The following picture shows the Nix versions **NIX-10/48 and NIX-15/48 supply wiring diagram.**



The following picture shows the Nix version **NIX-15/170** supply wiring diagram.

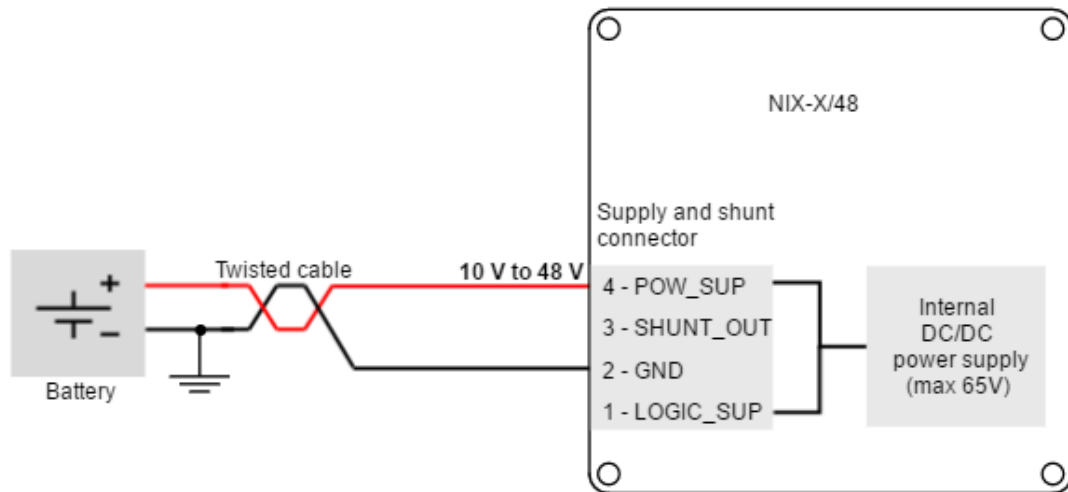


✓ Isolated power supplies

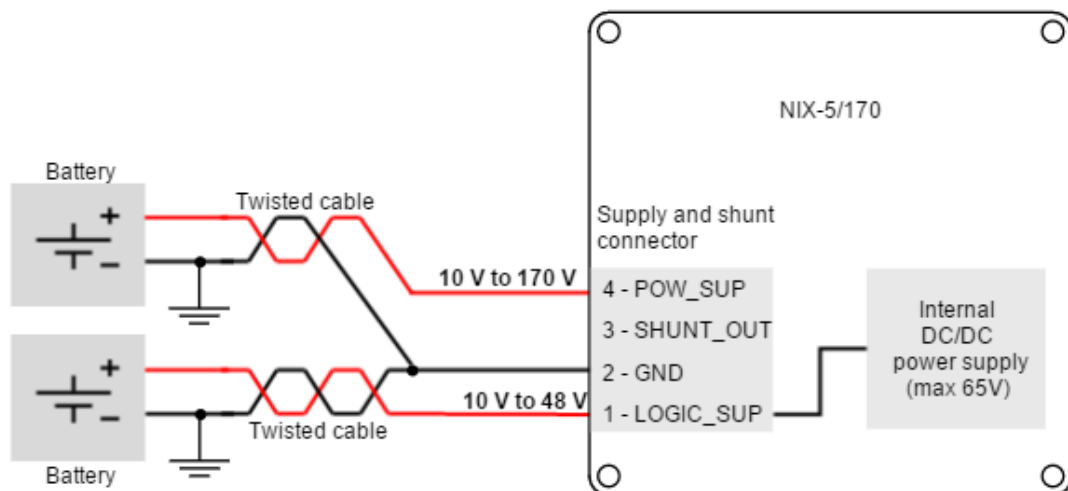
For safety reasons, it is important to use **power supplies with full galvanic isolation**.

7.2.3 Battery connection

Next figure shows a simplified wiring diagram for the NIX-10/48 and NIX-15/48 versions supplied from a battery.



Next figure shows a simplified wiring diagram for the NIX-5/170 supplied from a battery.



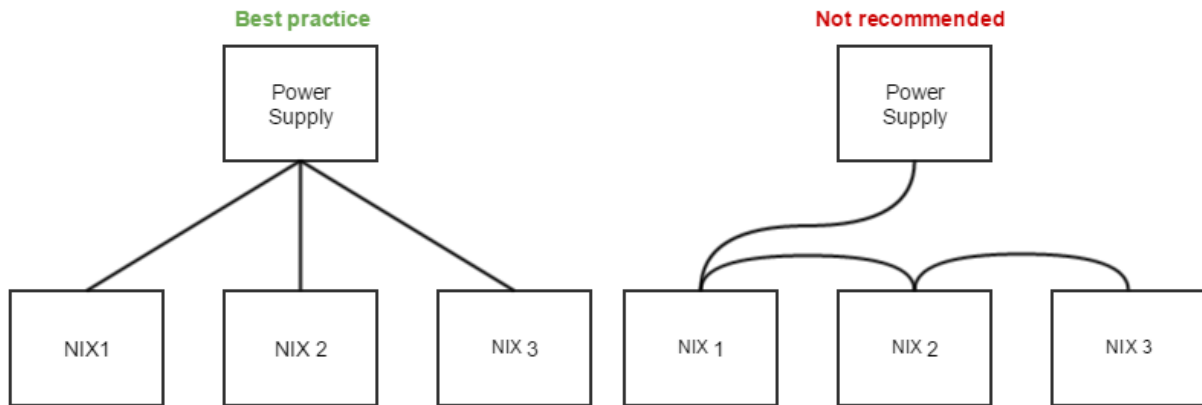
⚠ Motor braking current

Motor braking can cause reverse current sense and charge the battery.

Always ensure that the battery can accept this charge current which will be within the Nix current ratings.

7.2.4 Connection of multiple drives with the same power supply

When **different servo drives are connected to the same power supply**, connect them in **star topology** for reducing cable impedance and common mode coupled noise. That is, connect each drive to the common supply using separate wires for positive and return.



7.2.5 Power supply wiring recommendations

Wire section

The minimum wire section is determined by the current consumption and the allowed voltage drop across the conductor. It is preferred to use **wide section stranded wires** to reduce impedance, power losses and ease the assembly. Insulator size should not exceed 3.5 mm (connector pitch). Following table indicates recommended section for the Nix Servo Drive:

Connection	Minimum wire size	Maximum wire size
Stranded wire (preferred)	0.5 mm ² (20 AWG)	1.5 mm ² (16 AWG)
Solid wire	0.5 mm ² (20 AWG)	1.5 mm ² (16 AWG)

Wire ferrules

For **low power applications**, it is recommended to use wire ferrules to prevent cable damage or wrong contacts. For **higher power applications, direct cable connection is recommended**, since it provides lower contact resistance. Due to the connector's size, the maximum allowed ferrule size is 0.5 mm². Ensure the insulator does not exceed 3.5 mm (connector pitch). Following table indicates recommended wire ferrules for the Nix Servo Drive:

Manufacturer	Part number	Image	Description
Phoenix Contact	3201369 ¹¹⁸		8 mm pin length, 0.5 mm ² (20 AWG)
TE Connectivity	966067-1 ¹¹⁹		6 mm pin length, 0.5 mm ² (20 AWG)

Wire length

- The distance between the Nix Servo Drive and the power supply **should be minimized when possible**. Short cables are preferred since they reduce power losses as well as electromagnetic emissions and immunity.
- For best immunity use twisted and shielded 2-wire cables for the DC power supply. This becomes crucial in long cable applications.
- Avoid running supply wires in parallel with other wires for long distances, especially feedback and signal wires.

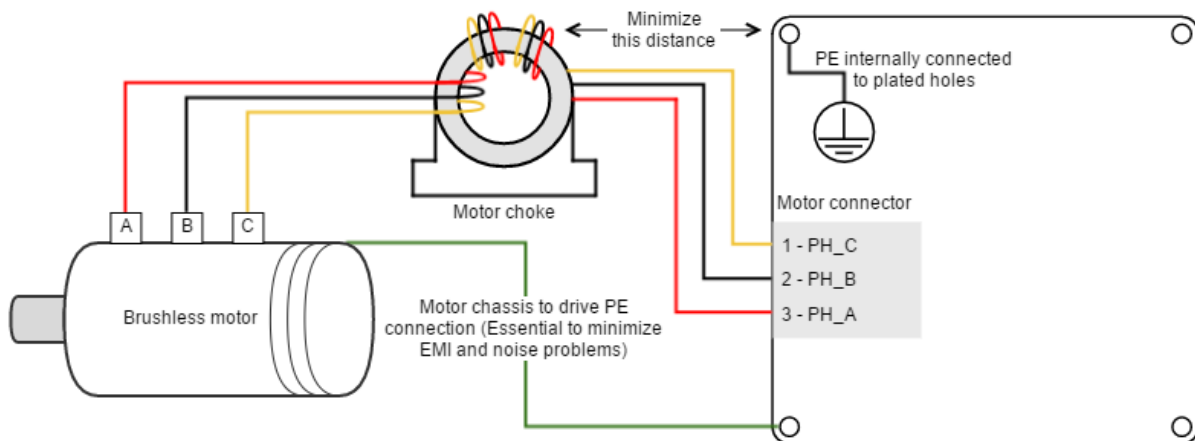
7.3 Motor and shunt braking resistor

7.3.1 AC and DC brushless motors

Brushless motors should be connected to phase A, B and C terminals. The connection diagram is shown in next figure.

¹¹⁸ <http://www.digikey.es/product-detail/en/3200881/277-5453-ND/349955>

¹¹⁹ <http://www.digikey.es/product-detail/en/966067-1/A114629-ND/1152396>



Note that some manufacturers may use different phase name conventions (see Table below).

Phase name	Alphabetic	Numeric	UVW
PH_A	A	1	U
PH_B	B	2	V
PH_C	C	3	W

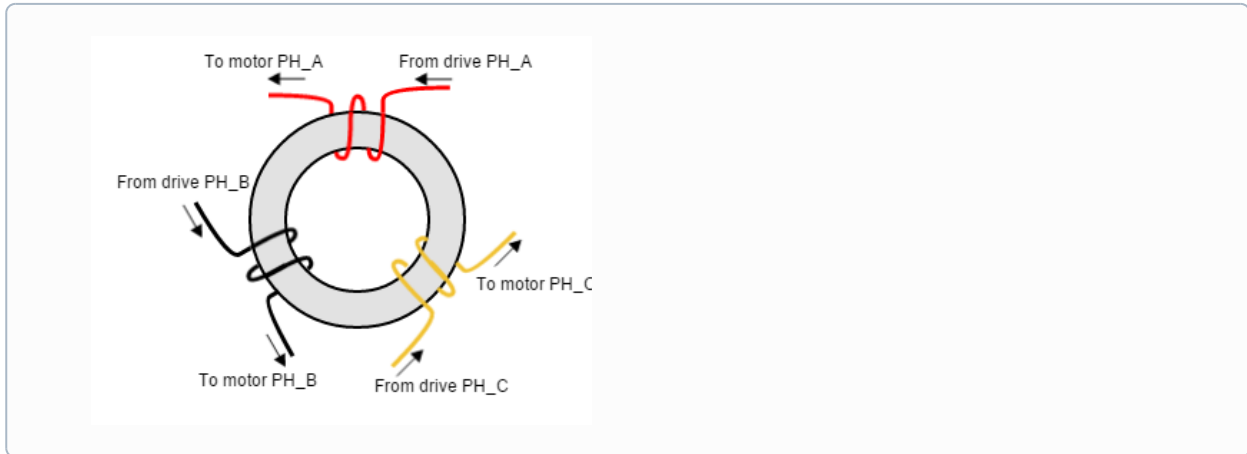
✓ Common-mode choke

In order to minimize EMI that can affect sensitive signals, the use of a **motor choke** is recommended. The objective of the motor choke is to **block the common mode current** to the motor and cables. While using a separate choke for each phase could also work, the EMI reduction would be much lower than passing all the phases through the same choke.

i Proper three-phase motor choke wiring

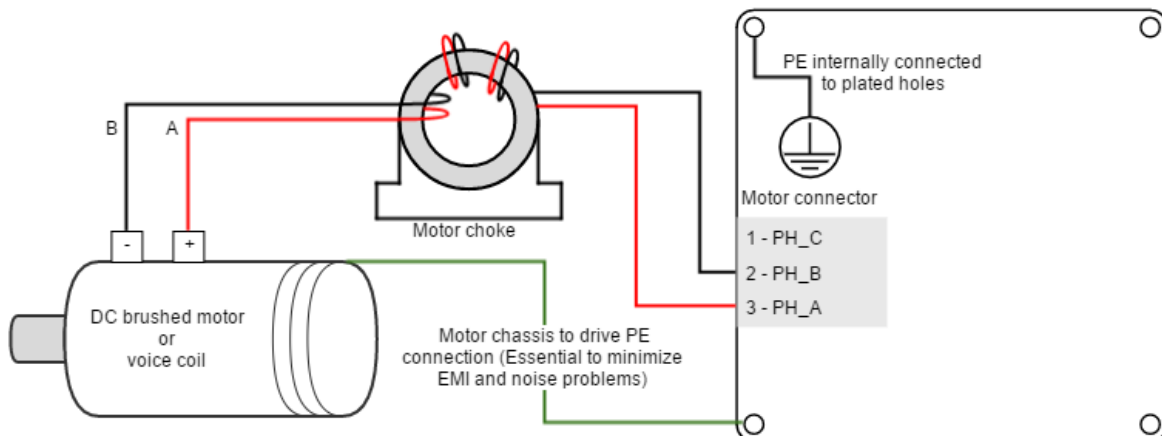
In order to minimize the capacitive coupling of the motor wires, and therefore cancelling the effect of the common mode rejection effect, the choke has to be properly wired.

- An excessive number of turns causes a high capacitive coupling. Only 2 or 3 turns per motor phase are recommended.
- For reducing the coupling between phases, space the phases 120° apart. **Start each phase wire in the same rotating direction**, wrapping all phases clockwise or anticlockwise. This will add the common mode flux and increase its impedance.



7.3.2 DC motors and voice coils actuators

DC motors and voice coil actuators are connected to phase A and phase B terminals. Phase C terminal is left unconnected. The connection diagram is shown in next figure.



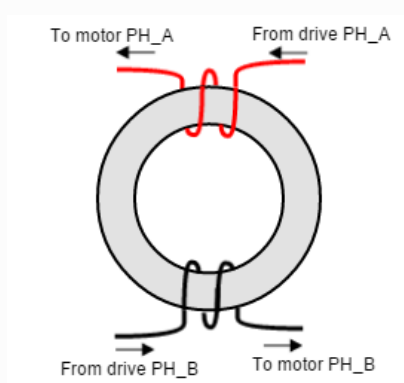
✔ Common-mode choke

In order to minimize EMI that can affect sensitive signals, the use of a **motor choke** is recommended. The objective of the motor choke is to **block the common mode current** to the motor and cables. While using a separate choke for each phase could also work, the EMI reduction would be much lower than passing all the phases through the same choke.

i Proper DC motor choke wiring

In order to minimize the capacitive coupling of the motor wires, and therefore cancelling the effect of the common mode rejection effect, the choke has to be properly wired.

- An excessive number of turns causes a high capacitive coupling. Only 2 or 3 turns per motor phase are recommended.
- For reducing the coupling between positive and negative, space them 180° apart. **Start positive and negative wire in the same rotating direction**, wrapping both phases clockwise or anticlockwise. This will add the common mode flux and increase its impedance.



7.3.3 Motor wiring recommendations

Wire section

The minimum wire section is determined by the motor current. It is preferred to use **wide section stranded wires** to reduce impedance, power losses and ease the assembly. Insulator size should not exceed 5 mm (connector pitch). Following table indicates recommended section for the Nix Servo Drive:

Connection	Minimum wire size	Maximum wire size
Stranded wire (preferred)	0.5 mm ² (20 AWG)	1.5 mm ² (16 AWG)
Solid wire	0.5 mm ² (20 AWG)	1.5 mm ² (16 AWG)

Wire ferrules

For **low power applications**, it is recommended to use wire ferrules to prevent cable damage or wrong contacts. For **higher power applications, direct cable connection is recommended**, since it provides lower contact resistance. Due to the connector's size, the maximum allowed ferrule size is 0.5 mm². Ensure the insulator does not exceed 3.5 mm (connector pitch). Following table indicates recommended wire ferrules for the Nix Servo Drive:

Manufacturer	Part number	Image	Description
WAGO	216-201 ¹²⁰		0.5 mm ² (20 AWG)
WAGO	216-224 ¹²¹		1.5 mm ² (16 AWG)

Motor choke

In applications where electromagnetic compatibility is a concern or that must comply with the EMC standards, the use of an external common mode choke is necessary. Some choke wiring recommendations are:

- Place the choke as close to the drive as possible.
- Make sure the chosen choke **does not saturate at the maximum operating phase current**. If this happens, the choke temperature would increase rapidly.
- **Only 2 or 3 turns of the motor cables** to the choke are recommended for best performance. Doing more than 3 turns reduces choke effectiveness, as capacitive coupling between wires would bypass the choke effect.
- **PE conductor should NOT** pass through the choke.
- Avoid contact of the toroid core with a grounding point.

Next table shows a choke that fits the Nix Servo Drive specifications and has a great performance at low frequencies.

Type	Manufacturer	Reference
Low frequency ferrite	Laird Technologies	LFB360230-300 ¹²²

Wire length

- The distance between the Nix Servo Drive and the motor **should be minimized when possible**. Short cables are preferred since they reduce power losses as well as electromagnetic emissions and immunity.
- Avoid running motor wires in parallel with other wires for long distances, especially feedback and signal wires.
- The parasitic capacitance between motor wires should not exceed 10 nF. If very long cables (> 100 meters) are used, this value may be higher. In this case, add series inductors between the Nix outputs and the cable. The inductors must be magnetically shielded, and must be rated for the motor surge current. Typical values are around 100 µH.

¹²⁰ <http://www.wagocatalog.com/okv3/index.asp?lid=5&cid=51&strBestNrID=2160206>

¹²¹ <http://www.wagocatalog.com/okv3/index.asp?lid=5&cid=51&strBestNrID=2160224>

¹²² <http://www.digikey.es/product-search/en?keywords=LFB360230-300>

7.3.4 Shunt braking resistor

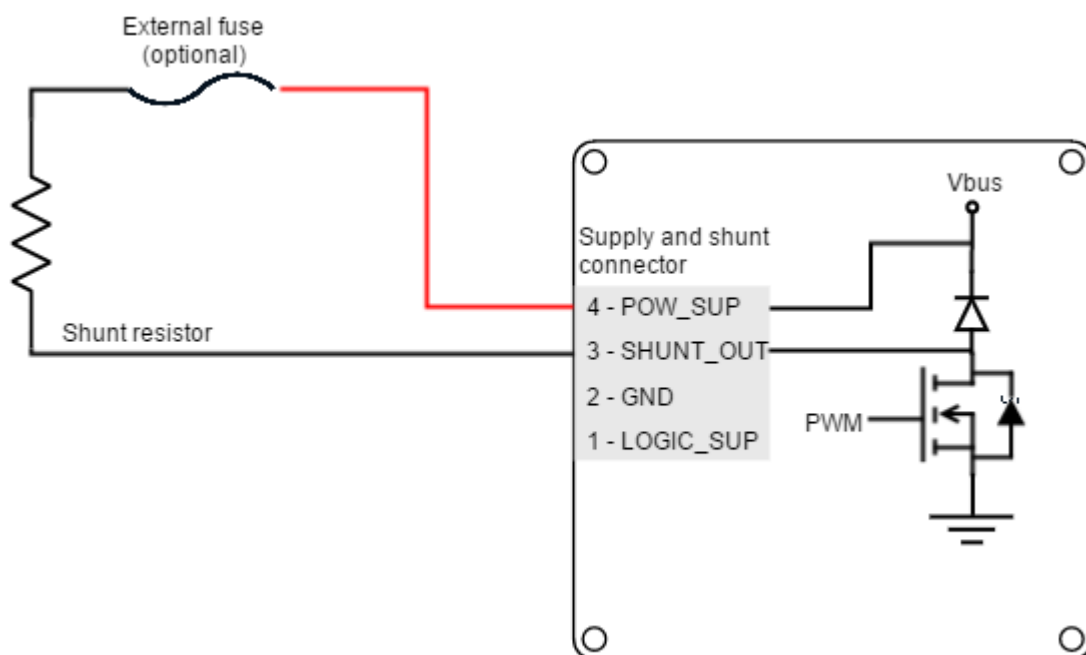
While decelerating a motor (abrupt motion brakes or reversals), the mechanical energy is converted into electrical energy by the motor. This energy is regenerated into the power supply and could lead to an increase of the supply voltage. To absorb this energy the **Nix incorporates a shunt transistor to connect an external braking resistor.**

Wiring recommendations of the shunt braking resistor:

- The external braking resistor should be connected between SHUNT_OUT and POW_SUP terminals of the Nix Supply and shunt connector.
- It is strongly recommended to use an external fuse to limit the maximum power dissipation according to the chosen shunt resistor.
- **Wire section should be, at least, like the motor wires.**
- Shunt resistor connections should be as short as possible to reduce parasitic inductances.

 **Shunt resistor calculation tool**

Additional information on shunt braking resistor sizing and a calculation tool can be found [here](#)¹²³.



¹²³ <http://doc.ingeniamc.com/display/KB/Dimensioning+a+Shunt+Resistor+for+Regenerative+Braking>

! Hot surfaces

Be careful, shunt resistor may have hot surfaces during operation.

i Configuration of the shunt

The shunt transistor can be configured using parameters in the register [0x2103 - Shunt configuration](#)¹²⁴. When the supply voltage reaches the maximum voltage indicated in register [0x2101 - Drive bus voltage](#)¹²⁵, the shunt transistor is activated.

As a recommendation, set the DC bus voltage limit above the maximum expected DC supply voltage + 5%.

When using batteries set the DC bus voltage limit below the maximum charge voltage. This will allow regenerative braking and protect the battery against overcharging.

7.4 Feedback connections

The Nix Servo Drive has a feedback connector and an absolute encoder connector dedicated to the following feedback options:

- [Digital Halls](#) (see page 80)
- [Analog Halls](#) (see page 83)
- [Quad. Incremental encoder](#) (see page 84)
- [Analog encoder \(Sin-Cos encoder\)](#) (see page 88)
- [Absolute encoder](#) (see page 91)

Additional feedback connections can be found on [I/O connector](#) (see page 38):

- [PWM encoder](#) (see page 92)
- [Analog input for potentiometer](#) (see page 94)
- [Analog input for DC tachometer](#) (see page 95)

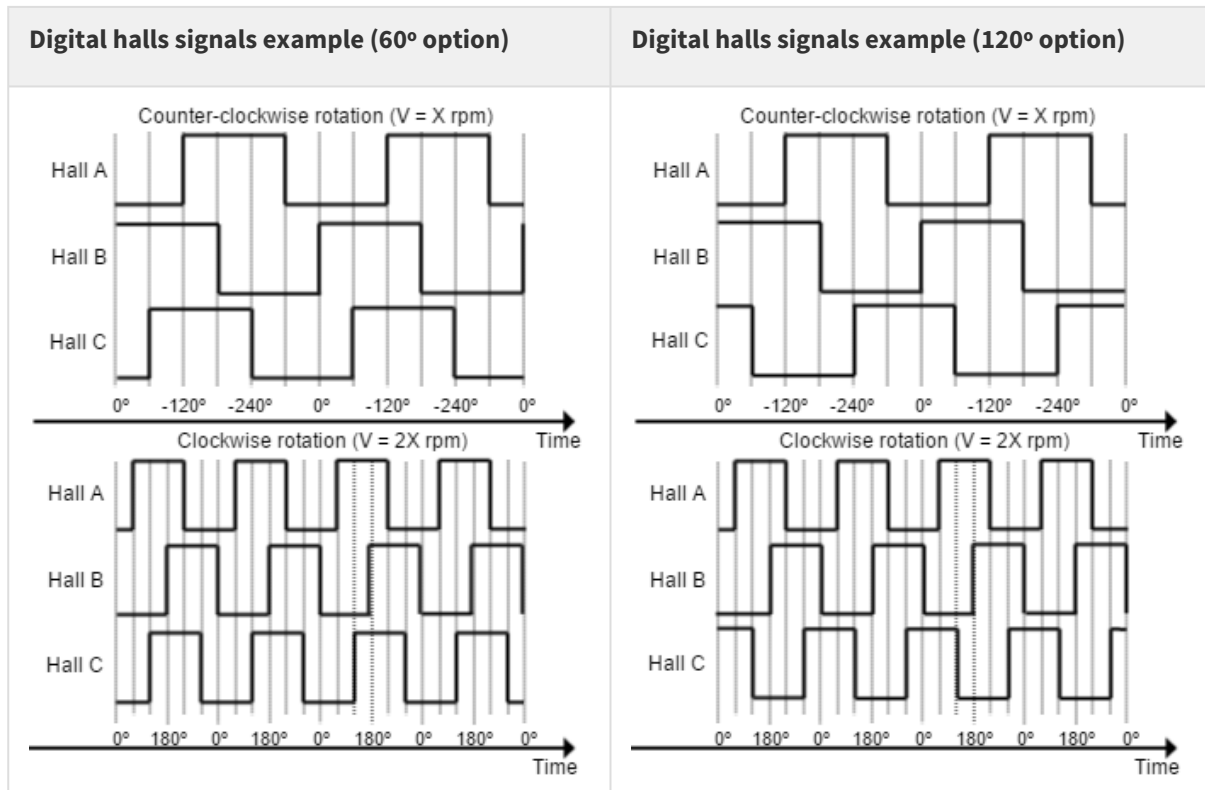
Nix also provides a 5V, 200 mA outputs for feedbacks supply. This output is overload and short circuit protected.

7.4.1 Digital Halls interface

The Hall sensors are Hall effect devices that are built into the motor to detect the position of the rotor magnetic field. Usually, motors include 3 hall sensors, spaced 60° or 120° apart. Using these 3 signals, the drive is capable to detect the position, direction and velocity of the rotor. Next figures show examples of digital halls signals.

¹²⁴ <http://doc.ingeniamc.com/display/EMCL/0x2103+-+Shunt+configuration>

¹²⁵ <http://doc.ingeniamc.com/display/EMCL/0x2101+-+Drive+bus+voltage>



Digital halls can be used for commutation, position and velocity control. Resolution using these sensors is much lower than using encoders. **Nix can use single ended Hall sensors to drive the motor with trapezoidal commutation, but not with sinusoidal commutation.**

This interface accepts 0-5 V level input signals. Inputs are pulled up to 5 V, so industry standard open collector and logic output hall effect sensors can be connected. Next table summarizes digital halls inputs main features:

Specification	Value
Type of inputs	Non-isolated Single ended with pull-up and low pass filter ESD protected
Number of inputs	3
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact) IEC 61000-4-4 (EFT) 40 A (5/50 ns)
Voltage range	0 ~ 5 V
Maximum voltage range	-0.5 ~ 5.5 V

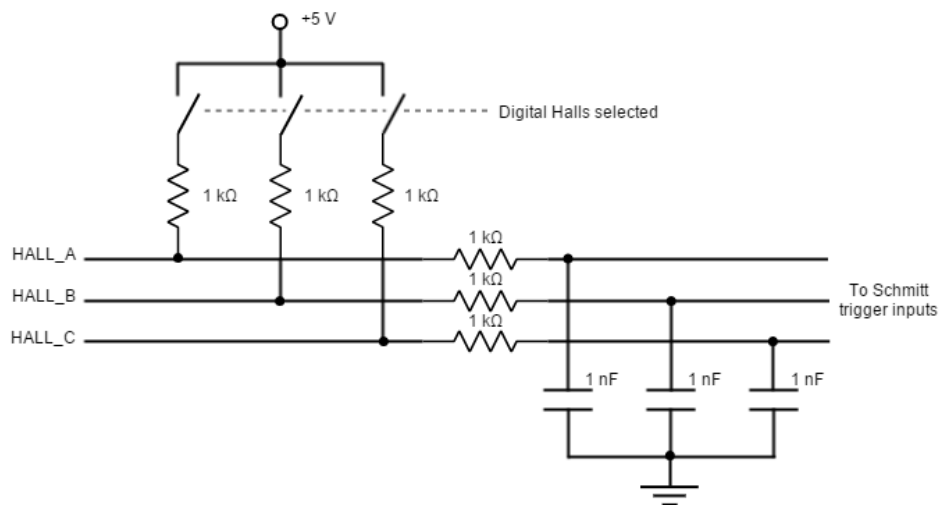
Maximum recommended working frequency	1 kHz
1st order filter cutting frequency (-3dB)	160 kHz
Sampling frequency	10 ksps
Type of sensors	Open collector Logic output Push-pull output
Pull-up resistor value	1 kΩ (The pull-up is activated only when the drive is configured to use digital hall sensors)

i Digital and analog Halls

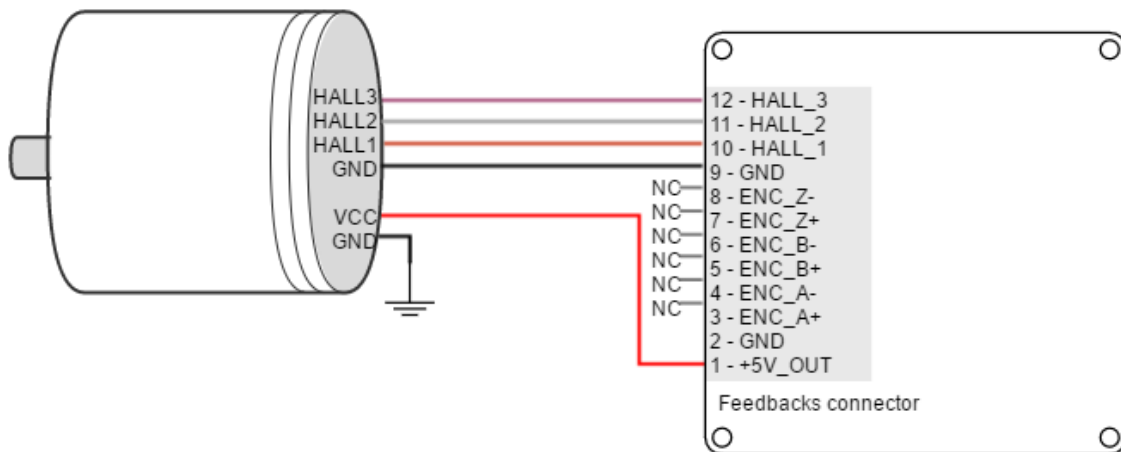
Digital halls input pins are shared with [Analog Halls interface](#) (see page 83) pins.

The 1 kΩ pull-up resistors are disconnected when Analog-halls input is selected to prevent analog data corruption.

Next figure shows the circuit model of the digital Halls inputs.



Next figure illustrates how to connect the digital halls to the Nix Servo Drive. Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.



Velocity control with Halls

Due to inherent low resolution of motor mounted Hall sensors, they are not recommended for velocity feedback in low speed applications.

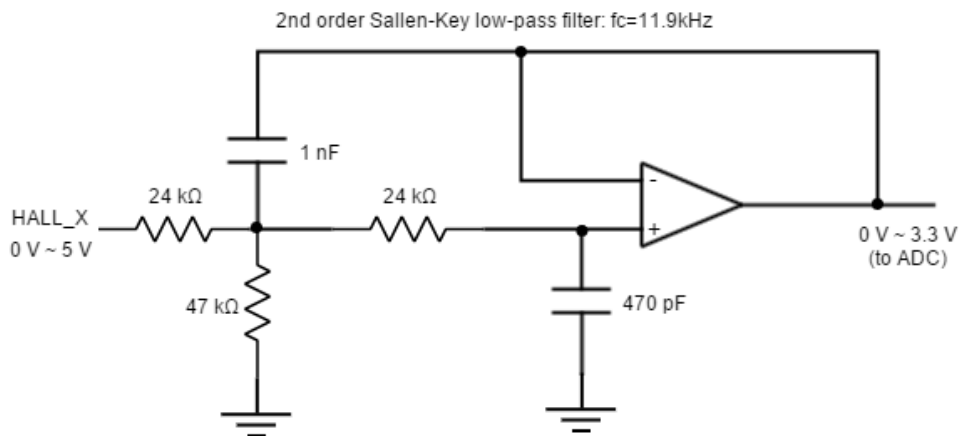
7.4.2 Analog Halls interface

The Nix Servo Drive can operate with analog Hall sensors (also known as linear halls) as feedback option. Signals provided by these sensors are typically 5 V peak-to-peak sinusoidal signals, with 2.5 V offset and a phase shift of 120 degrees. These sensors can be used for a fine positioning of the rotor. Nix analog halls inputs main features are shown in next table:

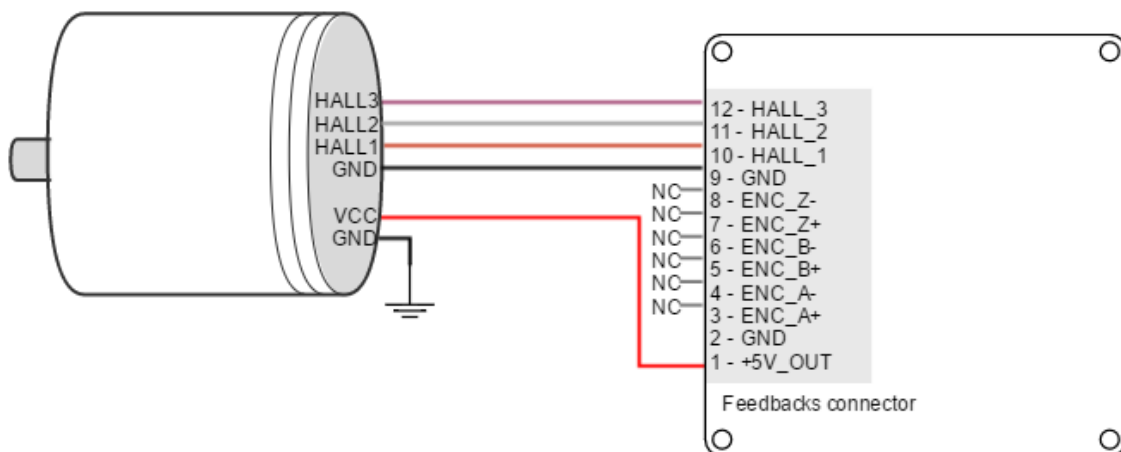
Specification	Value
Type of inputs	Non-isolated Single ended analog filtered ESD protected
Number of inputs	3
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact) IEC 61000-4-4 (EFT) 40 A (5/50 ns)
Maximum recommended working frequency	1 kHz
2nd order filter cutting frequency	11.9 kHz
Sampling frequency	10 ksps

Voltage range	0 ~ 5 V (10 bits)
Maximum voltage range	-0.3 ~ 5.3 V
Input impedance	> 24 kΩ

Next figure illustrates the circuit model for one of the linear Halls inputs. An active Sallen-Key low pass filter provides immunity to motor and feedback noise. Note that analog halls pins are shared with [Digital Halls interface](#) (see page 0), to avoid any signal distortion, when analog halls interface is selected, the 1 kΩ pull-up is disconnected automatically.



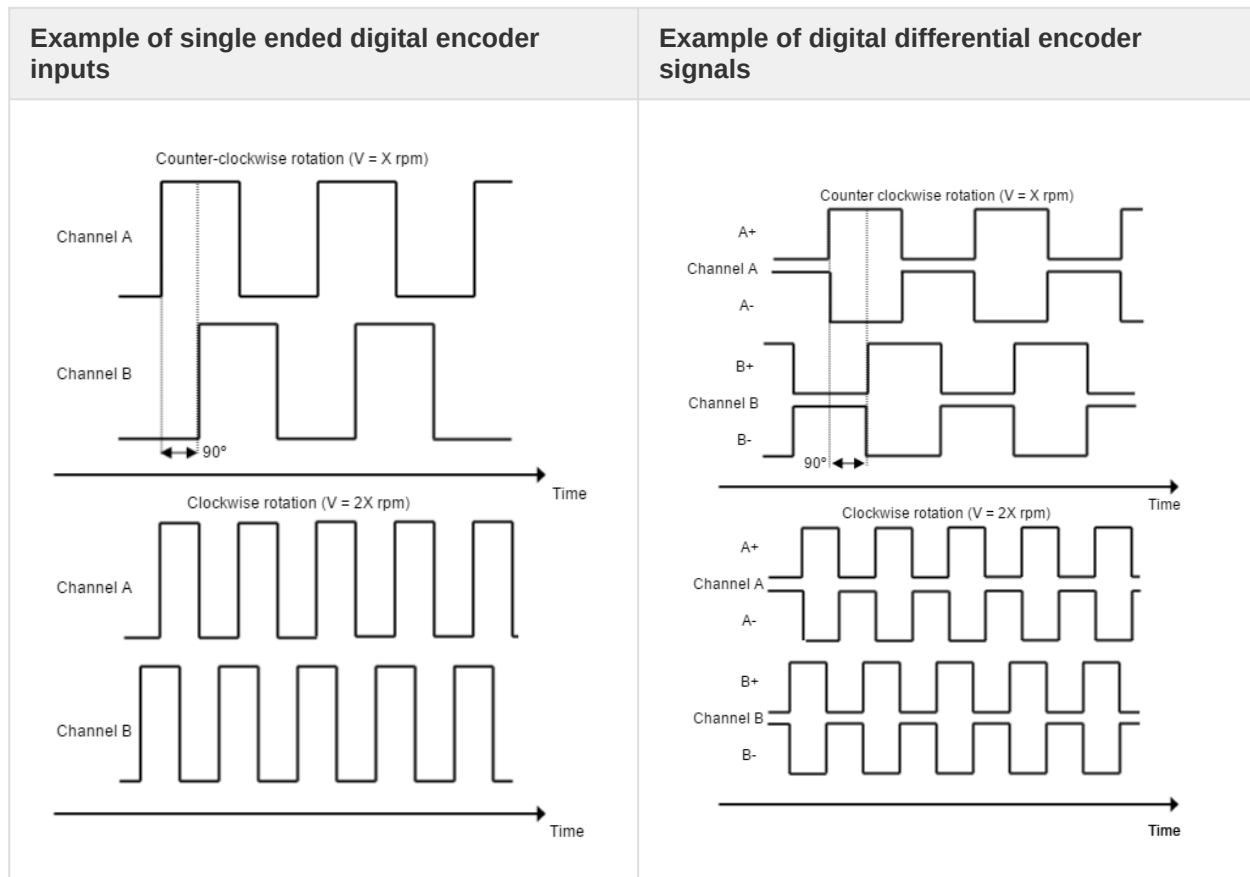
Next figure shows how to connect the linear Halls to the Nix Servo Drive. Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.



7.4.3 Digital Incremental Encoder

Nix can use single ended or differential digital incremental encoder inputs (also known as quadrature incremental encoders) for velocity and/or position control, as well as commutation sensor. The encoder provides incremental position feedback that can be extrapolated into precise velocity or position information. Using high resolution encoders allows Nix Servo Drive to use sinusoidal commutation.

Channel A and channel B signals should have a phase shift of 90 degrees, indicating the rotation direction. Based on the pulses frequency, the drive can calculate the motor velocity and position.



✔ High precision applications

High resolution motor mounted encoders allows excellent velocity and position control at all speeds. Encoder feedback should be used for applications requiring precise and accurate velocity and position control. Digital encoders are especially useful in applications where low-speed smoothness is the objective.

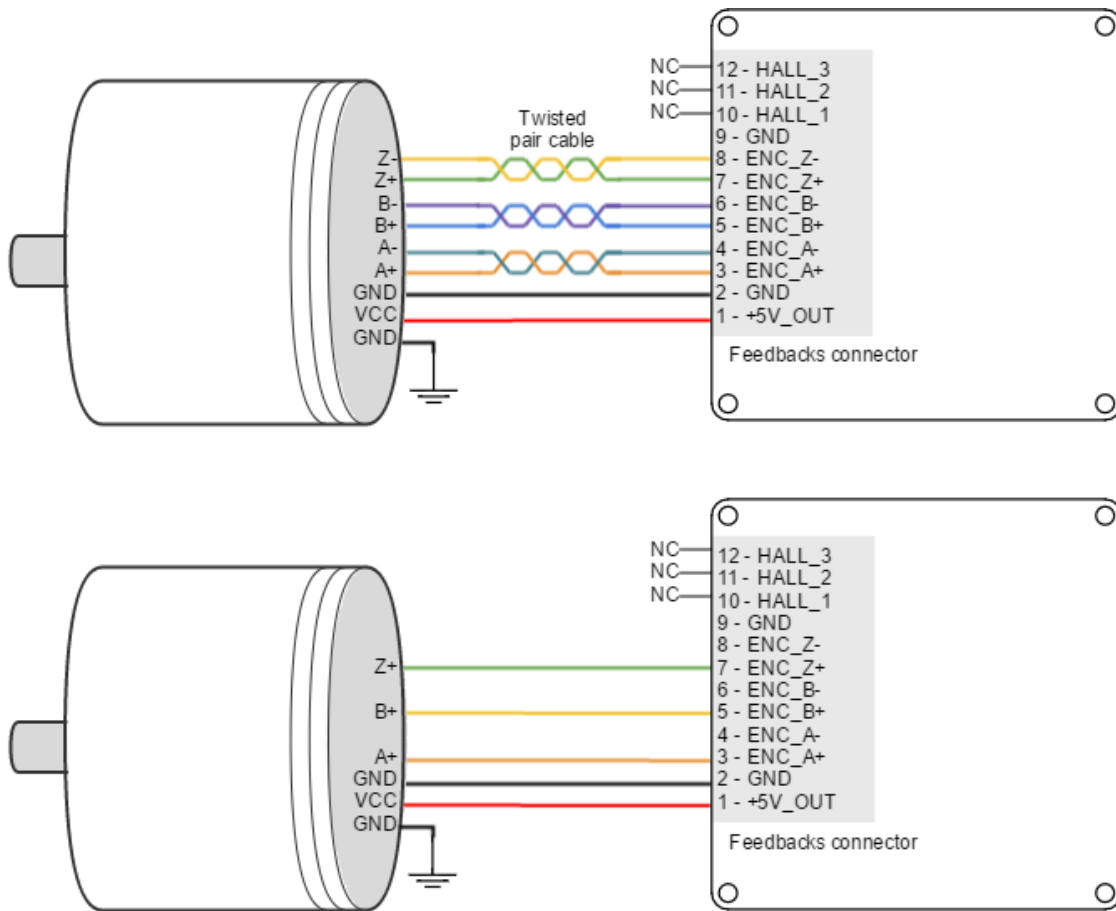
The Nix Servo Drive has one differential digital encoder interface, with optional index signal input. Index signal (Z) is a single pulse per revolution signal that can be used to know absolute positions. Next table illustrates digital encoder inputs main features.

Specification	Value
Type of inputs	Non-isolated Differential or single ended ESD protected
Number of inputs	3 (A, B and Index)
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact) IEC 61000-4-4 (EFT) 40 A (5/50 ns)
Nominal voltage range	0 ~ 5 V
Maximum voltage range	-0.5 ~ 5.5 V
Maximum recommended working frequency	10 MHz (differential)
1st order filter cutting frequency (-3 dB)	6.6 MHz
Maximum readable pulse frequency	30 MHz
Termination resistor	120 Ω (between ENC_x+ and ENC_x-)
Bias resistors	ENC_x+ (positive input) 1 k Ω to 5 V ENC_x- (negative input) 1 k Ω to 2.5 V (equivalent)

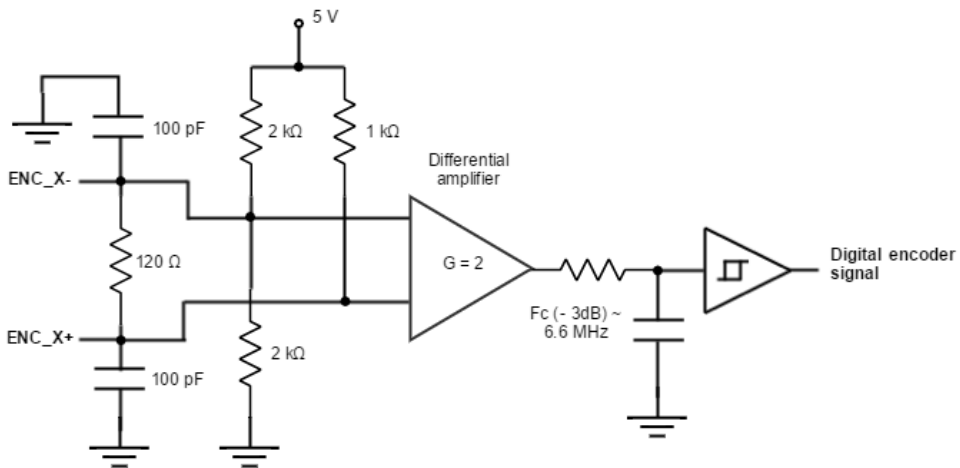
For encoder signal reception, an analog differential line receiver with an hysteresis comparator is used. The high signals (ENC_A+, ENC_B+ and ENC_Z+) are pulled up to +5 V, and the low signals (ENC_A-, ENC_B- and ENC_Z-) are biased to 2.5 V. This arrangement let the user to connect either differential output encoders or single ended encoders (both open collector and totem pole).

The encoder interface also accepts an RS-422 differential quadrature line driver signal in the range of 0 V to 5 V, up to 10 MHz. When single ended encoder is connected, only high signals (ENC_A+, ENC_B+ and ENC_Z+) must be used.

Next figures illustrate how to connect a differential and a single ended encoder to the Nix Servo Drive. Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.



Next figure shows the circuit model of the digital encoder inputs.



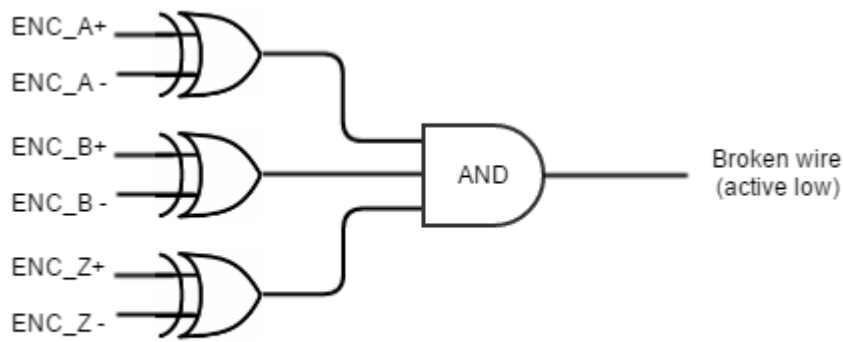
Digital encoders with single ended 24 V outputs

Nix Servo Drive can also interface single ended digital encoders with output voltages higher than 5 V, for instance 24 V PLC level encoder. With the use of series connected limiting resistors, Nix is able to read encoder counts correctly while the inputs are correctly protected.

It is recommended to use a 4.7 kΩ 1/4 W resistor in series with the ENC_X- (inverting) input and leave the ENC_X+ floating.

Encoder broken wire detection

Nix Servo Drive includes a broken wire detection circuit. The circuit is based on 3 EX-OR gates that will generate an [error](#)¹²⁶ if the encoder is disconnected or a wire is broken. **This system only works for differential encoders.**



Note: Inputs must be differential. Positive and negative signals for any encoder line must be different to avoid broken wire detection.

⚠ Encoder without Index (Z) line

To avoid a broken wire fault when the differential encoder has no index (Z) line, connect the negative pin (ENC_Z-) to GND (this ensures the XOR result = 1) or configure the encoder as single ended in MotionLab.

7.4.4 Analog encoder (Sin-Cos encoder) interface

The Nix Servo Drive can use analog encoder (also known as Sin-Cos encoder) as position and velocity feedback element. This sensor provide a pair of quadrature sine and cosine signals as the motor moves, which frequency depends on the motor speed. The signals may be generated by optical or magnetic means. For noise immunity the signals are typically transmitted differentially from the encoder to the sensor interface electronics.

¹²⁶ <http://doc.ingeniamc.com/display/EMCL/Error+management>

Pin	Signal description	Signal example
SIN+	Sine wave with 2.5 V offset and 0.5 Vpp	
SIN-	Same as SIN+, but with 180° phase shift	
COS+	Cosine with 2.5 V offset and 0.5 Vpp	
COS-	Same as COS+, but with 180° phase shift	
REF+	One sine half wave per revolution as index pulse	
REF-	Same as REF+, but with 180° phase shift	

✓ Sin-Cos calibration

Analog encoder signals are not always perfect sine and cosines. For this reason, Nix includes sin-cos calibration and adjustment parameters. For further information see the E-Core registers for [Sin-Cos encoder configuration](#)¹²⁷.

An automatic calibration based on Lissajous curves is included in [MotionLab](#)¹²⁸, which allows an easy feedback adjustment.

Next table summarizes analog encoder inputs main features.

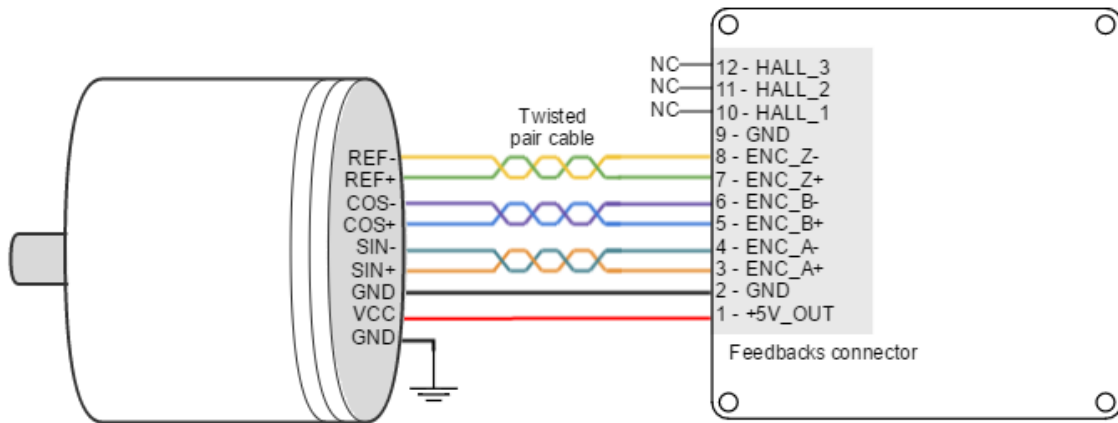
Specification	Value
Type of inputs	Differential analog input (switching to digital automatically at high speed) ESD protected
Number of inputs	3 (SIN, COS, REF)
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact) IEC 61000-4-4 (EFT) 40 A (5/50 ns)
Typical voltage range	2.25 ~ 2.75 V
Maximum voltage range	-0.5 ~ 5.5 V
Maximum recommended working frequency	1 kHz used as analog encoder 10 MHz used as digital encoder

¹²⁷ <http://doc.ingeniamc.com/display/EMCL/SinCos+encoder>

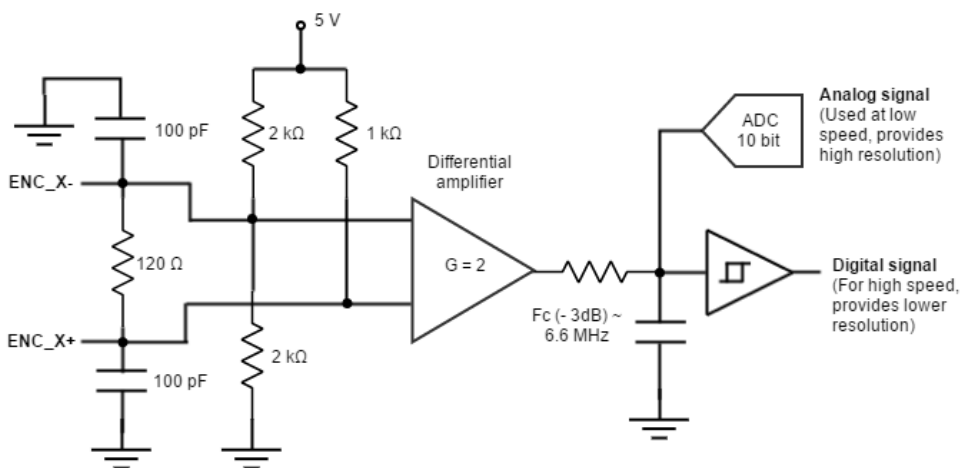
¹²⁸ <http://ingeniamc.com/software#motionlab>

1st order filter cutting frequency (-3 dB)	6.6 MHz
Sampling rate (analog)	10 ksps
Maximum readable pulse frequency (digital)	30 MHz
Input impedance	120 Ω resistive differential 100 pF capacitive 1 kΩ to GND
Resolution	10 bits

Next figure shows how to connect a Sin-Cos encoder to Nix Servo Drive. Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.



Circuit model for each differential channel (A, B, REF) is shown in the next figure.



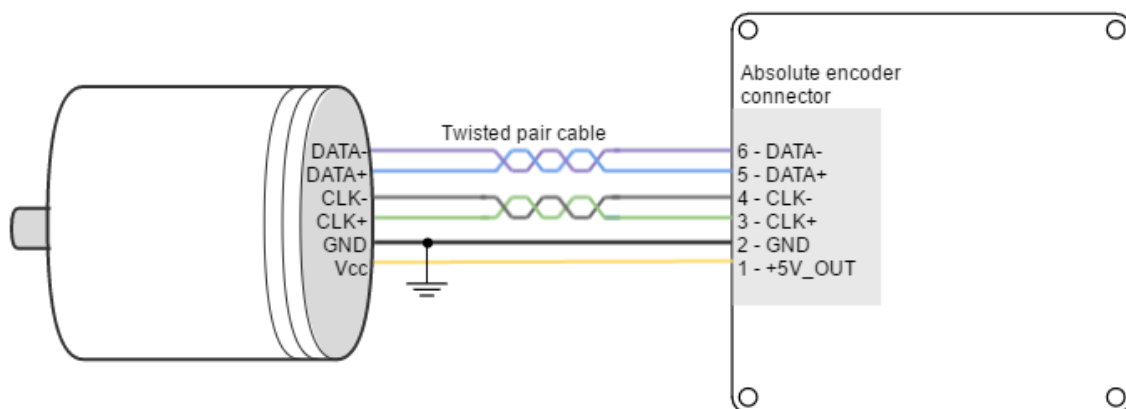
7.4.5 Absolute encoder interface

The Nix has an Absolute encoder connector that can be used as position and velocity feedback element. This sensor generates digital data that represent the encoder actual position. From the position information, speed and direction of motion is calculated. The position is not lost even if the encoder is powered down, this means it is not necessary to move to a reference position as with incremental type encoders.

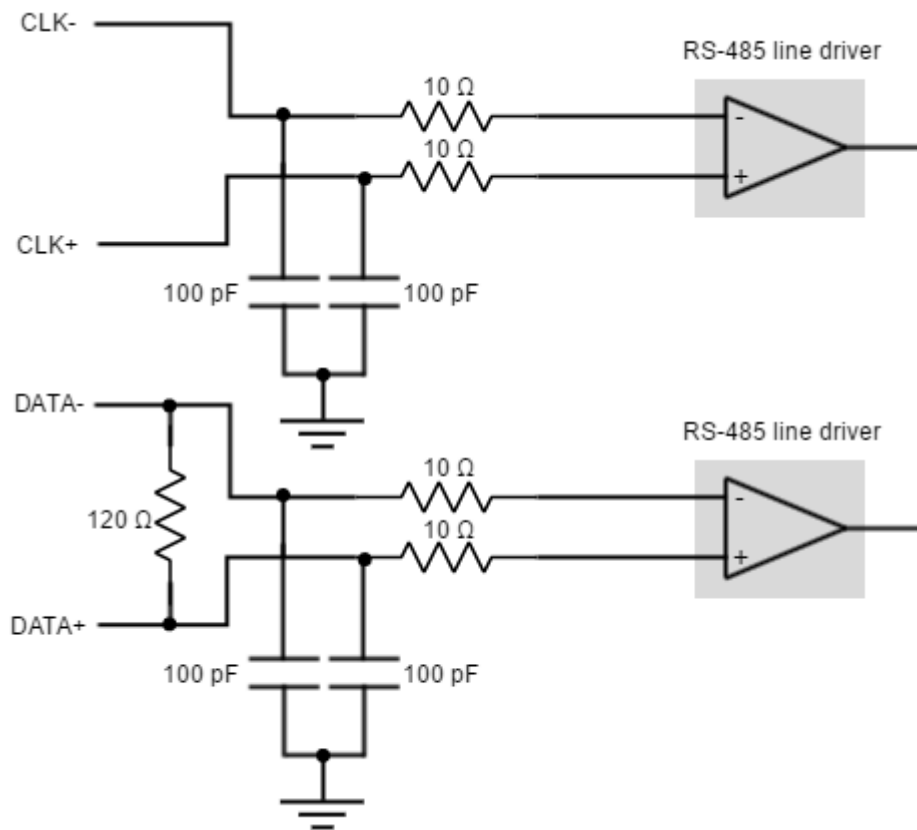
Next table shows the absolute encoder inputs electrical specifications.

Specification	Value
Type of inputs	Non-isolated Differential ESD protected
ESD capability	IEC 61000-4-2 (ESD) ± 12 kV (air), ± 12 kV (contact) IEC 61000-4-4 (EFT) ± 4 kV
Number of inputs	2 (CLK and DATA)
Nominal voltage range	0 ~ 5 V
Maximum voltage range	-13 ~ 16.5 V
Maximum readable frequency (SSI)	1 kHz
Termination	120 Ω on data line

Next Figure shows how to connect an Absolute encoder to Nix Servo Drive. Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.



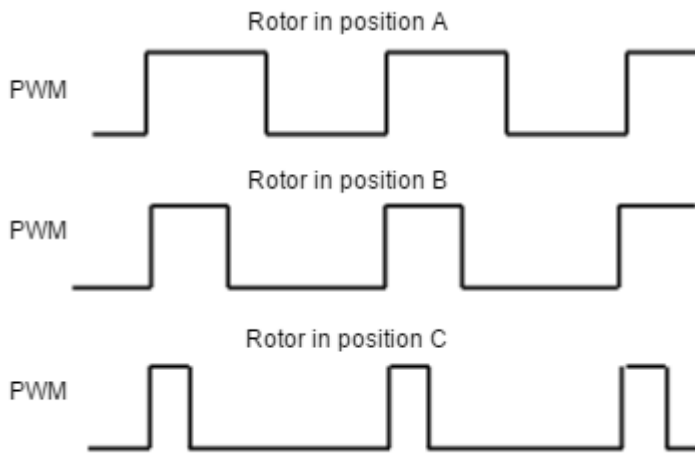
Circuit model for the absolute encoder receiver channels is shown in the next figure.



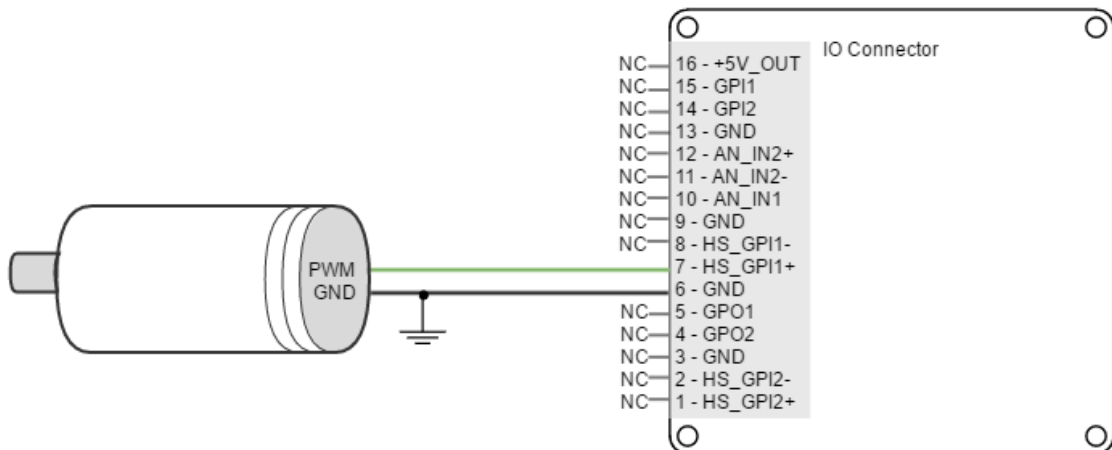
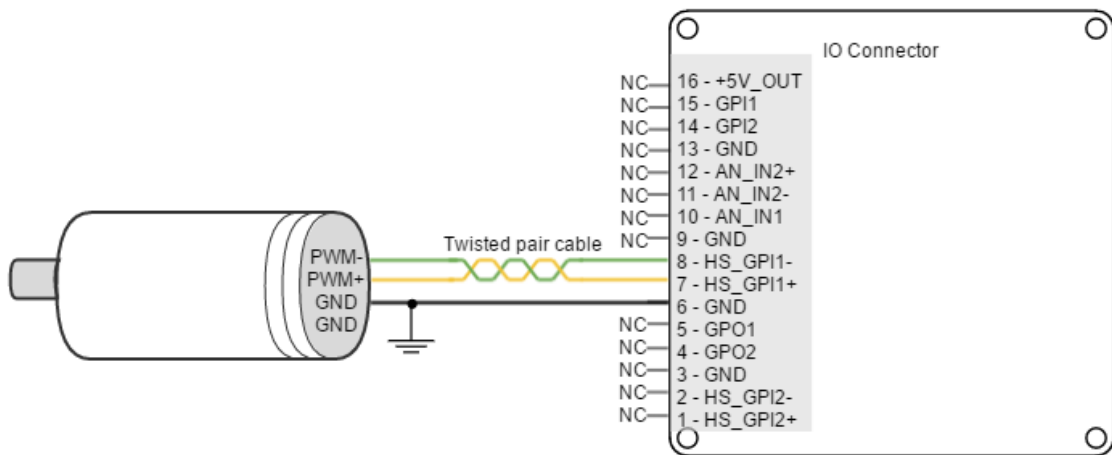
7.4.6 Digital input feedback - PWM encoder

Nix Servo Drive can also use a PWM encoder connected through the I/O connector as a feedback element. A PWM encoder provides a Pulse Width Modulated (PWM) signal with a duty cycle proportional to the angle (position) of the rotor. This feedback can be interfaced through the high-speed digital input 1 (**HS_GPI1**). Both differential and single-ended PWM encoders can be used. Further specifications about the PWM input can be found in [I/O connection section](#) (see page 96).

Next figure illustrates PWM feedback input for different rotor positions:



Next figures illustrates how to connect differential and single ended PWM encoders to the Nix Servo Drive:



Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.

7.4.7 Analog input feedback

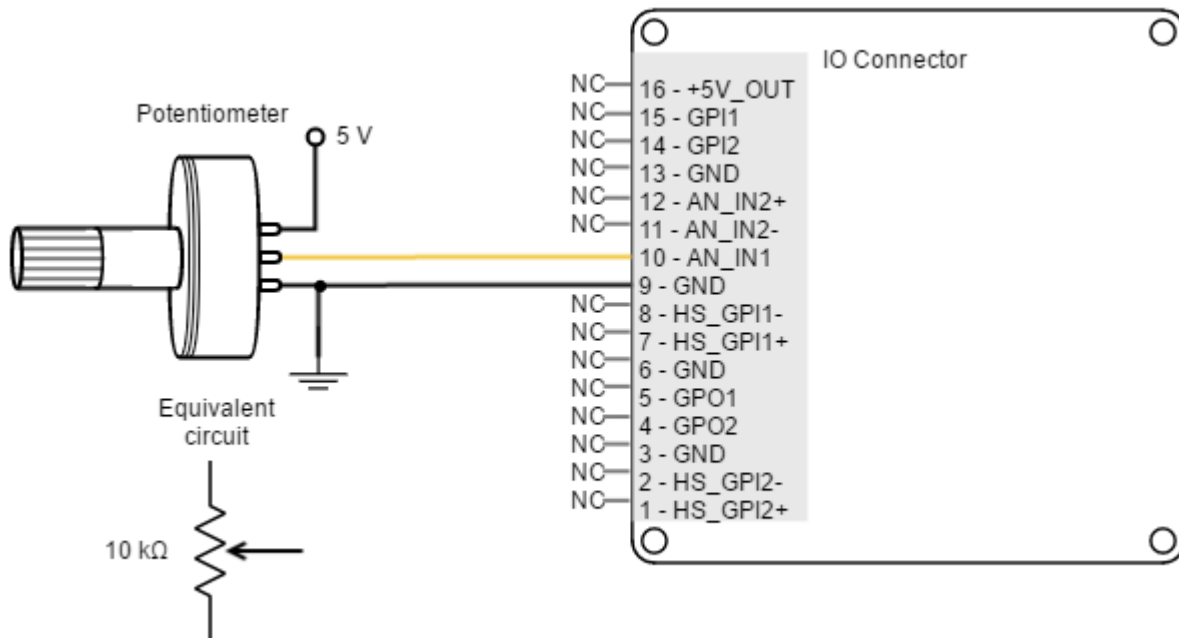
Nix Servo Drive can also use analog feedback systems connected through the I/O connector. From the voltage level of one analog input, the position or velocity of the rotor can be calculated. The Nix have 2 analog inputs that can be used for feedback input, each one with a different input range. The input used as feedback can be selected by software. Further specifications about the analog inputs input can be found in [I/O connection section](#) (see page 96).

Refer to [Feedback wiring recommendations](#) (see page 95) for more information about connections and wires.

Potentiometer

A typical analog sensor used for position feedback is a potentiometer. This sensor provides a voltage proportional to the rotor position.

The following picture shows how to connect a potentiometer as a position sensor using analog input 1:



✓ Recommended potentiometer resistance

Potentiometers with high values of resistance (> 10 kΩ) can result in non linear behavior due to its the drive parallel input resistors. High resistance values also reduce the signal to noise ratio, making it easier to have disturbances and reducing the quality of the measure.

However, a very small value of resistance may also consume too much power and cause self heating (which causes additional variations on resistance).

Therefore, **use the smallest value of resistance** that:

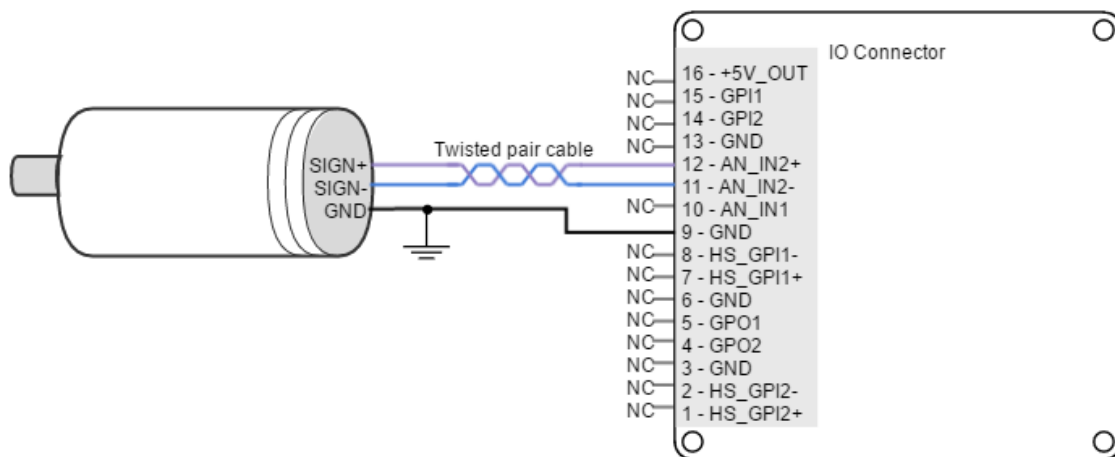
- Does not exceed 1/2 of the potentiometer power rating (to allow safety margin and prevent self heating).
- Does not exceed the +5V_OUT current capacity.

Typically 1 kΩ to 10 kΩ will be preferred.

DC tachometer

The Nix Servo Drive can use a DC tachometer for velocity feedback through the I/O connector. a DC tachometer provides an analog signal whose voltage level is proportional to the rotor speed.

Next figure illustrates how to connect a DC tachometer with differential output to the Nix Servo Drive.



7.4.8 Feedback wiring recommendations

Signal distortion and electrical noise is a common problem in feedback signals. These problems can result in a bad position or velocity calculation for both digital feedbacks (gain or loss of counts) and analog feedbacks (wrong voltage levels). To minimize these problems some **wiring recommendations** are shown:

- **Use differential signals** whenever is possible. That is, connect both positive and negative signals of differential feedback sensors. **Use a twisted pair for each differential group of signals** and another twisted pair for the +5 V supply and GND. Twisted-pairs help in elimination of noise because disturbances induced in twisted pairs
- Twisted-pairs help in elimination of noise due to electromagnetic fields by twisting the two signal leads at regular intervals. Any induced disturbance in the wire will have the same magnitude and result in error cancellation.
- **Connect the Nix and encoder GND signals** even if the encoder supply is not provided by the drive.

- **Connection between Nix PE and the motor metallic housing is essential** to provide a low impedance path and minimize noise coupling to the feedback. For further information, see [Protective Earth wiring \(see page 68\)](#).
- **For better noise immunity, use shielded cables**, with the shield connected to PE only in the drive side. Never use the shield as a conductor carrying a signal, for example as a ground line.
- It is essential to **keep feedback wiring as far as possible from motor**, AC power and all other power wiring.

Recommendations for applications with close feedback and motor lines

In some applications, like in the subsea market, where additional connectors and cables are a problem, the feedback cannot be wired separately from the motor and power lines. This creates noise problems that could result in hall sensors wrong commutation errors or encoder loss of counts. For these applications we recommend:

- Use a common mode choke on the motor phases. This single action can reduce common mode noise drastically and will solve most problems. See recommended wiring in [Motor and shunt braking resistor wiring \(see page 76\)](#).
- Ensure the motor housing is well connected to protective earth and the system chassis (PE).
- If possible, minimize power supply voltage. This will also minimize the electromagnetic noise generated by the motor switching.
- Add additional RC low pass filters on the feedback inputs. The filter should attenuate at a frequency above the maximum speed signal to prevent loss of counts and signal distortion. Preferably use resistors with low values to prevent distortion to the servo drive input circuit at low frequency (< 500 Ω). Use ceramic capacitors with good quality dielectric, like C0G.

For further information contact [Ingenia engineers for support](#)¹²⁹.

7.5 I/O connections

The Nix Servo Drive provides various inputs and output terminals for parameter observation and drive control options. These inputs can also be used for some feedback purposes (see [Feedback connections \(see page 82\)](#)).

The input and output pins are summarized below:

- 2 x 5 V general purpose non-isolated single ended digital inputs (see page 97) (GPI1, GPI2).
- 2 x 5 V high-speed non-isolated differential digital inputs (see page 99) (HS_GPI1, HS_GPI2).
- 1 x 0 ~ 5 V single ended 12 bits analog input (see page 104) (AN_IN1).
- 1 x ±10 V differential 12 bits analog input (see page 104) (AN_IN2).
- 2 x 5 V non-isolated digital outputs (see page 107) (GPO1, GPO2).



Motor brake input

Digital outputs (GPO1 and GPO2) can also be used as a **motor brake output** (see page 111).

¹²⁹ <http://ingeniamc.com/support>

i Alternative assembly options

Under a custom purchase order, Nix Servo Drive can be provided with some alternative I/O:

- 2 x ±10 V differential 12 bits analog inputs
- 2 x 0 ~ 5 V single ended 12 bits analog input
- [Torque Off input](#) (see page 112)

✓ Wiring recommendations

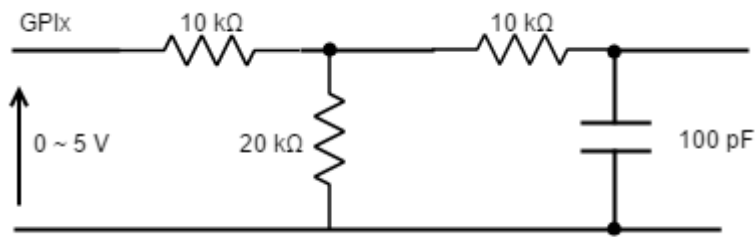
Wiring recommendations for I/O signals are the same than for feedback signals. Detailed information about good wiring practices can be found in [Feedback wiring recommendations](#) (see page 97).

7.5.1 General purpose single ended digital inputs interface (GPI1, GPI2)

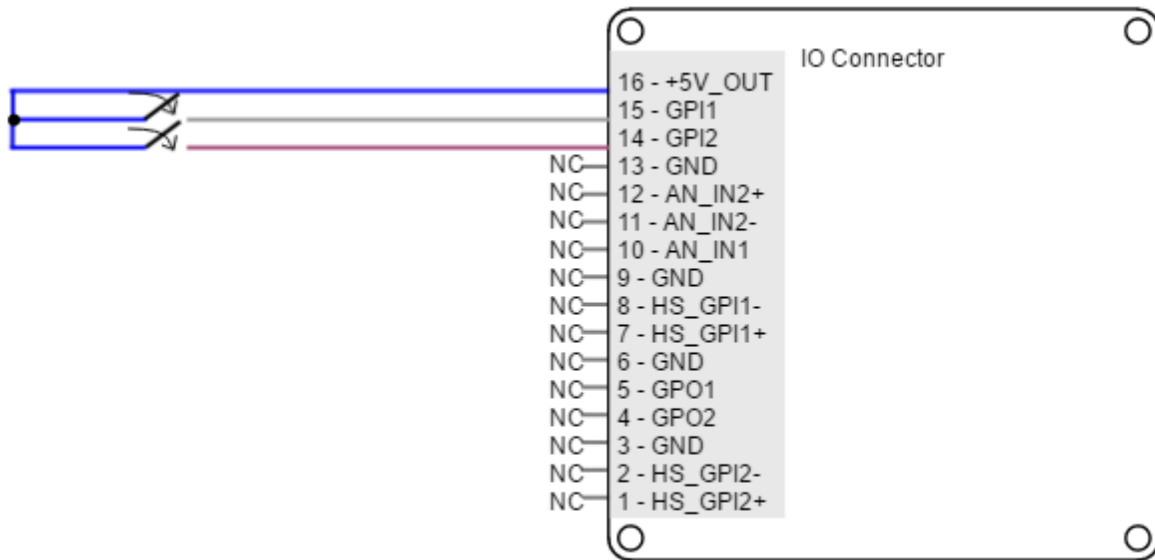
The general purpose non-isolated digital inputs are ready for 5 V levels, but are 24 V tolerant. Next table show their electrical specifications.

Specification	Value
Number of inputs	2 (GPI1, GPI2)
Type of input	Single ended ESD protected Low-pass filtered
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact)
Input current	0.17 mA @ 5 V; 1 mA @ 15 V
High level input voltage	$4\text{ V} < V_{in} < 24\text{ V}$
Low level input voltage	$0 < V_{in} < 1\text{ V}$
Input impedance	30 kΩ
1st order filter cutting frequency (-3 dB)	100 kHz
Sampling rate	1 ksps
Max delay	2 μs

General purpose inputs electrical equivalent circuit is the following:



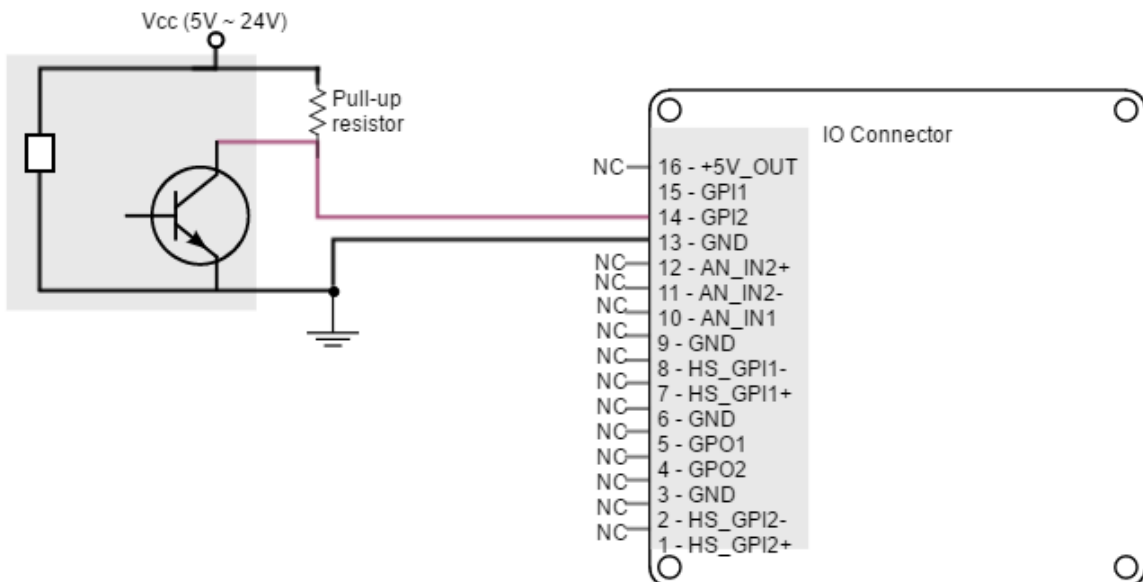
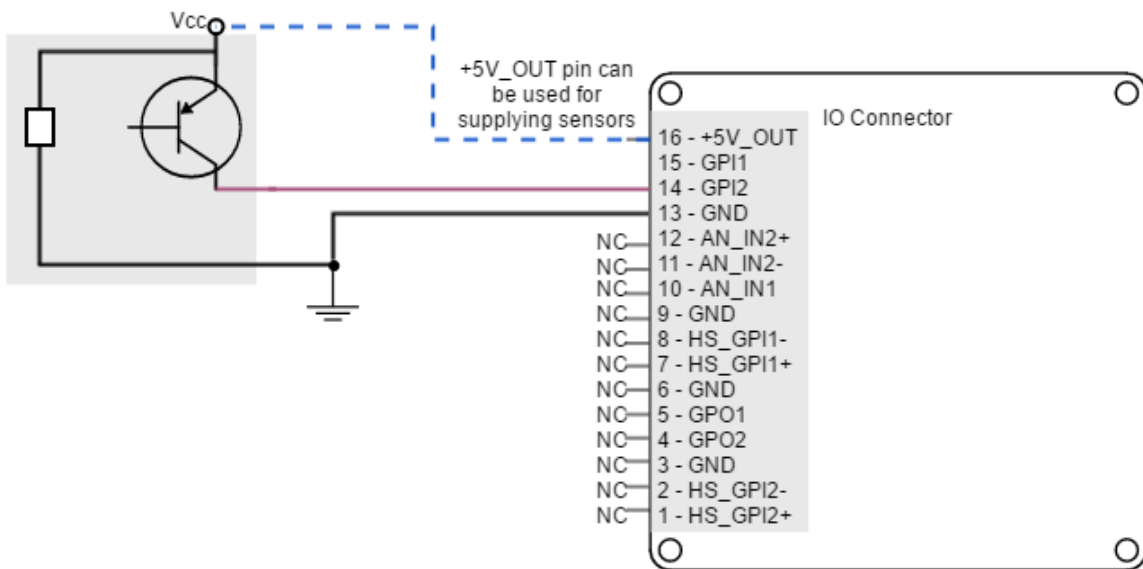
Next figure shows an example of how to connect a switch to the GPI, using +5V_OUT (pin 16) pin as a supply source.



⚠ Non-isolated I/O

Nix Inputs and outputs are not isolated. The ground of the Nix Servo Drive and the ground of the devices connected to I/Os must be the same. Otherwise inputs or outputs may be damaged.

Nix Servo Drive general purpose inputs can be used for connecting three-wire sensors. Next figures illustrate the connection of PNP and NPN three-wire sensors in input GPI2 (same wiring can be used for GPI1). Pin 16 (+5V_OUT) can be used as a supply source.



✓ GPI Pull-up resistors

Pull-up resistors ensure the desired logic state when the sensor (transistor or relay) is in off-state.

NPN pull-up resistor value must be chosen in order to ensure ≥ 4 V at the GPI pin considering the 30 k Ω input resistance. For a sensor supply of 5 V, 1 k Ω is recommended. For a sensor supply of 24 V, 10 k Ω is recommended.

7.5.2 High-speed digital inputs interface (HS_GPI1, HS_GPI2)

The high-speed (HS) non-isolated digital inputs are ready for 5 V levels but are 24 V tolerant. Next table show their electrical specifications.



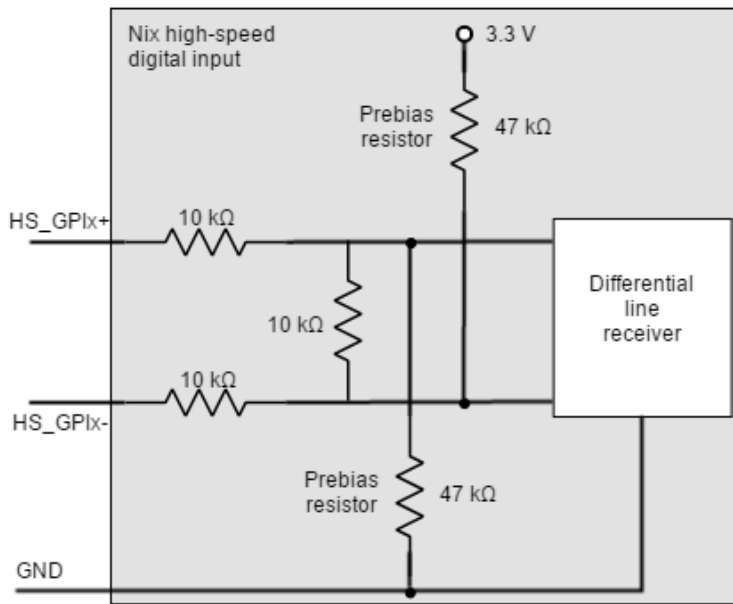
Defect logic value

Nix high-speed inputs are default low-level (OFF). When no signal or load is connected, the board will detect a logic low.

Specification	Value
Number of inputs	2 (HS_GPI1, HS_GPI2)
Type of input	ESD protected Differential and single ended
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact)
Input current	2 mA @ 5 V; 5 mA @ 15V
High level input voltage	(HS_GPI+ - HS_GPI-) > 150 mV
Low level input voltage	(HS_GPI+ - HS_GPI-) < -600 mV
Maximum working input voltage	±24 V
Maximum recommended frequency	10 MHz
Sampling rate	20 Msps
Total rising delay	65 ns
Total falling delay	55 ns
Maximum common mode voltage (V_{CM})	$-7 V \leq V_{CM} \leq 12 V$

Next figure shows the circuit model for high-speed digital input. Input is composed of a 3-resistor differential divider, with 10 kΩ resistors, resulting in a total input impedance of 30 kΩ. This **bias resistors allow both single ended and differential input operation**. Noise immunity can be improved by reducing input impedance with a termination resistor between HS_GPI+ and HS_GPI-.

High-speed digital inputs electrical equivalent circuit is the following:



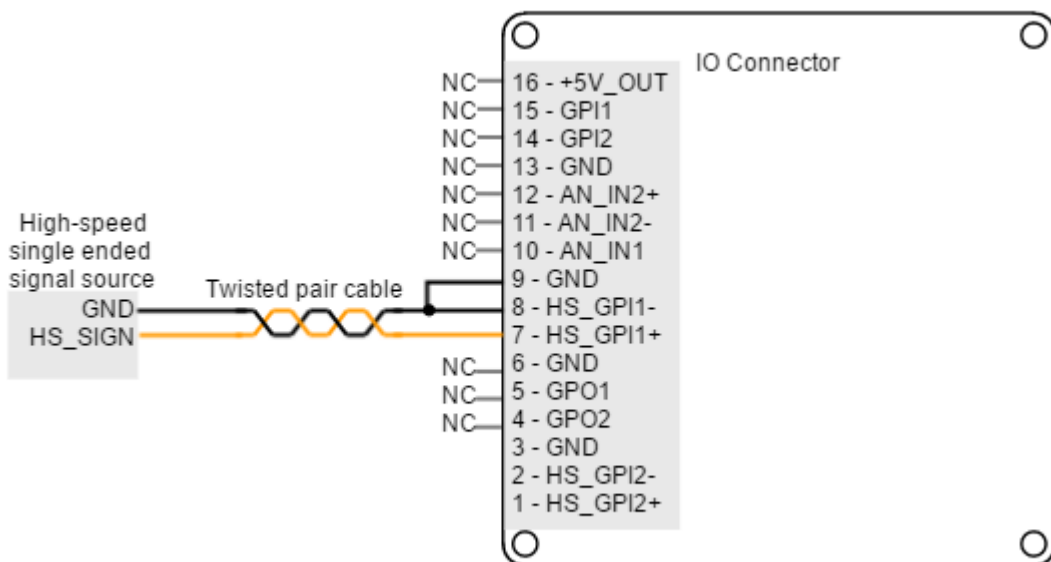
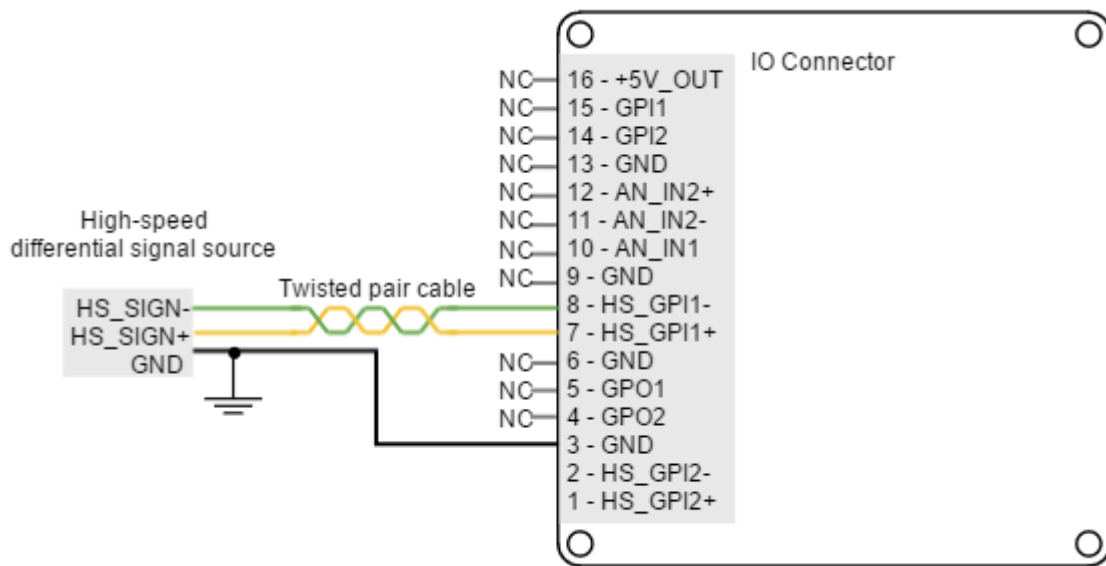
✓ Single ended operation of HS_GPI

In order to use the high-speed digital input in single ended mode, connect HS_GPIx- to GND and HS_GPI+ to the desired input signal.

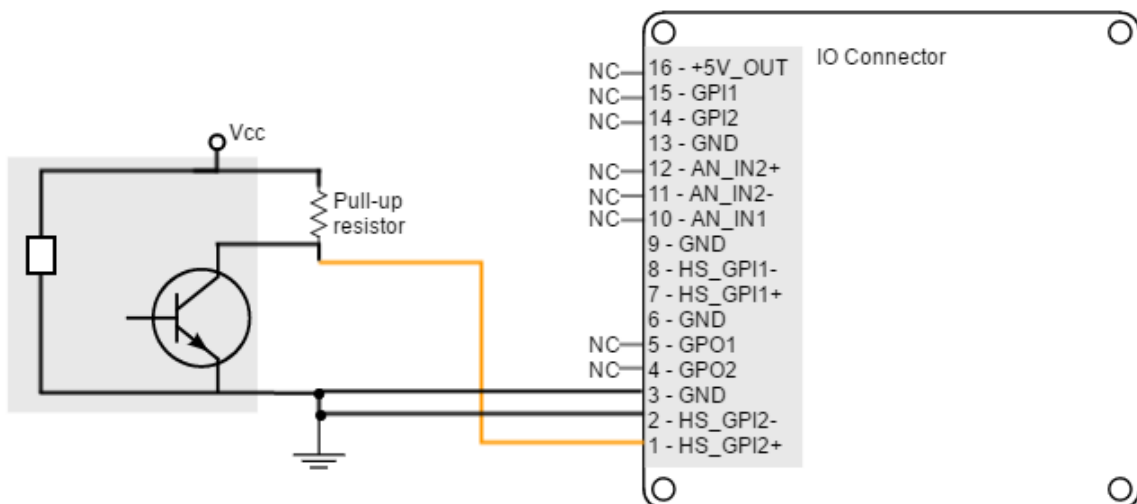
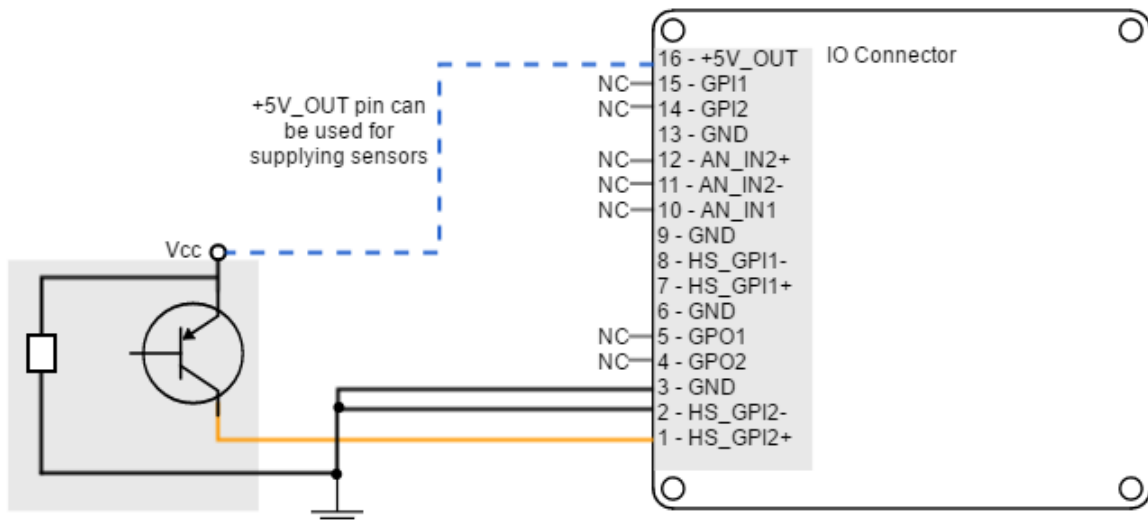
! Non-isolated I/O

Nix Inputs and outputs are not isolated. The ground of the Nix Servo Drive and the ground of the devices connected to I/Os must be the same. Otherwise inputs or outputs may be damaged.

Next figures illustrate how to connect high-speed differential and single ended signals to HS_GPI1 (same wiring can be used for HS_GPI2).



Nix Servo Drive high-speed digital inputs can be used for connecting three-wire sensors. Next figures illustrate the connection of PNP and NPN three-wire sensors in input HS_GPI2 (Same wiring can be used for HS_GPI1). Pin 16 (+5V_OUT) can be used as a supply source.

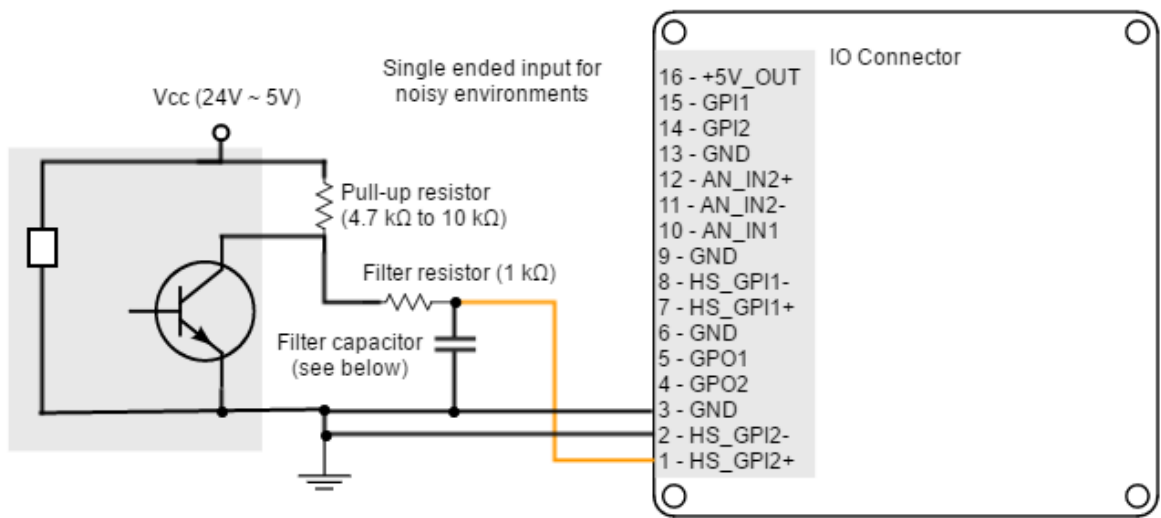


✓ HS_GPI pull-up resistors

Pull-up resistors ensure the desired logic state when the sensor (transistor or relay) is in off-state.

NPN pull-up resistor value must be chosen in order to ensure a positive value in the differential receiver while consuming low current. For a sensor supply of 5 V, 1 kΩ is recommended. For a sensor supply of 24 V, 47 kΩ is recommended.

The connection of a NPN three-wire sensor with a noise filter is shown in the next figure.



Calculation of the filter capacitor

$$C_{filter} \leq 1000 / (12 * Freq * (R_{filter} + R_{pull-up}))$$

C_{filter} is in nF. Freq is the maximum signal frequency in kHz. R_{filter} and R_{pull-up} are in kΩ.

Choose the biggest standard capacitance close to C_{filter}.

Use ceramic or film (MKP, MKT) capacitors, place them as close as possible to the driver.

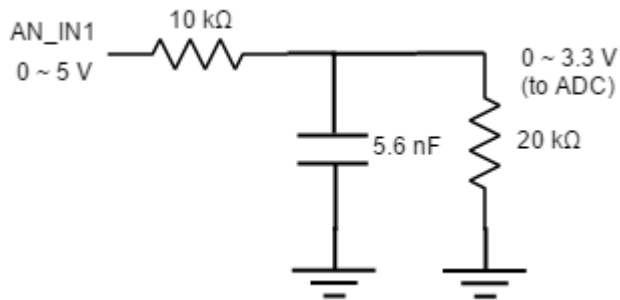
7.5.3 Analog inputs interface (AN_IN1, AN_IN2)

Nix Servo Drive has two 12-bit analog inputs, a single ended one (AN_IN1) and a differential one (AN_IN2). Each one of them has a different input voltage range. Next table summarizes the main features of the analog inputs:

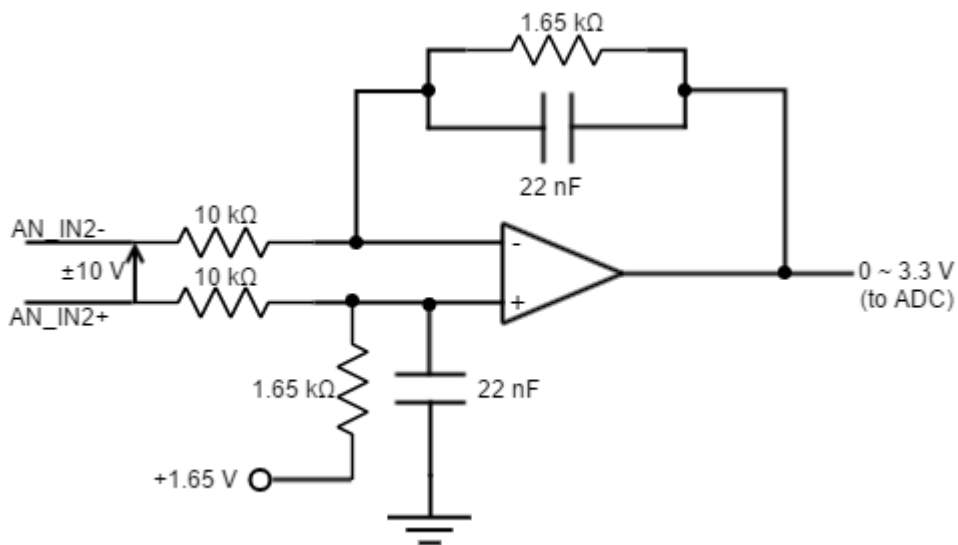
Specification	Analog input 1	Analog input 2
Type of inputs	Single ended ESD protected	Differential ESD protected
ESD capability	± 4 kV (contact)	
Analog input resolution	12 bits	
Maximum operating voltage	0 ~ 5 V	±10 V
Maximum common mode voltage (Analog input 2)	-	±10 V

Maximum voltage on any pin (referred to GND)	7 V	24 V
1st order filter cutting frequency (-3dB)	4.2 kHz	4.4 kHz
Sampling rate (max)	10 ksps	

Next figure shows the circuit model for the analog input 1:



Next figure shows the circuit model for the analog input 2:



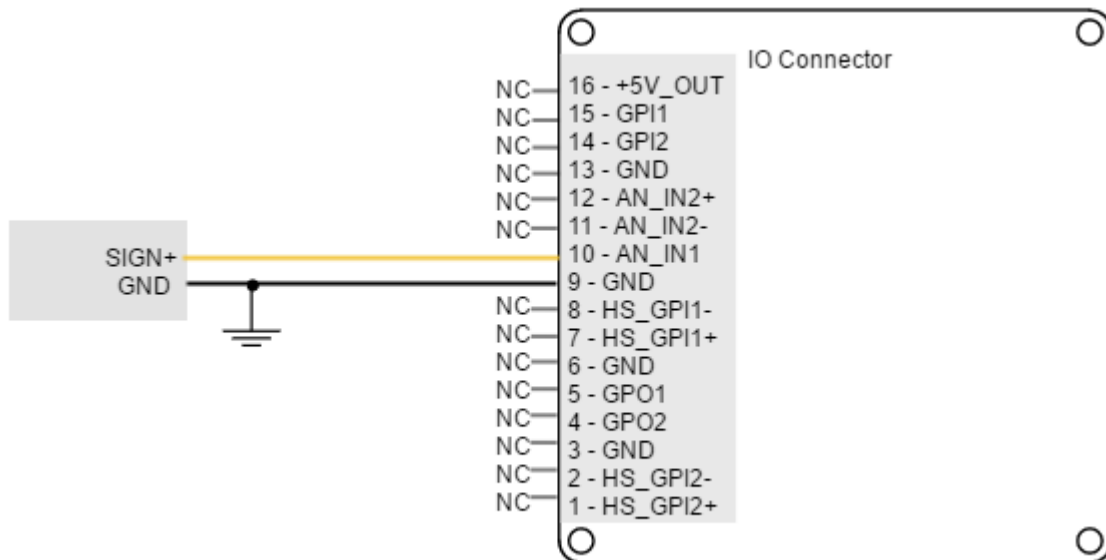
✔ Extending AN_IN1 voltage range

To get a 0 ~ 10 V input range in AN_IN1 input, place a 30 kΩ resistor in series with the input.

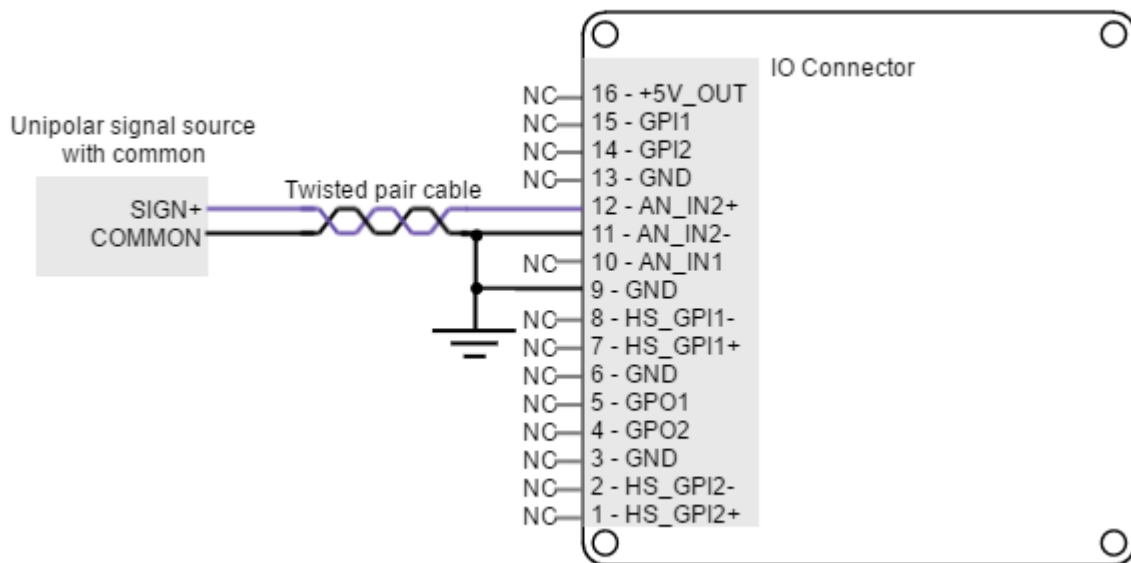
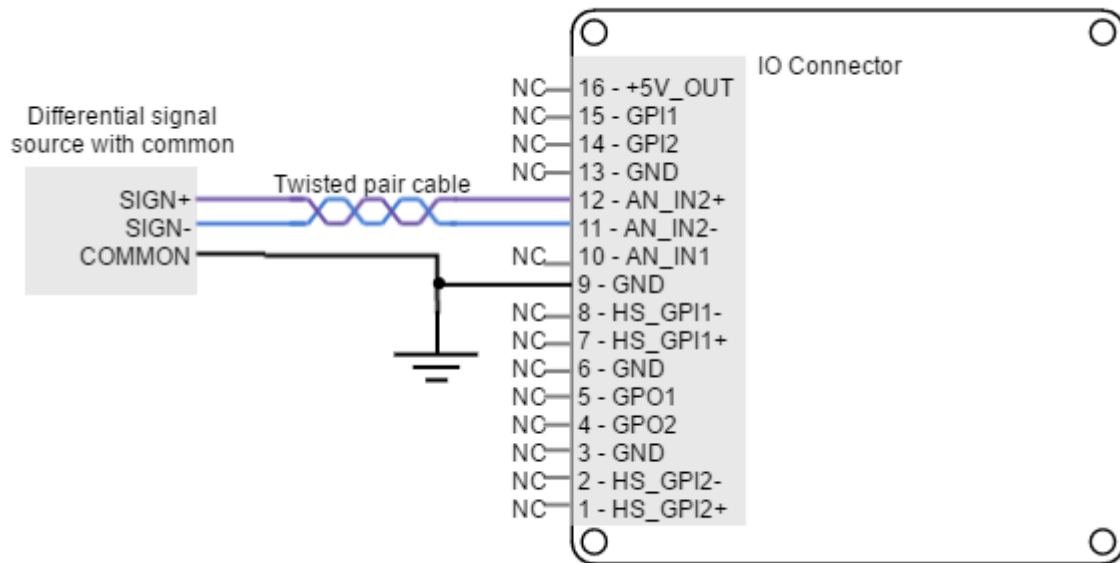
⚠ Non-isolated I/O

Nix Inputs and outputs are not isolated. The ground of the Nix Servo Drive and the ground of the devices connected to I/Os must be the same. Otherwise inputs or outputs may be damaged.

Next figure illustrates how to connect an analog single ended source to the Nix Servo Drive analog input 1.



Next figure shows how to interface differential and single ended voltage sources to the differential analog input 2. The differential analog input is typically used as a command source or feedback signal.

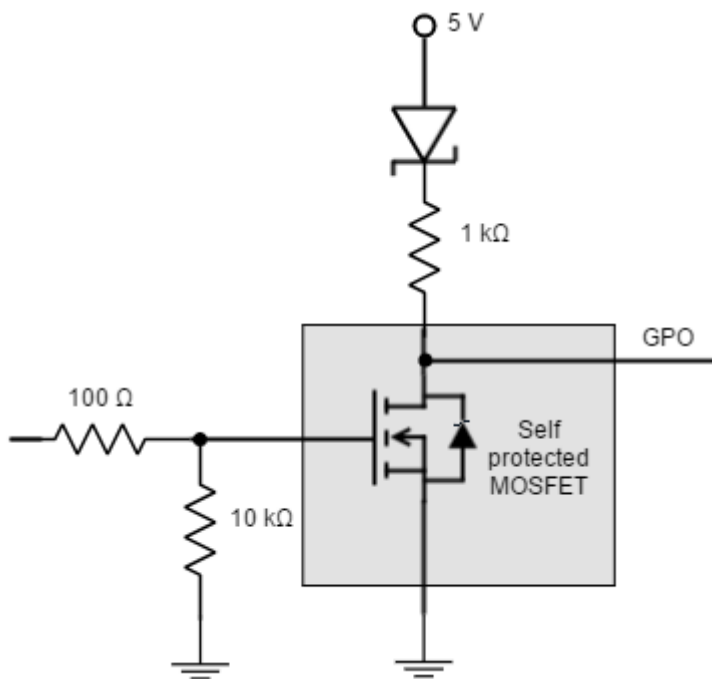


7.5.4 Digital outputs interface (GPO1, GPO2)

Nix Servo Drive has two digital non-isolated outputs. Digital outputs are based on an open drain MOSFET with a weak pull-up to 5 V, and are 24 V tolerant and short-circuit protected. Next table shows their main features:

Specification	Value
Number of outputs	2
Type of output	Open drain output with weak pull-up to 5 V ESD protected. Overload, short circuit and over-temperature protected with auto restart (self protected MOSFET).
ESD capability	IEC 61000-4-2 (ESD) ± 15 kV (air), ± 8 kV (contact)
Maximum supply output	30 V (5-24 V typical)
Maximum sink/ source current	Source: low current @ 5 V: 5 mA Sink: 500 mA @ 5 or 24 V
ON-OFF delay	124 μ s @ 30 V and $R_{load} = 100$ k Ω 20 μ s @ 5 V and $R_{load} = 100$ k Ω
OFF_ON delay	15 μ s @ 30 V and $R_{load} = 100$ k Ω 50 μ s @ 5 V and $R_{load} = 100$ k Ω
Max working frequency	1 kHz

Next figure shows digital output circuit model.

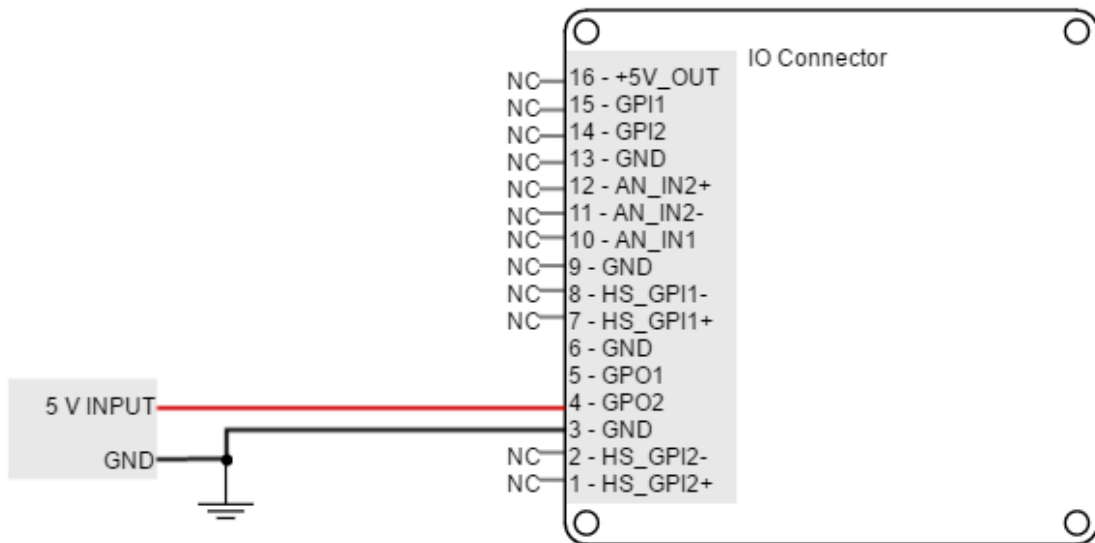


⚠ Non-isolated I/O

Nix Inputs and outputs are not isolated. The ground of the Nix Servo Drive and the ground of the devices connected to I/Os must be the same. Otherwise inputs or outputs may be damaged.

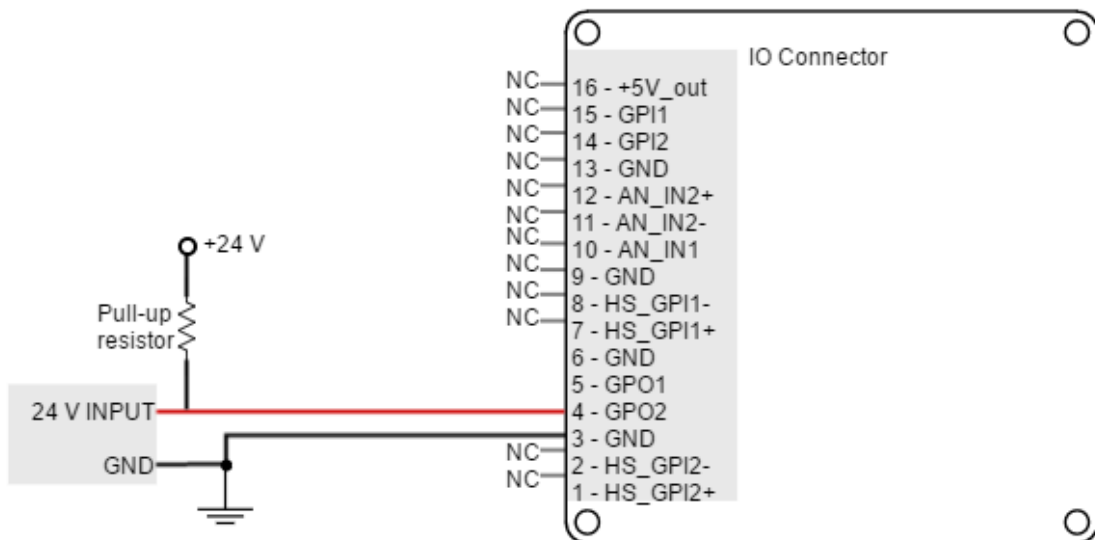
Wiring of 5V loads

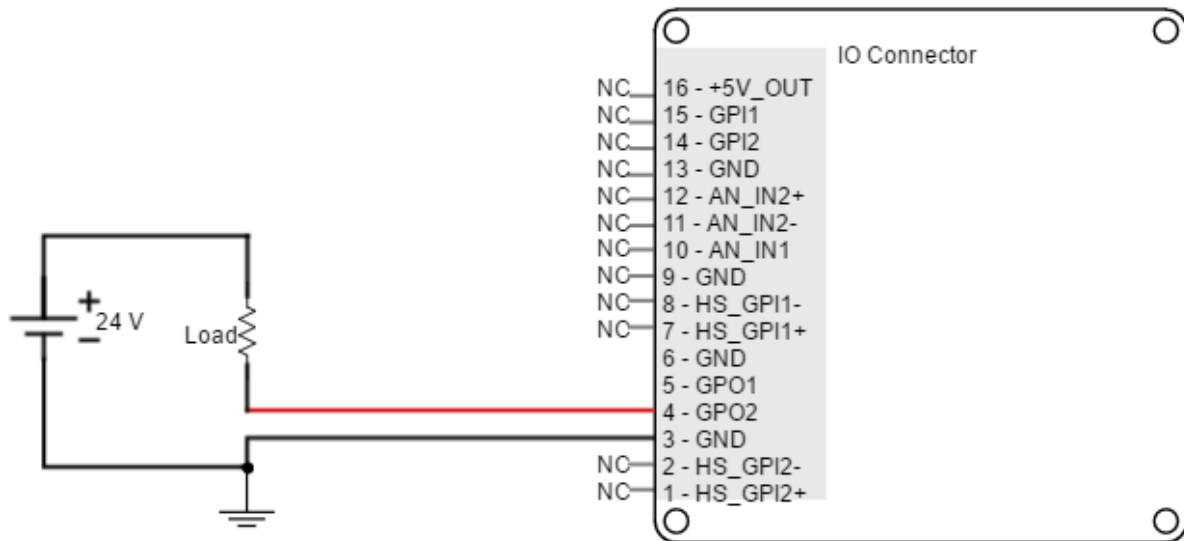
Loads that require 5V as high-level voltage can be connected directly to the digital output. A wiring example for GPO2 is shown in the next figure (same wiring could be used for GPO1).



Wiring of 24V loads

Loads that require 24V as high-level voltage can also be interfaced with GPO. For this option, an external power supply is needed. The load can be connected with a pull-up to 24V or directly switched with the GPO. Next figures show two example connections to GPO2 (same wiring could be used for GPO1).





✔ Interfacing inductive loads

The switching of inductive loads (like relays or motor brakes) can cause inductive kicking, that is a sudden voltage rise when the current through the inductor is falls to zero. In order to avoid this voltage rise, **it is recommended to place a diode in anti-parallel with the load** (known as freewheeling diode).

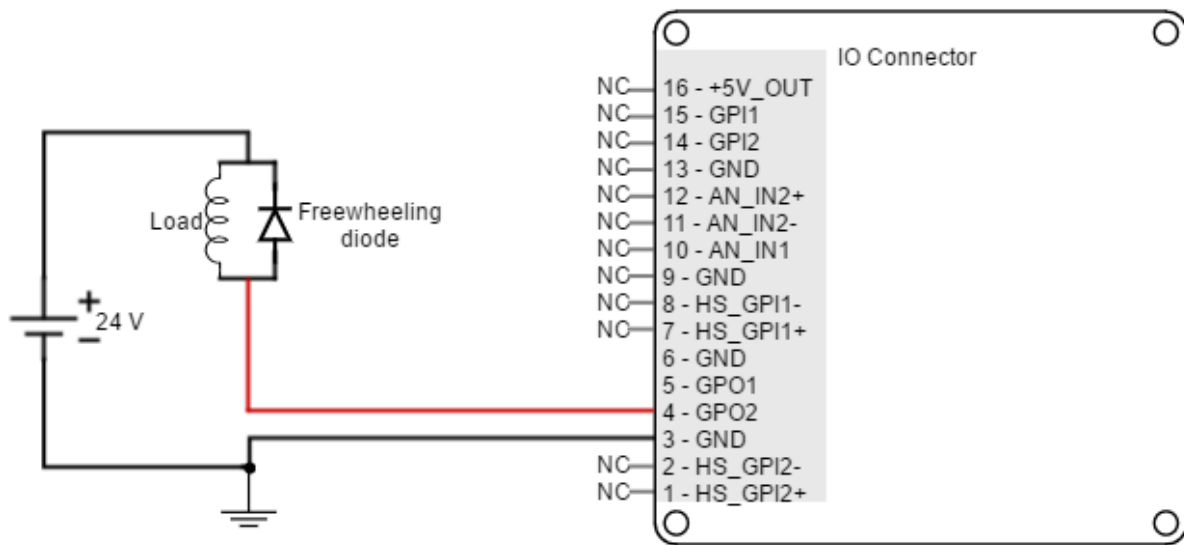
Standard rectifier diodes such as [1N4002](http://www.onsemi.com/pub_link/Collateral/1N4001-D.PDF)¹³⁰ or [1N4934](http://www.vishay.com/docs/88508/1n4933.pdf)¹³¹ are appropriate for the application.

An alternative to the freewheeling diode is to place a varistor or an RC snubber in parallel with the load.

An example of how to connect an inductive load to GPO2 is shown in the next figure (same wiring could be used for GPO1).

¹³⁰ http://www.onsemi.com/pub_link/Collateral/1N4001-D.PDF

¹³¹ <http://www.vishay.com/docs/88508/1n4933.pdf>



7.5.5 Motor brake output (GPO1, GPO2)

Electromechanical brakes are needed in critical applications where the disconnection of the motor or a lack of electric braking could be dangerous or harmful (i.e. falling suspended loads). Nix Servo Drive can use the digital outputs (GPO1 and GPO2) as a brake output. This output consists on an open drain MOSFET (1 A and 24 V). Further specifications can be found in [Digital outputs interface](#) (see page 109).

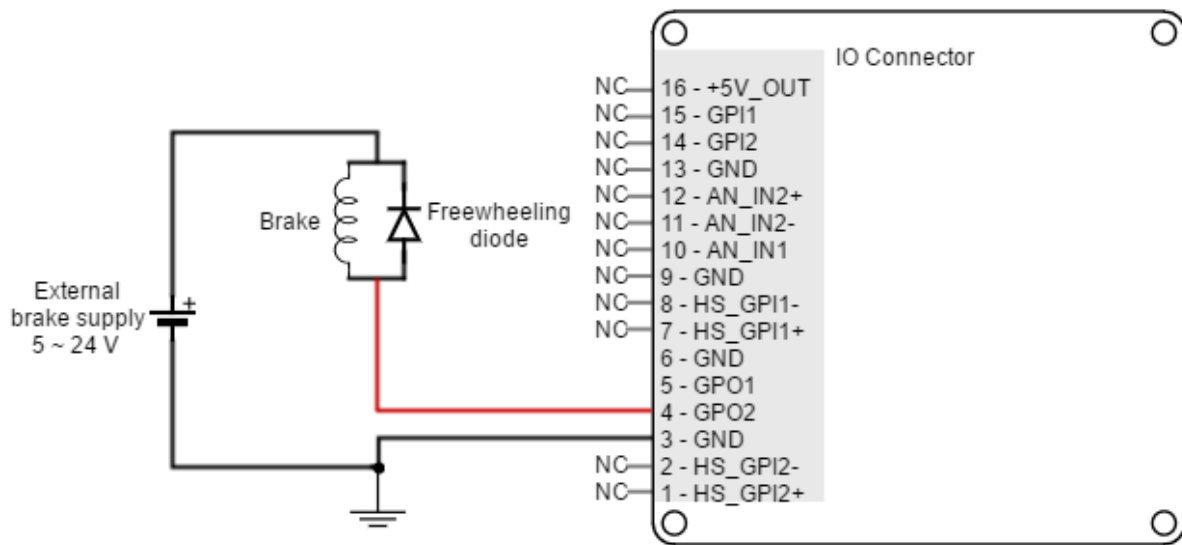
i Motor brake operation

For brake operation of a GPO, this function has to be configured through [Motion Lab](#)¹³².

The brake operation is usually configured for normally locked electromechanical brakes; that is, brakes that by default block the movement of the motor shaft. For this reason, **the switch is controlled with inverted logic, being activated to allow the rotation of the shaft**. This kind of brakes increase the safety of the application, because in a drive power failure, the switch would be opened and therefore the brake activated.

Next figure show how the typical connection using the main supply as brake power supply.

¹³² <http://doc.ingeniamc.com/display/i02201/Inputs+Outputs>



Free-wheeling diode

It is recommended to use a freewheeling diode in anti-parallel with the brake to prevent inductive kicking (voltage rise when current through the brake inductance falls to zero). Standard rectifier diodes such as 1N4002¹³³ or 1N4934¹³⁴ are appropriated for the application.

7.5.6 Torque off input (custom purchase order)

As assembly option (custom purchase order), the Nix Servo Drive can be provided with a torque off input. This input is used to prevent motor torque in an emergency event while Nix remains connected to the power supply.

The torque off input can be implemented through input **GPI2**. When a **LOW level** voltage is detected in this input, **the transistors of the power stage are turned off** and a STO fault is notified. During this state, no torque will be applied to the motor no matter configuration, or state of a command source. This will slow down the motor shaft until it stops under its own inertia and frictional forces. This input should not be confused with a digital input configured as enable input, because enable input is firmware controlled and does not guarantee intrinsic safety as it can be reconfigured by a user.

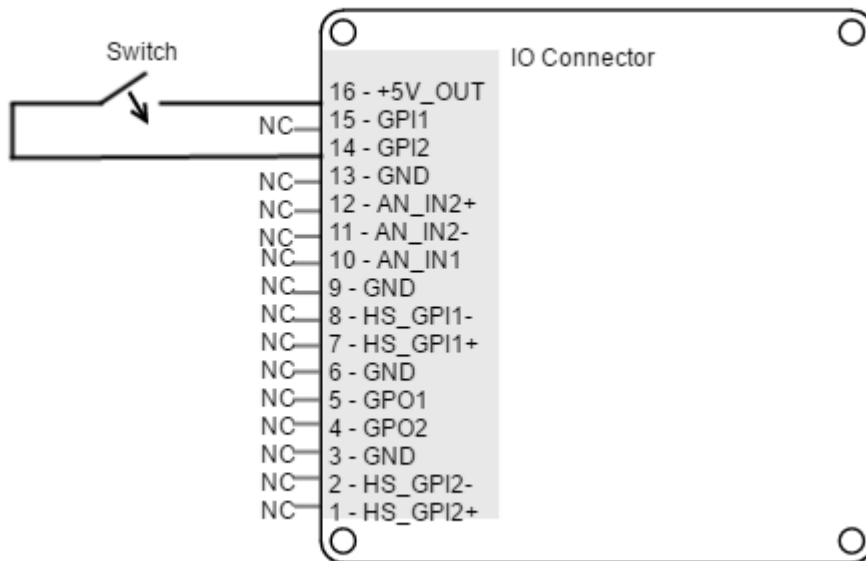
¹³³ http://www.onsemi.com/pub_link/Collateral/1N4001-D.PDF

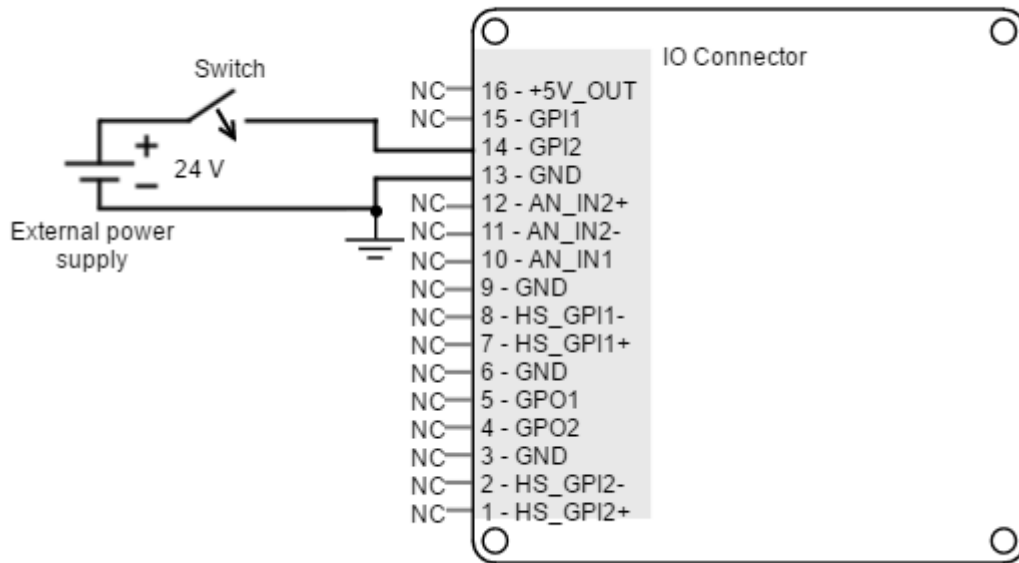
¹³⁴ <http://www.vishay.com/docs/88508/1n4933.pdf>

⚠ Not a Safe Torque Off

The torque off input is not a safety critical torque off input (Safe Torque Off). It should not be used for safety critical applications.

GPI2 input reads a logic low state ($0\text{ V} < V_{in} < 1\text{ V}$) by defect, so the input must be connected to a logic high level ($4\text{ V} < V_{in} < 24\text{ V}$) to activate the power stage. Next figures show two examples of connection of the torque off input, a self-supplied option and an external supplied option.





7.6 Command sources

The target or command sources are used for setting a reference for position, velocity or torque controllers. Nix Servo Drive supports the following command sources:

- [Network communication interface](#) (see page 115) (USB, CANOpen, RS-485 or EtherCAT)
- [Standalone](#) (see page 115)
- [Analog input](#) (see page 115) (± 10 V or 0 V to 5 V)
- [Step and direction](#) (see page 116)
- [PWM command](#) (see page 118) (single and dual input mode)
- [Encoder follower / electronic gearing](#) (see page 120).

Analog inputs, step and direction, PWM command and encoder follower / electronic gearing are interfaced through general purpose inputs. Next table illustrates which variables can be controlled with each command source:

Command source	Target variable
Network interface	Position, velocity, torque
Standalone	Position, velocity, torque
Analog input (+/- 10 V o 0 – 5 V)	Position, velocity, torque

Step and direction	Position
PWM command	Position, velocity, torque
Encoder following / electronic gearing	Position

Please, see [Command sources](#)¹³⁵ section from [E-Core](#)¹³⁶ documentation for configuration details.

7.6.1 Network communication interface

Nix Servo Drive can utilize network communication as a form of input command. Supported network interfaces for Nix Servo drive are CAN (CANopen protocol), USB, RS-485 and EtherCAT.

USB interface is not suitable for long distances or noisy environments. This protocol is only recommended for configuration purposes.

For normal operation, it is suggested to use CAN, RS-485 or EtherCAT. These interfaces are more robust against noise than USB, and allow higher distances between the Nix Servo Drive and the commander. These command sources can be used for setting position, velocity or torque target.

For further information, see [Communications section](#) (see page 122).

7.6.2 Standalone

Nix Servo Drive is provided with an internal non-volatile memory where a standalone program can be saved. With the use of Ingenia [Motion Lab](#)¹³⁷ suite, the user can configure and save instructions to this 1 Mb (128K x 8bit) EEPROM, allowing Nix Servo Drive to work in standalone mode. In this mode, there is no need of any external command source.

Programs or macros composed with Motion Lab suite allow to **configure position, velocity or torque targets** and to **interface with general purpose inputs and outputs**.

This feature can be very useful in applications such as production lines or test equipment, where repetitive movements are usual. Please refer to [MotionLab documentation](#)¹³⁸ for further information.

7.6.3 Analog input

Position, velocity or torque targets can also be controlled through an analog signal. Any general purpose analog input can be used as command source. Nix Servo Drive has two 12-bit analog inputs, a single ended one with 0 V to 5 V range (AN_IN1) and a differential one with +/-10 V range (AN_IN2). Refer to I/O Connections for further details about analog inputs.

¹³⁵ <http://doc.ingeniamc.com/display/EMCL/Command+Sources>

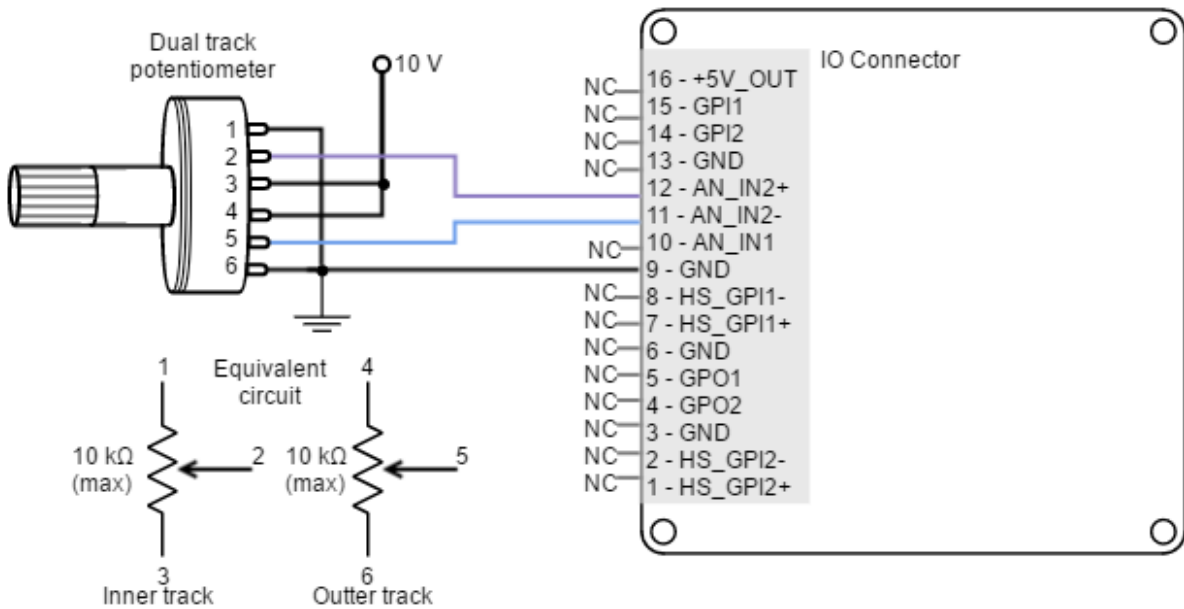
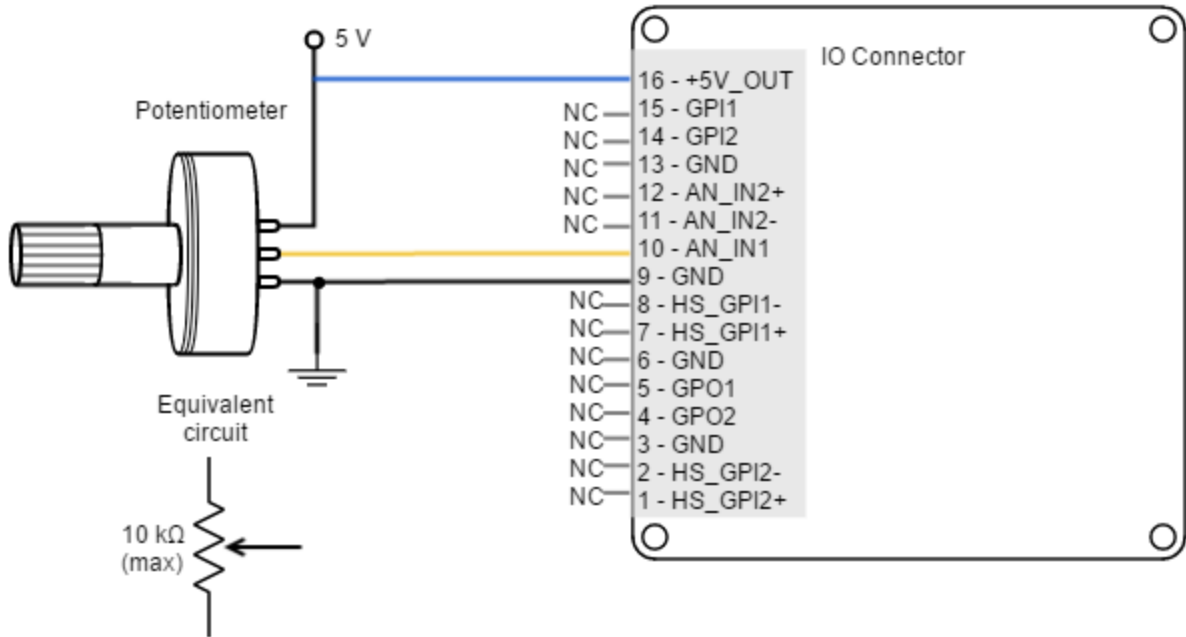
¹³⁶ <http://doc.ingeniamc.com/display/EMCL/Command+Reference+Manual>

¹³⁷ <http://ingeniamc.com/software#motionlab>

¹³⁸ <http://doc.ingeniamc.com/display/i02201/User+Manual>

A common application of the analog command source is the use of joysticks (or other kinds of potentiometers) for controlling the position or velocity of a system. As application examples, the following figures show how to connect a potentiometer to the single ended analog input (AN_IN1) and a dual track potentiometer to the differential analog input (AN_IN2).

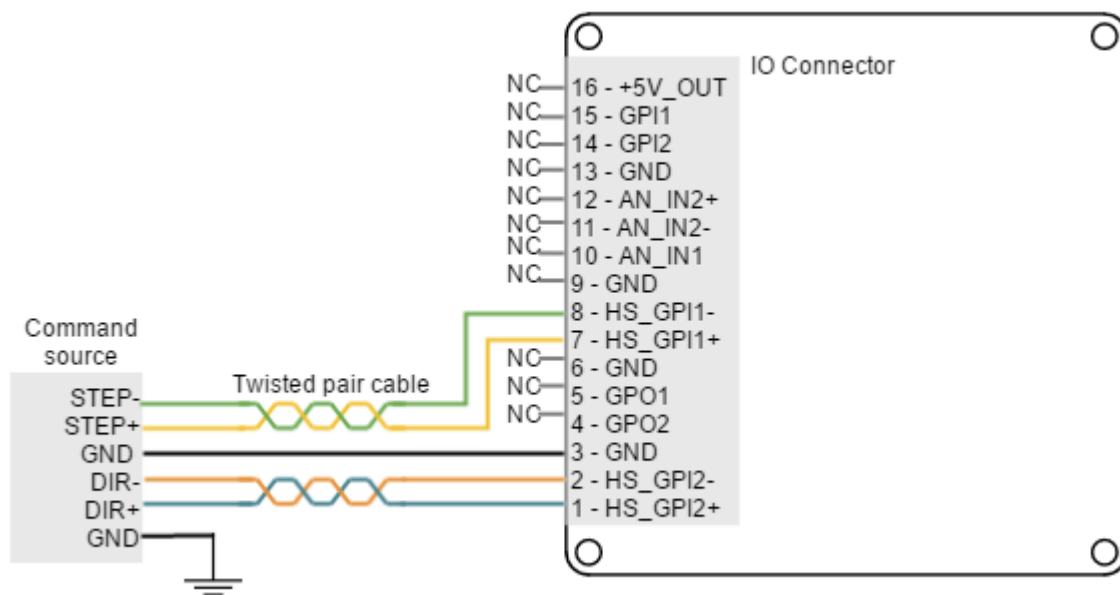
As an application example, the next picture shows how to connect a dual track potentiometer to get a $\pm 10\text{ V}$ differential input.

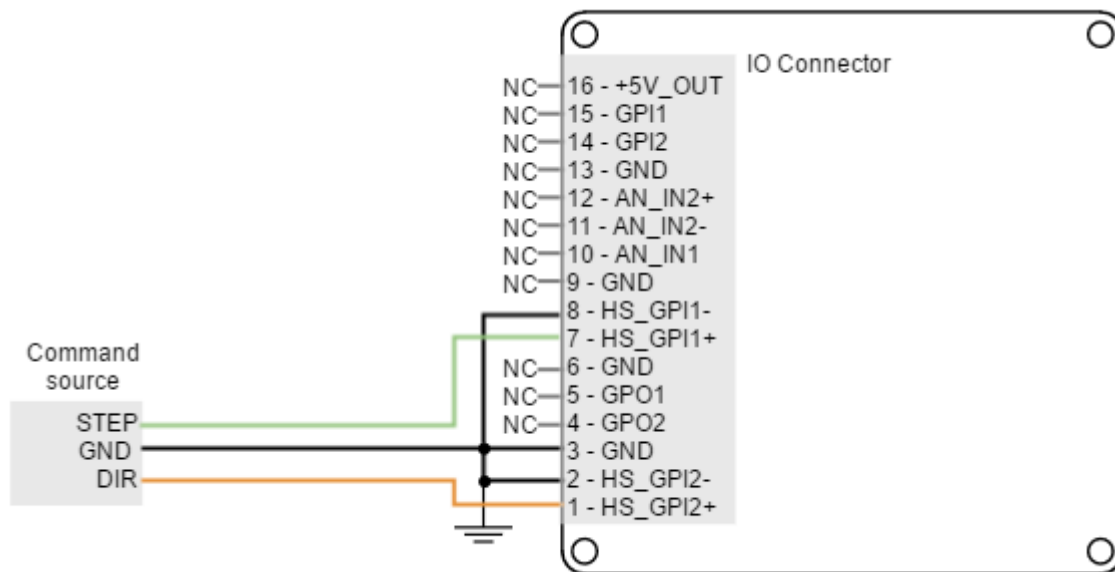


7.6.4 Step and direction

For this command source, the drive typically accepts two digital inputs from an external source: Step (pulse) and Direction. Direction signal sets the direction of rotation (i.e., logic low or "0" for clockwise rotation and logic high or "1" for counter-clockwise rotation). Pulse signal is usually a square signal and each pulse on this signal causes the controller to move the motor one step in that direction. This command source can be used only for position mode.

This command source is interfaced through high-speed digital inputs. HS_GPI1 is used for Step input, and HS_GPI2 is used for Direction input. Refer to [I/O Connections](#) (see page 98) for further specifications about high-speed digital inputs. Next figures illustrate how to connect a single ended and differential step and direction command source to the Nix Servo Drive.





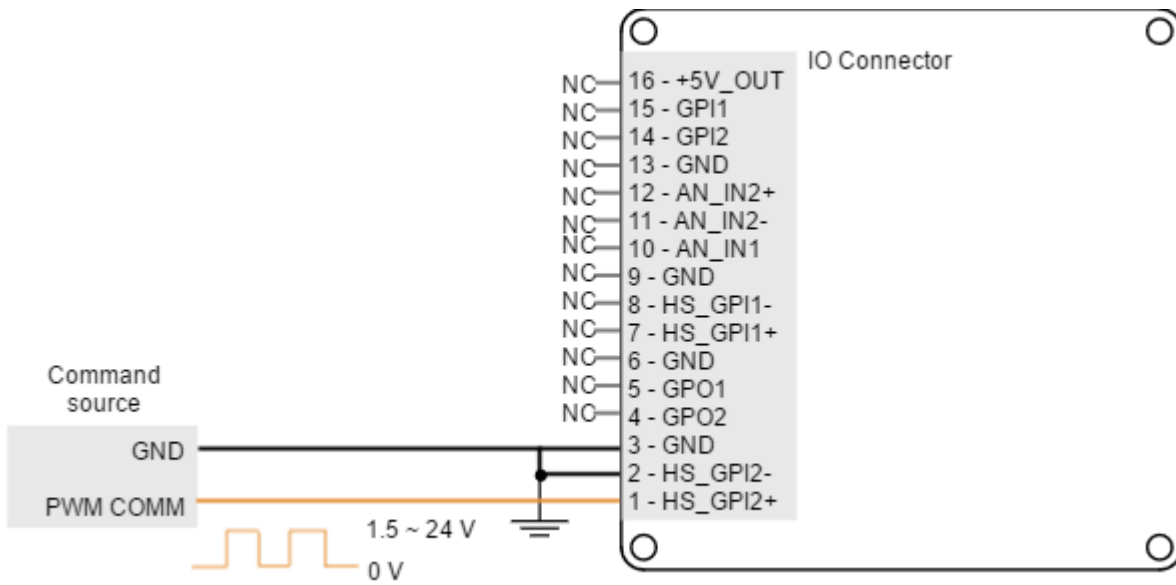
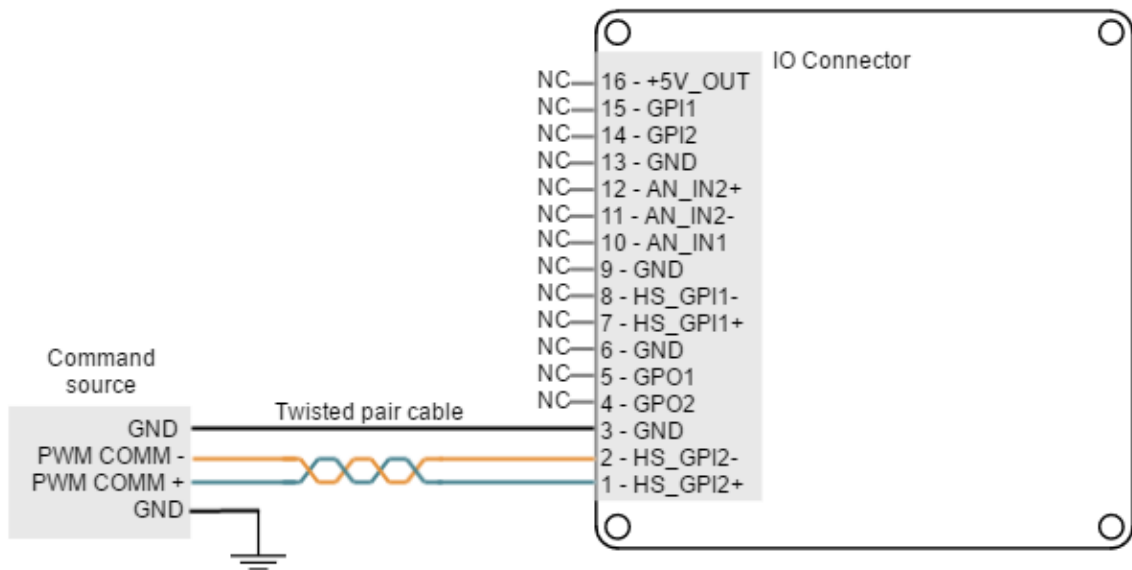
7.6.5 PWM command

PWM command source sets a position, velocity or torque target from the duty cycle value of a PWM signal. PWM command has to be interfaced with the **high-speed digital input 2 (HS_GPI2)**. Further details about this input can be seen in [I/O Connections](#) (see page 98) page. PWM command sources with single and dual input modes can be used.

Single input mode

Single input mode is based on the use of a PWM signal whose duty cycle sets the target position, velocity or torque. A duty cycle of 50% corresponds with a target of 0 rad, 0 rpm or 0 N·m, and higher or lower values indicate the target in a different rotating direction. That is, a duty cycle of 0% corresponds with the maximum position, velocity or torque in one direction, and a 100% duty cycle corresponds to the maximum position, velocity or torque in the opposite direction.

Examples of single input mode PWM command in differential and single ended connections are shown in the next figures.



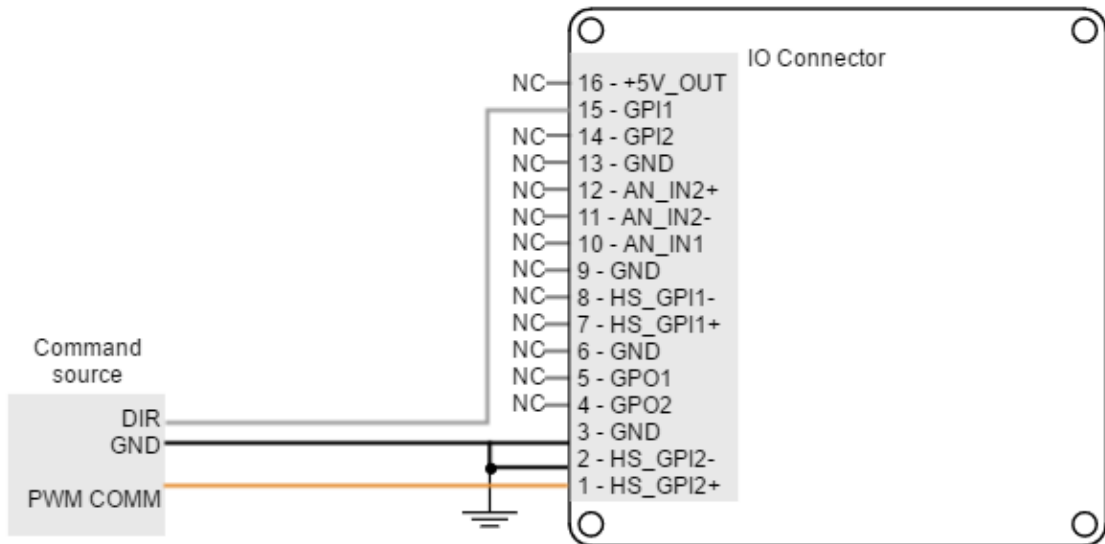
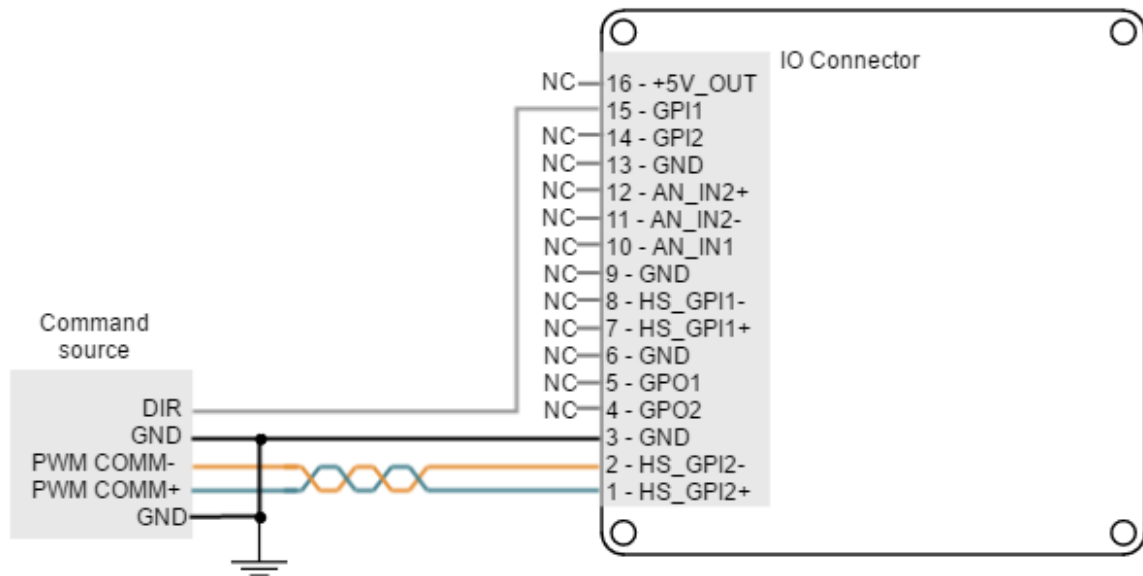
Dual input mode

Dual input mode uses two signal lines, a PWM signal whose duty cycle sets the target position, velocity or torque, and a Direction signal that indicates the rotation direction (i.e., logic low or "0" for clockwise rotation and logic high or "1" for counter-clockwise rotation). In this mode, a duty cycle of 0% corresponds with a target of 0 rad, 0 rpm or 0 N·m, and a duty cycle of 100% corresponds to the maximum position, velocity or torque.

Two general purpose inputs are used:

- High speed digital input 2 (HS_GPI2) for PWM Command
- General purpose digital input 1 (GPI1) for Direction.

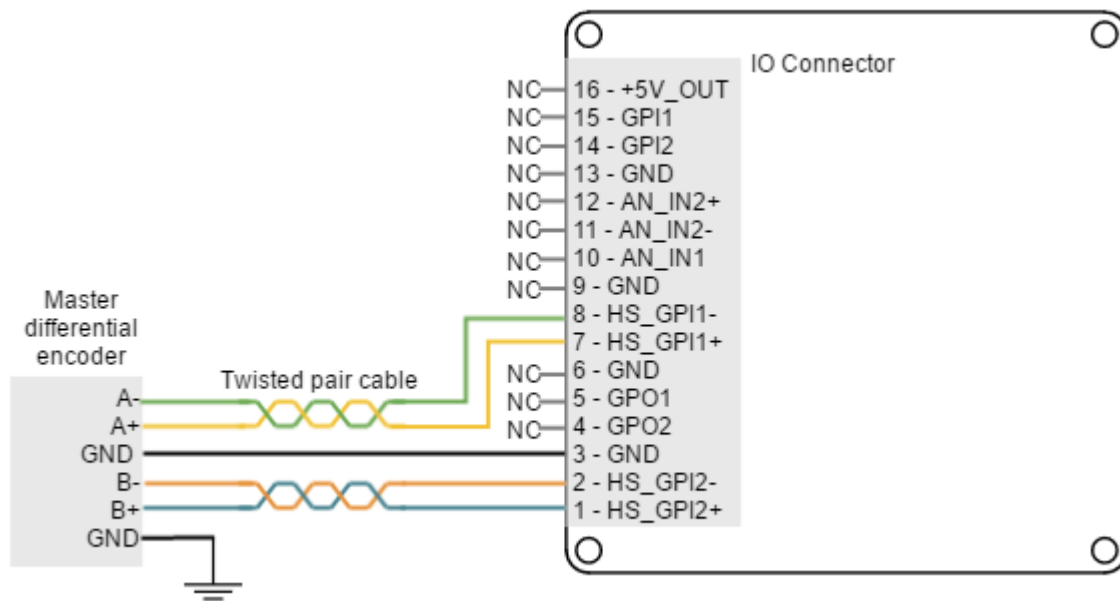
Examples of dual input mode PWM command in differential and single ended connections are shown in the next figures.

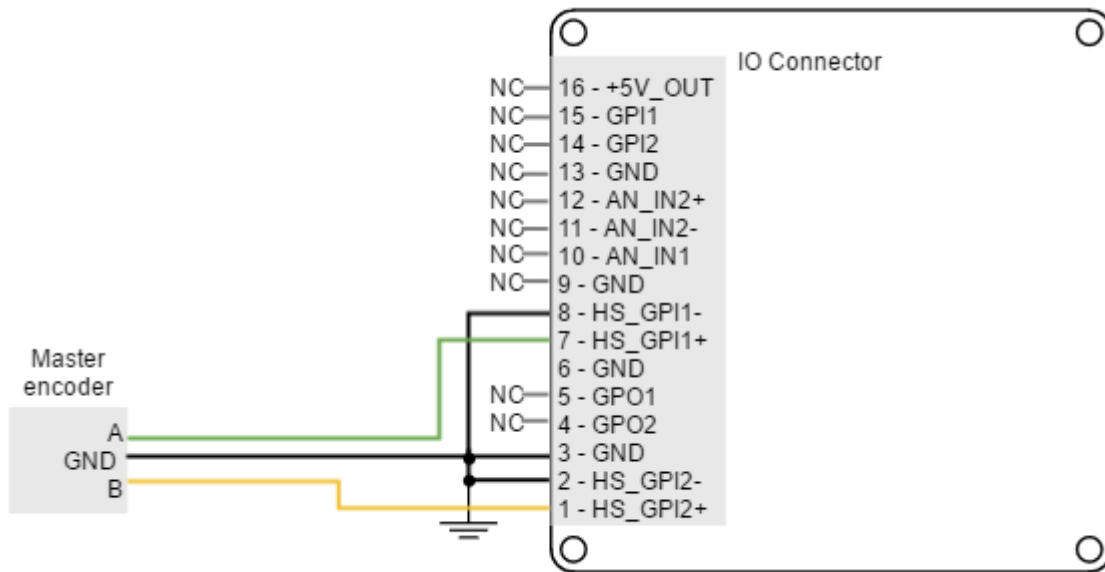


7.6.6 Encoder following or electronic gearing

Encoder following command source is used for **drive two motors to the same position**. The encoder (or an auxiliary encoder) of the master motor is read by the Nix Servo Drive and used as position target. A gearing ratio between the motors (input counts to output counts ratio) can be configured via software.

Encoder following command source is implemented by connecting the input encoder (auxiliary encoder of the master motor) to high-speed digital inputs (HS_GPI). Encoder channel A must be connected to high speed digital input 1, and channel B to high speed digital input 2. Connection examples for the differential and single ended master encoders are shown in the next figures:





7.7 Communications

The Nix Servo Drive provides the following network communication interfaces for configuration and operation:

- [USB](#) (see page 122)
- [Serial interface - RS485](#) (see page 123)
- [CANopen](#) (see page 126)
- [EtherCAT](#) (see page 130)

All the interfaces can be used to connect the Nix with Ingenia **Motion Lab**¹³⁹ suite or a custom application built with the supplied controller libraries. With the objective of configure and diagnostic CAN communication, CANopen and another communication interface can be used simultaneously.

7.7.1 USB interface

Nix Servo Drive supports Universal Serial Bus (USB), a standard interface for connecting peripheral devices to a host computer. The following table shows main USB interface specifications:

Specification	Details
USB version	USB 2.0 (full speed)
Data rate	Up to 12 Mbps

¹³⁹ <http://ingeniamc.com/software#motionlab>

Maximum cable length	5 meters (16 feet)
----------------------	--------------------

USB application

USB interface is only recommended for configuration purposes. For noisy environments, CANopen interface is strongly recommended.

USB powered drive

The Nix can be powered from USB for configuration purposes without the need of an external power supply. With USB supply the Nix is not capable of driving a motor, but communications, feedbacks and IOs are fully functional. An internal switch automatically chooses the power source prioritizing the Supply and shunt connector. Please note that several functionalities will not be available when powered from USB.

USB wiring recommendations

Although USB is a widespread communication standard it has some disadvantages when operating in noisy environments. Following are some wiring recommendations.

- Use shielded cable with the shield connected to PC end. Shield of micro USB connector is **not** connected on Nix.
- Do not rely on an earthed PC to provide the Nix Servo Drive earth connection. The drive must be earthed through a separate circuit.
- Avoid creating ground loops by using isolated power supplies.
- Shortest cables are preferred.

USB EMI sensitivity

USB is not a rugged interface, and is sensitive to EMI. For the NIX-5/170 use a good quality cable shorter than 1 m to avoid communication problems while the power stage is enabled.

7.7.2 RS485 interface

Nix Servo Drive supports **full duplex RS-485**. This means that independent differential lines are used for TX and RX, which cannot be connected together. **Full-duplex RS485 is fully compatible with RS422 communication.**

i Multi-point connection

Nix Servo Drive RS485 interface is not intended for bus operation, since there is no collision prevention protocol implemented. However, **multiple drives can be connected to the same master using daisy chain connection.**

Multiple drive connection with daisy chain **must be configured using Ingenia Motion Lab¹⁴⁰ suite.** For allowing multi-point communication **each servo drive must be allocated a unique node ID,** and **daisy chain option must be enabled.** Please, see [UART configuration¹⁴¹](#) section in [E-Core¹⁴²](#) documentation for further information.

Main specifications of Nix RS485 interface are shown in the next table:

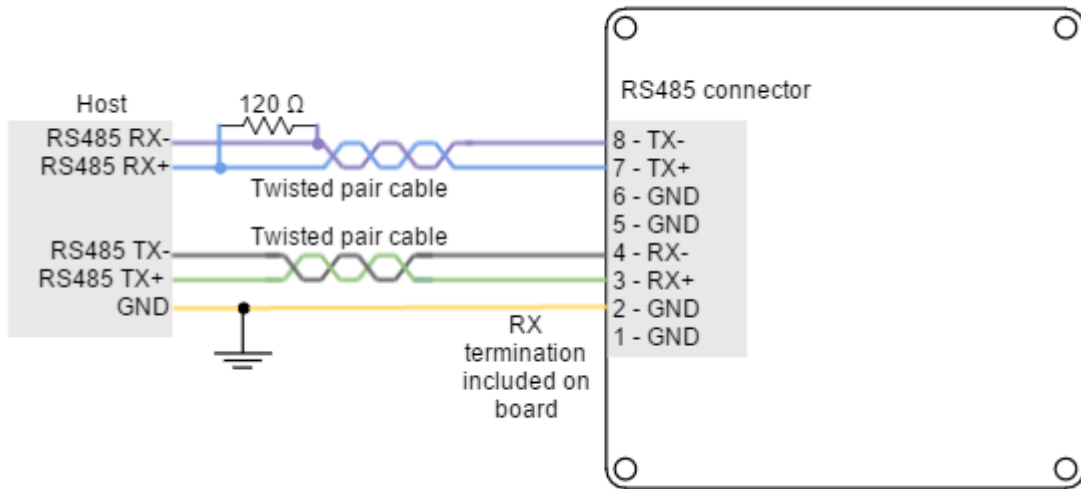
Specification	Details
Interface	Full duplex Non-isolated Self-supplied (no need for external supply)
Communication distance	Up to 1200 m
Baud rate	100 kbps to 10 Mbps
Daisy chain	Supported
Termination resistor	Nix version 1.1.0: 120Ω on RX line included. Nix version 1.2.0 (Release Feb 2017): Resistor 120 Ω on TX and RX lines included.

Next figure illustrates how to connect Nix Servo Drive with a host in a point to point configuration.

¹⁴⁰ <http://ingeniamc.com/software#motionlab>

¹⁴¹ <http://doc.ingeniamc.com/display/EMCL/0x2000+-+UART+configuration>

¹⁴² <http://doc.ingeniamc.com/display/EMCL/Command+Reference+Manual>



⚠ Termination resistor

The use of **termination resistors at the RX side** of each differential pair (120 Ω between RX+ and RX- of both host and slave) is essential for correct operation of the RS485 communication. **For long cable distances (> 10 m) a termination in the TX side** is also recommended.

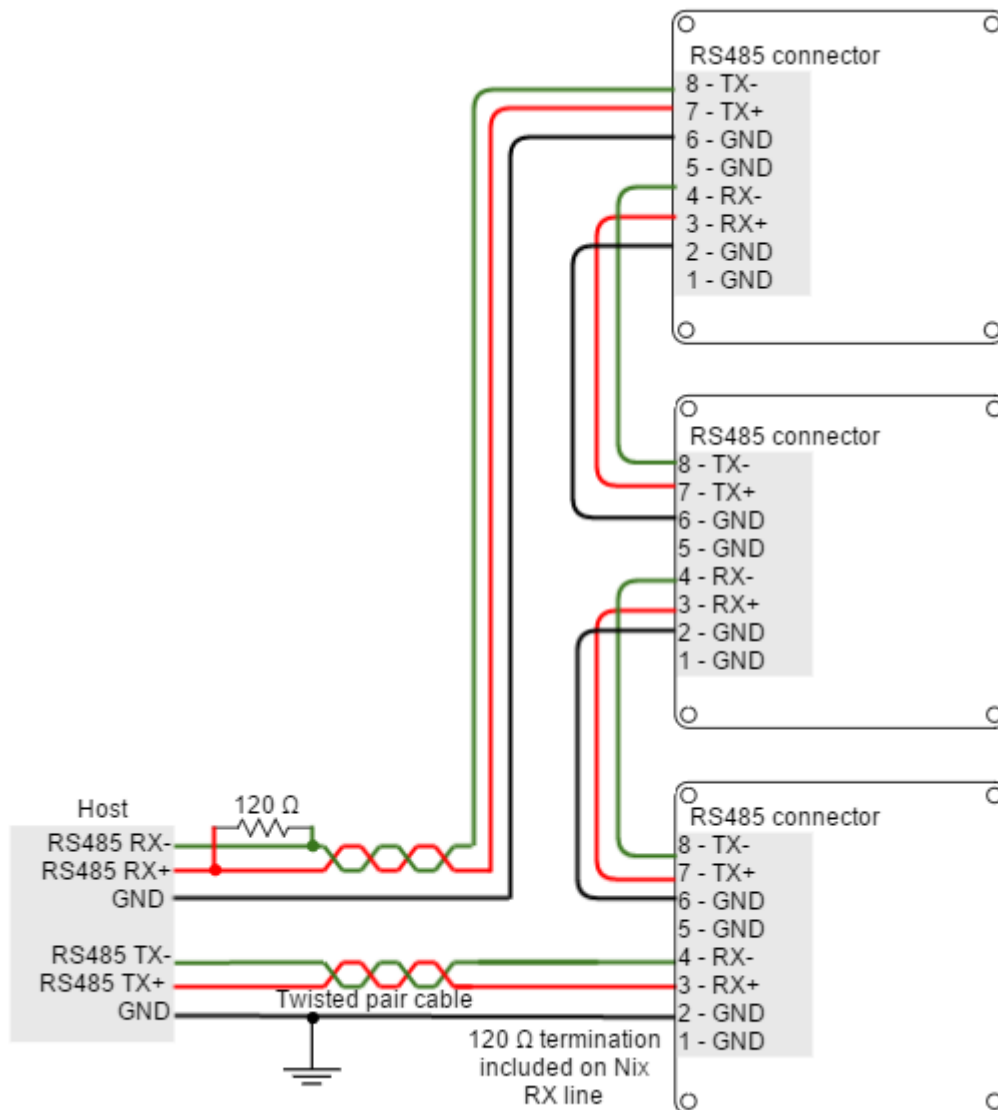
Nix Servo Drive version 1.1.0 includes a termination on the RX terminals. Therefore, a 120 Ω termination resistor should be placed at the end of Nix TX line (RX of the host). Nix Servo Drive version 1.2.0 includes a termination on the TX terminals too.

Suggested termination resistor: Xicon [271-120-RC](http://www.mouser.com/ProductDetail/Xicon/271-120-RC)¹⁴³.

Multi-point connection using daisy chain

Daisy chain connection is a multi-point network topology based on connecting multiple terminals in a ring. The wiring consists on connecting the TX terminals of each device to the RX terminals of the next device. An example of daisy chain wiring of multiple Nix is shown in the next figure.

¹⁴³ <http://www.mouser.com/ProductDetail/Xicon/271-120-RC/?qs=sGAEpiMZZMsPqMdJzcrNwviByDyk9Y2oQeQ7BxU4xro%3d>



⚠ Termination resistor for daisy chain

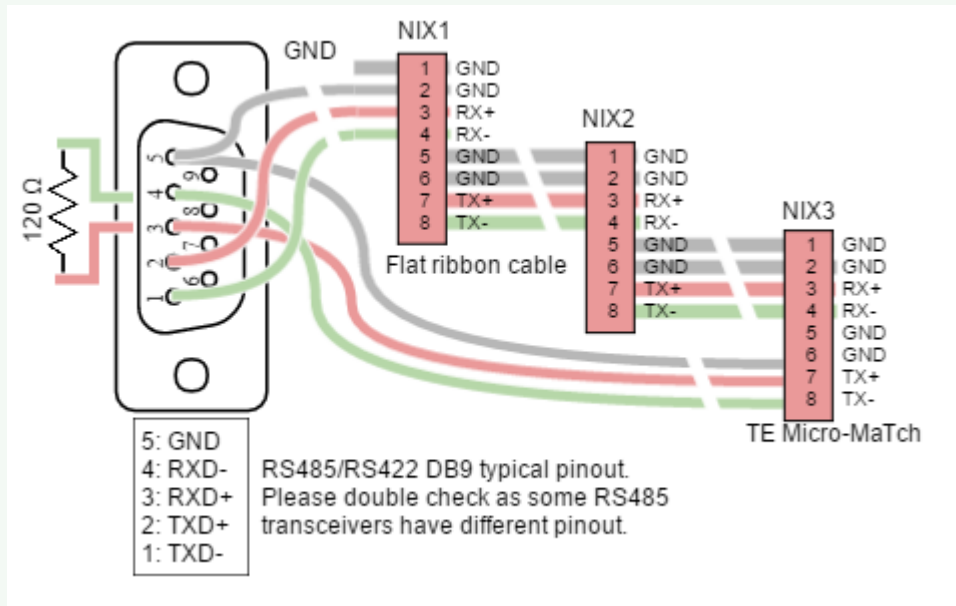
In daisy chain connection, **termination resistors are required in each link**. For short distances, a 120 Ω termination resistor in the RX side is required. For long distances (> 10 m) a termination is required in RX and TX sides.

Nix version 1.1.0 includes a termination on the RX line allowing direct daisy chain wiring for short links. Nix Servo Drive version 1.2.0 includes a termination on the TX terminals, allowing direct daisy chain wiring for long distances.

✓ Daisy chain clever wiring with flat cable

The Nix Servo Drive RS485 connector allows to implement a daisy chain using flat ribbon cable. This solution highly simplifies the wiring.

Note that for short distances, the flat ribbon cable with characteristic 100Ω ~ 120Ω line impedance provides good physical layer for RS485. For long distances preferably use twisted pair cable.



7.7.3 CANopen interface

Nix Servo Drive supports CANopen interface, a multi-terminal communication protocol based on CAN (Controller Area Network) bus. Nix CAN interface is isolated, and self-supplied. Main physical specifications are shown in the next table:

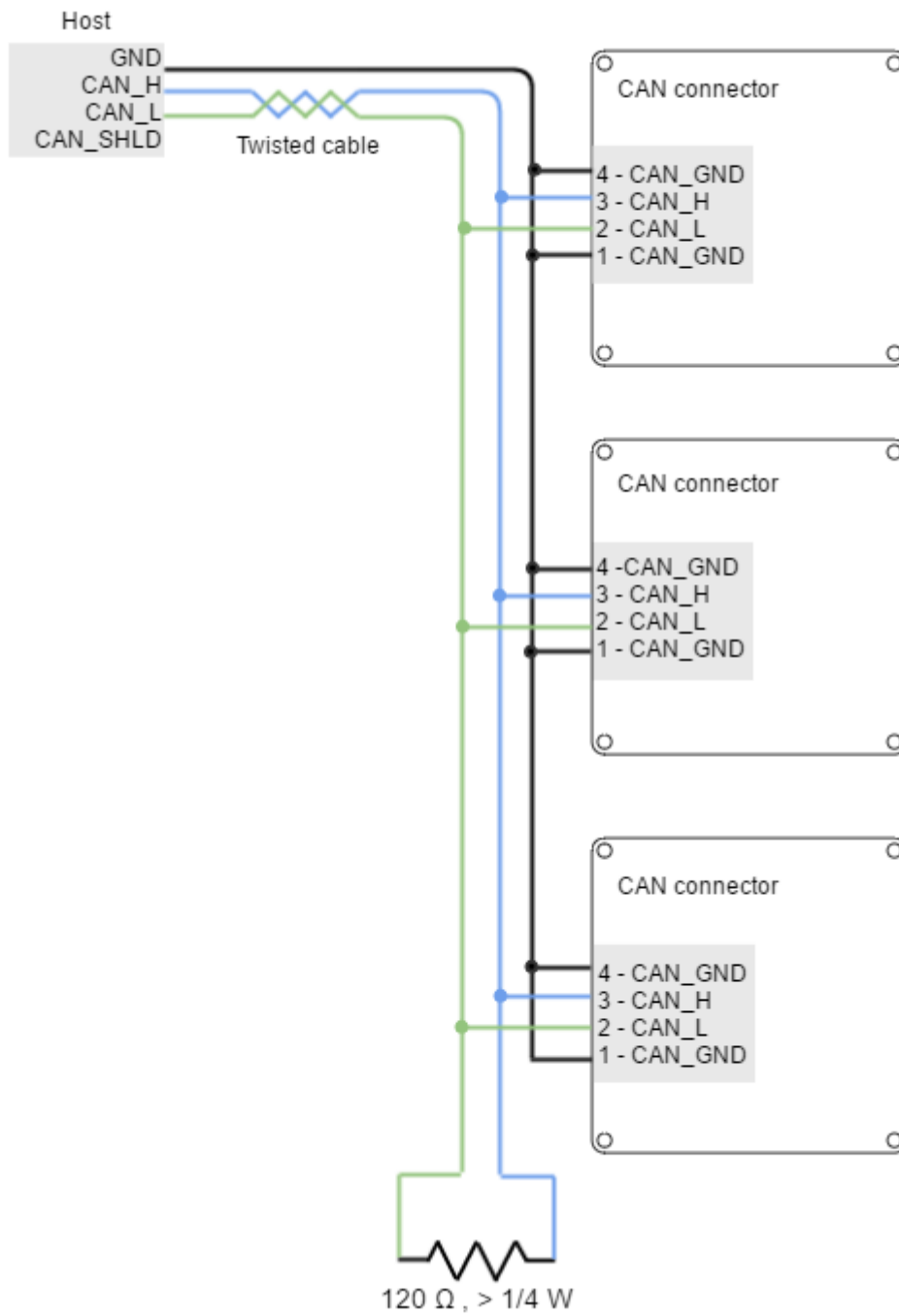
Specification	Details
Interface	Non-isolated Self-supplied (no need for external supply)
Baud rate	From 125 kbps to 1 Mbps (default value)
Maximum number of nodes	64

Common mode voltage	Up to 48 V
Termination resistor	120 Ω on board (mount jumper to enable the termination)

 **Drive ID**

When installing CANopen communication, ensure that each servo drive is allocated a unique ID. Otherwise, CANopen network may hang.

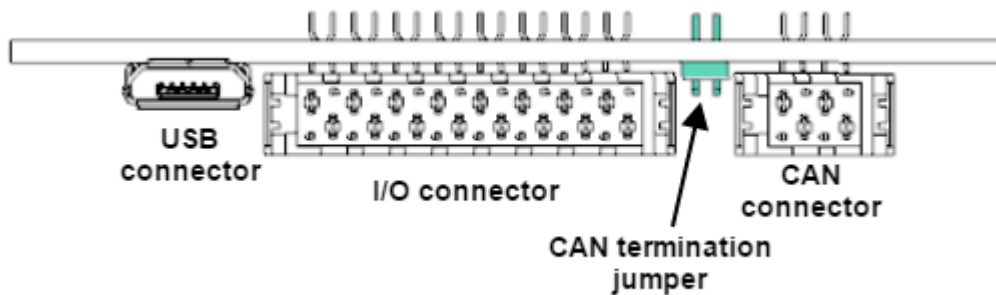
An example of CAN wiring is shown in the next figure.



⚠ Termination resistor

The use of bus termination resistors (120 Ω between CAN_L and CAN_H), one at each end of the bus, is essential for correct operation of the CAN bus. Even with only one Nix connected, mount the termination resistor to ensure CAN bus operation. **Do not use wirewound resistors**, which are inductive.

Nix Servo Drive includes a termination resistor on board. A jumper placed next to the CAN connector allows the user to connect or disconnect the 120 Ω termination resistor. Use a standard 1.27 mm pitch jumper for this purpose.



✓ CAN GND connection

GND line in CAN devices is used for equaling potential between master and slaves, but is not used for data transmission, as the line is fully differential. For this reason, if the **host device shares supply GND with Nix it is not needed to connect CAN connector GND again**, as this could cause ground loop issues.





If power supplies are isolated and flat ribbon cable is used, it is preferred to connect both GND connector pins (1 and 4), equaling the signal to GND impedance.

CAN interface for PC

The Ingenia **Motion Lab**¹⁴⁴ suite is able to communicate with the Nix Servo Drive through CANopen interface. For this purpose, a CAN transceiver for PC is required. Motion Lab is compatible with the following CAN transceivers: Kvaser, Peak-System, IXXAT, Vector and Lawicel. **Please, install the drivers you can find on the manufacturer web sites before, plugging any transceiver to the USB port. Execute Motion Lab only after the device is already installed.**

Some recommended CAN transceivers are shown below:

¹⁴⁴ <http://ingeniamc.com/software#motionlab>

Manufacturer	Part Number	Image	Description
Peak-system	PCAN-USB opto-decoupled (IPEH-002022)		<ul style="list-style-type: none"> • USB to CAN single channel interface with 9-pin D-SUB CAN connector. • Enables simple connection to CAN networks. • Opto-decoupled with galvanic isolation of up to 500 Volts between the PC and the CAN side.
Kvaser	USBcan Pro 2xHS v2		<ul style="list-style-type: none"> • USB to CAN or CAN FD dual channel interface. • High-speed CAN channels in two separate 9-pin D-SUB CAN connectors.
IXXAT	USB-to-CAN V2 Professional		<ul style="list-style-type: none"> • USB to CAN dual channel interface. • High-speed CAN channels in two separate RJ-45 connectors. • Cable adapter to 9-pin D-SUB CAN.
Vector Informatik	VN1630		<ul style="list-style-type: none"> • USB to CAN or CAN FD four channel (two connectors) interface . • High-speed CAN channels in two separate 9-pin D-SUB CAN connectors. • Highly robust plastic housing.

CAN wiring recommendations

- Build CAN network using cables with **2-pairs of twisted wires** (2 wires/pair) as follows: one pair for CAN_H with CAN_L and the other pair for CAN_V+ with CAN_GND.
- Cable impedance must have an impedance of 105 to 135 Ω (120 Ω typical) and a capacitance below 30 pF/meter.
- Whenever possible, use bus links between the CAN nodes. **Avoid using stubs** (a "T" connection, where a derivation is taken from the main bus). If stubs cannot be avoided keep them as short as possible. For maximum speed (1 Mbps), use a stub length lower than 0.3 meters.
- For a total CAN bus length **over 40 meters**, it is mandatory to **use shielded twisted cables**. Connect the cable shield to protective earth at both ends. Ensure that the cable shield is connected to the connector shield, as connection to host protective earth is usually soldered inside the connector.

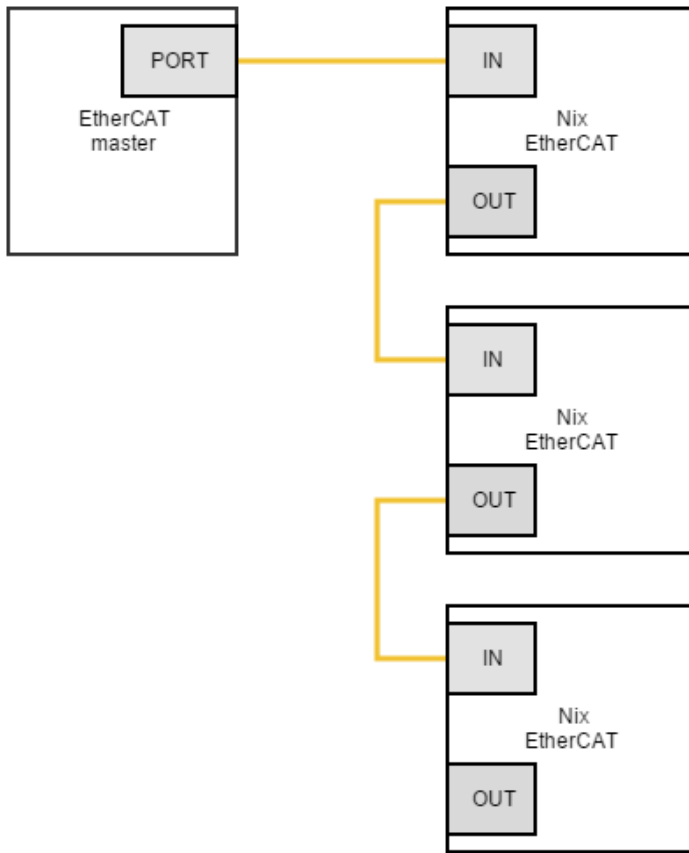
7.7.4 EtherCAT interface

Nix Servo Drive with EtherCAT (NIX-x/xx-E-z) variant provides access to the EtherCAT fieldbus system. EtherCAT is an isolated bus suitable for hard and soft real-time requirements in automation technology, test and measurement and many other applications.

Next table summarizes the features of the Nix EtherCAT interface.

EtherCAT specific features	
Ports available	2
LED Signals	Status LED
	Link/Act LED
Supported Mailbox	CoE
<i>SDO info</i>	Not supported
<i>Segmented SDO</i>	Supported
<i>SDO complete access</i>	Not supported
Synchronization modes	Free Run
	Distributed clock (<i>Cyclic modes</i>)
Process data object	Configurable, up to 64 objects

Next figure shows a wiring diagram of an EtherCAT bus.



8 Dimensions

The Nix Servo Drive is available in 4 versions, each one with different specifications and dimensions:

- NIX-x/xx-y-C (Nix with onboard connectors)
- NIX-x/xx-y-P (Nix with gold plated pin headers)
- NIX-x/xx-y-Q (Nix with Quick connector board)
- NIX-x/xx-E-C (Nix with EtherCAT)

Fixation elements diameter ≤ 6 mm

Please do not use spacers, washers or nuts exceeding 6 mm external diameter as they could collide with some electrical parts.

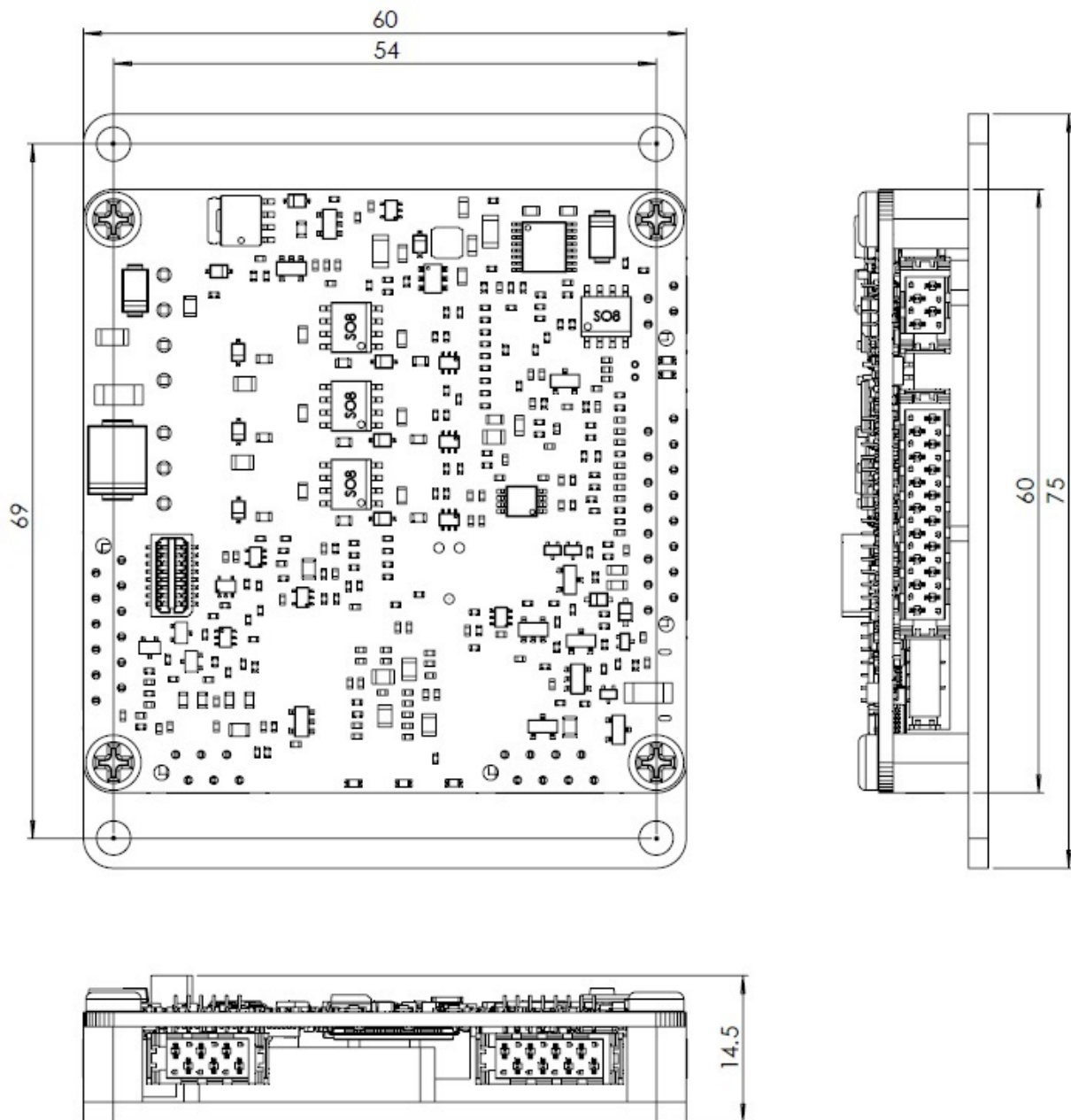
Also, take due precautions not to damage any components during assembly.

8.1 NIX-x/xx-y-C (Nix with onboard connectors)

Nix Servo Drive version NIX-x/xx-y-C has a 60 mm x 75 mm footprint and a maximum 14.5 mm height. The drive is provided with 4 x $\varnothing 3.2$ mm holes for M3 standoff mounting to the drive plate and to allow mounting the EtherCAT Daughter Board and the IO Starter Kit. These holes are plated and connected to protective earth (PE). The drive plate is provided with 4 x $\varnothing 3.2$ mm M3 holes for fixing or heatsink mounting (if needed). 3D models can be downloaded [here](http://ingeniamc.com/support/nix)¹⁴⁵.

Next figure shows mechanical dimensions in **mm**. Tolerances $\leq \pm 0.2$ mm.

¹⁴⁵ <http://ingeniamc.com/support/nix>

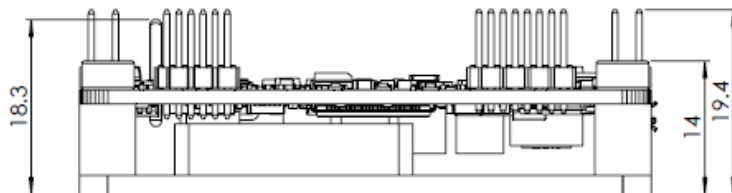
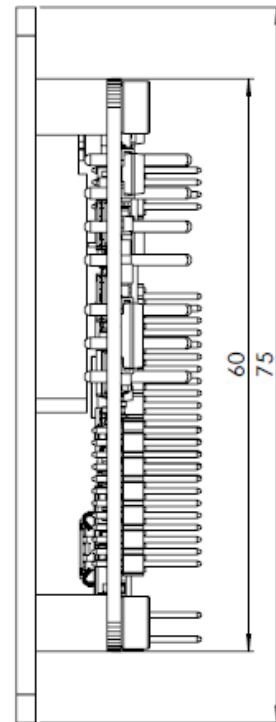
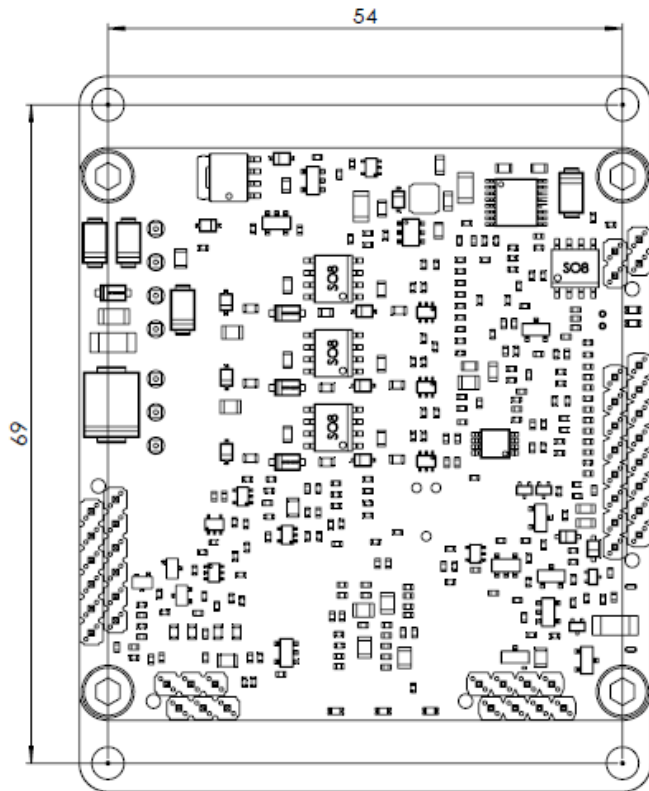


8.2 NIX-x/xx-y-P (Nix with gold plated pin headers)

Nix Servo Drive version NIX-x/xx-y-P has a 60 mm x 75 mm footprint and a maximum 19.4 mm height. The drive plate has 4 x Ø 3.2 mm M3 holes for fixing or heatsink mounting (if needed). 3D models can be downloaded [here](http://ingeniamc.com/support/nix)¹⁴⁶.

Next figure shows mechanical dimensions in **mm**. Tolerances $\leq \pm 0.2$ mm.

¹⁴⁶ <http://ingeniamc.com/support/nix>

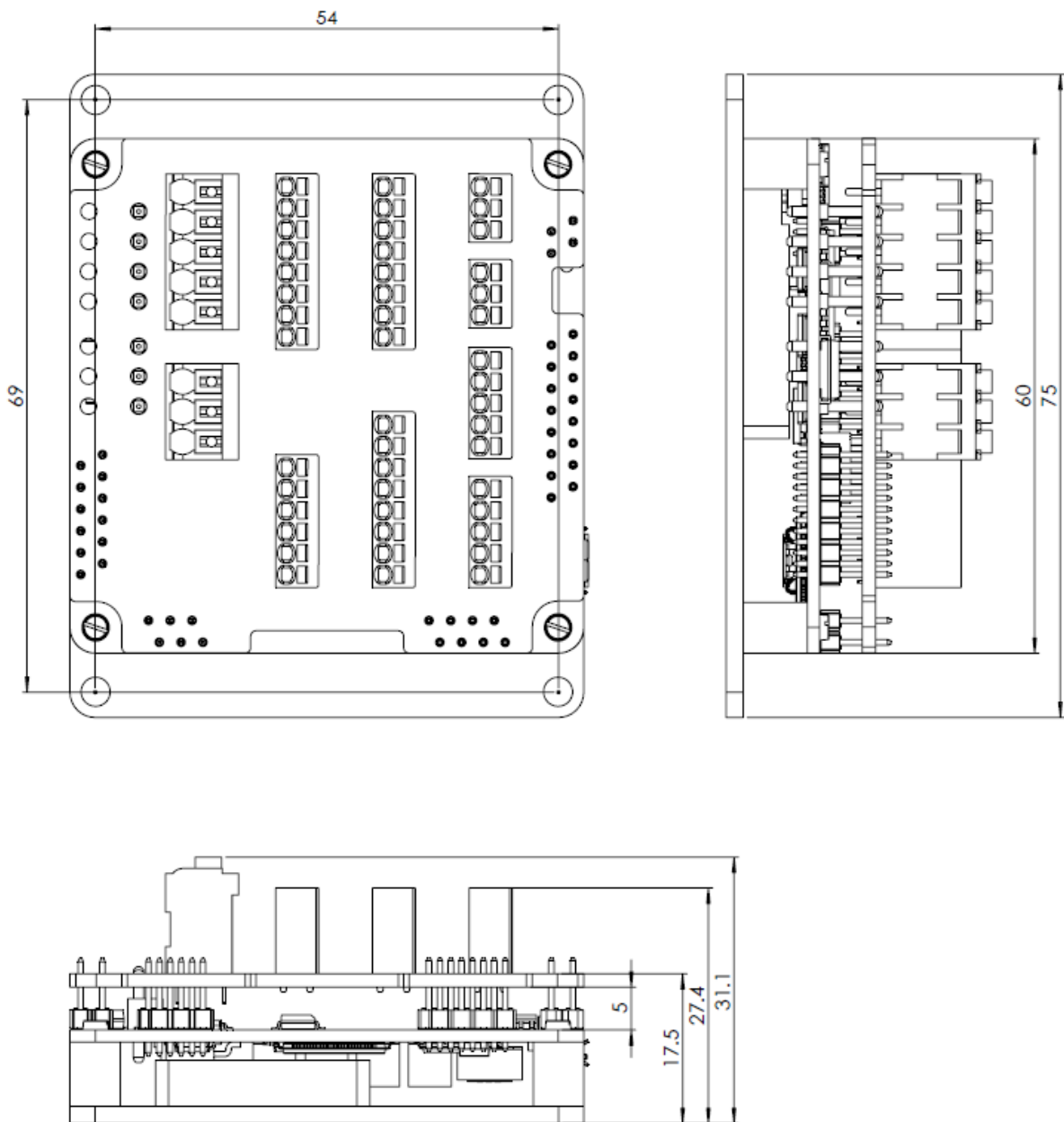


8.3 NIX-x/xx-y-Q (Nix with Quick connectors board)

Nix Servo Drive version NIX-x/xx-y-Q has a 60 mm x 75 mm footprint and a maximum 31.1 mm height. The drive plate has 4 x Ø 3.2 mm M3 holes for fixing or heatsink mounting (if needed). 3D models can be downloaded [here](http://ingeniamc.com/support/nix)¹⁴⁷.

Next figure shows mechanical dimensions in **mm**. Tolerances $\leq \pm 0.2$ mm.

¹⁴⁷ <http://ingeniamc.com/support/nix>

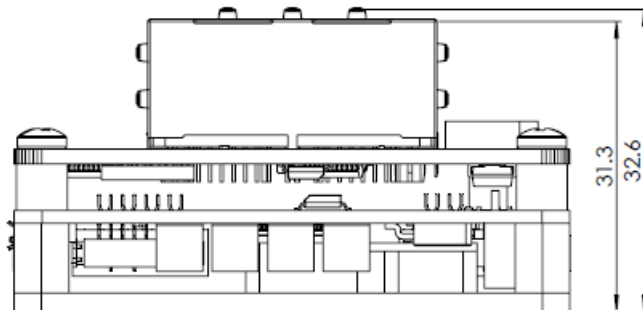
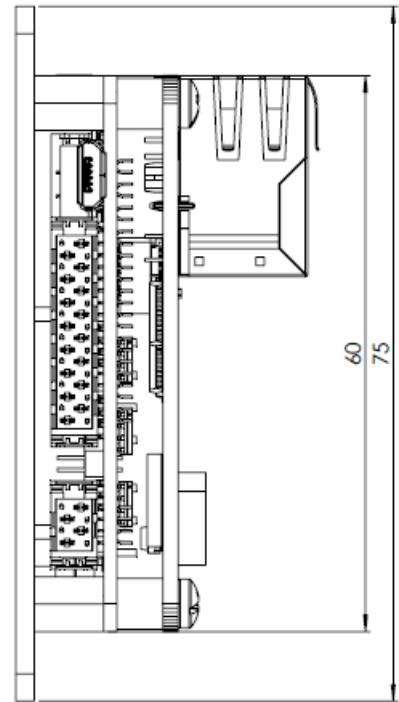
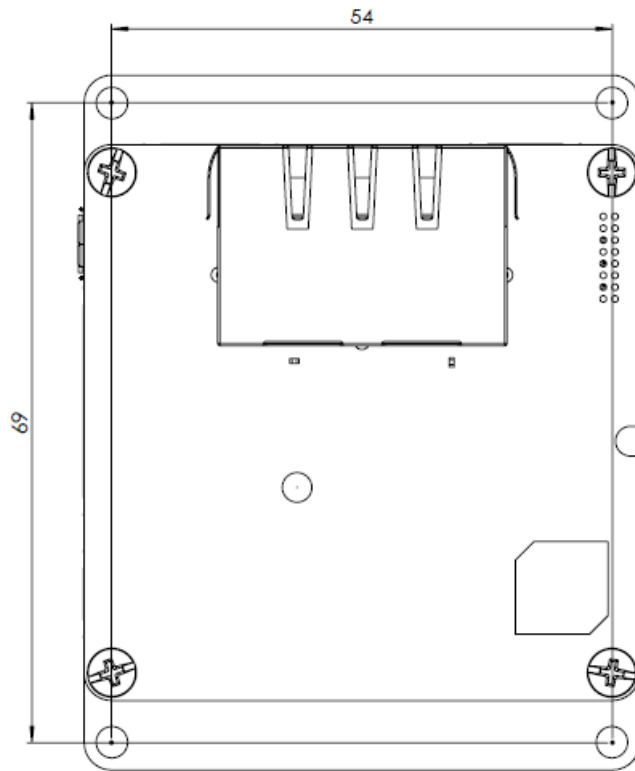


8.4 NIX-x/xx-E-C (Nix with EtherCAT)

Nix Servo Drive version NIX-x/xx-E-C has a 60 mm x 75 mm footprint and a maximum 23.6 mm height. The drive plate has 4 x Ø 3.2 mm M3 holes for fixing or heatsink mounting (if needed). 3D models can be downloaded [here](http://ingeniamc.com/support/nix)¹⁴⁸.

Next figure shows mechanical dimensions in **mm**. Tolerances $\leq \pm 0.2$ mm.

¹⁴⁸ <http://ingeniamc.com/support/nix>



9 Software

9.1 Configuration

To connect, configure, tune your motor or upgrade the firmware of the Nix, install Ingenia **Motion Lab**¹⁴⁹ suite. The software package includes USB drivers.



Keep the firmware updated

Before configuring your drive for a new application make sure you have upgraded to the latest firmware revision.



9.2 Applications

If you want to make your own application to communicate with the Nix and develop standalone or multiaxis systems, you can use the multi-platform library **MCLIB**¹⁵⁰.



9.3 Arduino

To start an Arduino based project easily, connect using the serial RS485 port of the Nix and use our Arduino Library **Ardulib**¹⁵¹.



¹⁴⁹ <http://ingeniamc.com/software#motionlab>

¹⁵⁰ <http://ingeniamc.com/software#mclib>

¹⁵¹ <http://ingeniamc.com/software#ardulib>

10 Service

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India	MPAGS	www.mapgs.com	info@mpags.com
Israel	MEDITAL	www.medital.co.il	comotech@medital.co.il
Italy	SERVOTECNICA SPA	www.servotecnica.com	info@servotecnica.com
Norway	ELECTRO DRIVES AS	www.electro-drives.no	firmapost@electro-drives.no
Portugal	MECÂNICA MORDERNA	www.mecmod.com/pt	vendas@mecmod.com
Russia	AVI SOLUTIONS	www.avi-solutions.com	sales@avi-solutions.com
Singapore	I-MOTION	www.imotionasia.com	ivan@imotionasia.com
South Korea	SERVOSTAR	www.servostar.co.kr	servo@servostar.co.kr
South Korea	ALLTEK	www.alltek.co.kr	info@alltek.co.kr
Spain	MECANICA MORDERNA	www.mecmod.com/es	mecmod@mecmod.com
Spain	GIZATECH	www.gizatech.eu/	comercial@milexia.es
Switzerland	ANTRIMON MOTION AG	www.antrimon.com	motion@antrimon.com
Turkey	FEMSAN	www.femsan.com	melike@femsan.com
United Kingdom	MOTION CONTROL PRODUCTS	www.motioncontrolproducts.com	info@motioncontrolproducts.com
United States	NAMPRO	www.namproinc.com	sales@namproinc.com
United States	GROUP SIX	www.grp6.com	ingenia@grp6.com

INGENIA-CAT S.L.

8-14 MARIE CURIE, ADVANCED
INDUSTRY PARK

08042 BARCELONA

INGENIA
passion for motion